



Auto-Clean Q46/88 Suspended Solids System

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PRODUCT WARRANTY

Analytical Technology, Inc. (Manufacturer) warrants to the Customer that if any part(s) of the Manufacturer's equipment proves to be defective in materials or workmanship within the earlier of 18 months of the date of shipment or 12 months of the date of start-up, such defective parts will be repaired or replaced free of charge. Inspection and repairs to products thought to be defective within the warranty period will be completed at the Manufacturer's facilities in Collegeville, PA. Products on which warranty repairs are required shall be shipped freight prepaid to the Manufacturer. The product(s) will be returned freight prepaid and allowed if it is determined by the manufacturer that the part(s) failed due to defective materials or workmanship.

This warranty does not cover consumable items, batteries, or wear items subject to periodic replacement including lamps and fuses.

Gas sensors carry a 12 months from date of shipment warranty and are subject to inspection for evidence of misuse, abuse, alteration, improper storage, or extended exposure to excessive gas concentrations. Should inspection indicate that sensors have failed due to any of the above, the warranty shall not apply.

The Manufacturer assumes no liability for consequential damages of any kind, and the buyer by acceptance of this equipment will assume all liability for the consequences of its use or misuse by the Customer, his employees, or others. A defect within the meaning of this warranty is any part of any piece of a Manufacturer's product which shall, when such part is capable of being renewed, repaired, or replaced, operate to condemn such piece of equipment.

This warranty is in lieu of all other warranties (including without limiting the generality of the foregoing warranties of merchantability and fitness for a particular purpose), guarantees, obligations or liabilities expressed or implied by the Manufacturer or its representatives and by statute or rule of law.

This warranty is void if the Manufacturer's product(s) has been subject to misuse or abuse, or has not been operated or stored in accordance with instructions, or if the serial number has been removed.

Analytical Technology, Inc. makes no other warranty expressed or implied except as stated above.

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Part 1 - Introduction

1.1 General

The Model Q46/88 is an on-line monitoring system designed for the continuous measurement of suspended solids in water and includes an air-blast sensor cleaning system. It is intended for continuous monitoring of aeration tank mixed liquor, clarifier effluent, industrial process water, and other applications containing relatively high levels of suspended solids.

The system provides measurement over one of 3 selectable operating ranges, 0-100.0 mg/l, 0-1000 mg/l, or 0-9999 mg/l. The sensing element used for suspended solids measurement is an optical sensor measuring infrared "backscatter", a method suitable for high solids levels.

Q46/88 Monitors are available in two electronic versions, an AC powered monitor with integral alarm relays and dual 4-20 mA output capability, and a 12-24 VDC unit with dual output and relays. Options are available to add either a third 4-20 mA output or 3 additional low power SPST relays. In addition, a digital output option for Profibus, Modbus, or Ethernet is available.

1.2 Standard System

The Model Q46/88 Auto-Clean system includes three main components, a NEMA 4X electronics unit, the "Q-Blast" NEMA 4X Air-Blast cleaning assembly, and a submersible suspended solids sensor with cleaner nozzle. Sensors are design for direct immersion in an aeration tank or flowing stream. Optical sensors come with a standard 30 ft. cable and connect directly to the Q46/88 monitor. Sensors with special cable lengths are available. A separate tubing connection located on the Q-Blast assembly is provided for connection of a 30 foot length of plastic tubing (supplied with the unit). A typical system is shown in Figure 1

Note that Figure 1 shows the Q46 Monitor and Q-Blast cleaner mounted on ATI's optional panel assembly with power distribution box. The panel and power distribution box are not part of standard systems, and must be ordered separately using part number (00-1637).

The suspended solids sensor assembly is mounted to a 1" pipe using a special mounting adapter supplied as part of the 00-0624 mounting assembly. The 1" pipe is attached to the tank handrail with a bracket assembly that holds the sensor at a slight angle in the tank.

Once installed and placed into operation, the Q46/88 Auto-Clean system will provide months of reliable suspended solids measurement in almost any application. Sensors should be checked for build-up after the first 3 months to verify that the cleaner is keeping the sensor face clean. However, sensor maintenance intervals of 6 months or more are likely in most applications.

The sensor automatic cleaning frequency is user programmable, and units are shipped with a default cleaning frequency of once every 24 hours. This frequency has proven sufficient for most applications, but can be increased if needed for a specific application. A cleaning frequency of more than every 2 hours is not recommended. Contact your ATI representative for more information if an 8-hour cleaning cycle does not keep the sensor optics clean.

1.3 Features

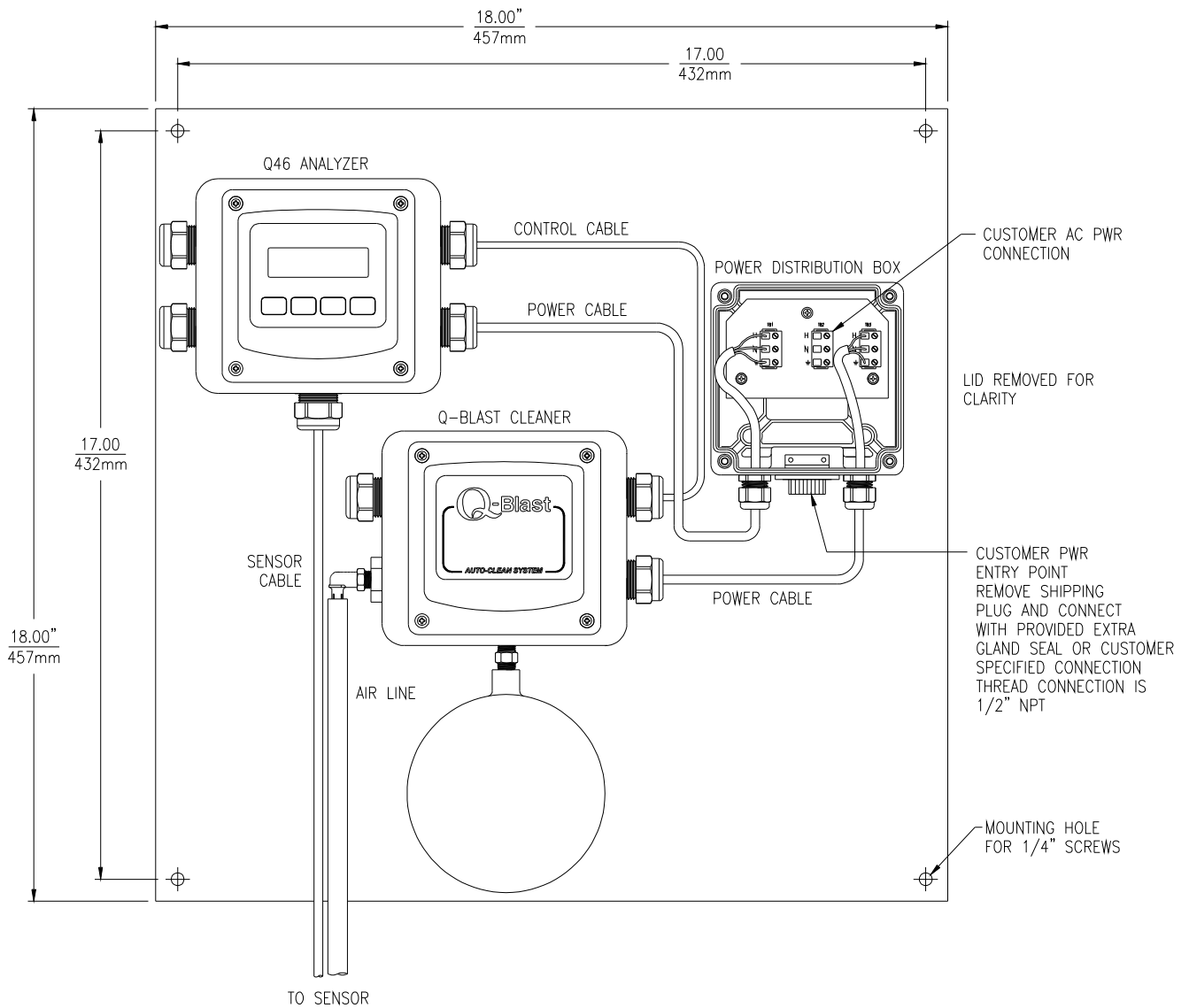
- Standard Q46/88 electronic transmitters are designed to be fully isolated instruments for operation from either 90-260 VAC or 12-24 VDC power supplies.
- Two 4-20 mA analog outputs are standard, and a third analog output is available as an option. Output #1 may be configured for PID control. Output 2 is programmable to track Suspended Solids, Temperature, or sensor signal strength.
- Selectable PID controller on main analog output.
- Communication options for Profibus-DP, Modbus-RTU or TCP/IP, or Ethernet-IP.
- Output Hold, Output Simulate, Output Alarm, and Output Delay Functions. All forced changes in output condition include bumpless transfer to provide gradual return to on-line signal levels and to avoid system control shocks on both analog outputs.
- Units provide three SPDT relay outputs and two isolated analog outputs. Software settings for relay control include setpoint, deadband, phase, delay, and failsafe. An additional bank of three low-power relays (0-30 VDC) is included for Q-Blast cleaner control.
- Selectable Output Fail Alarm feature on Relay C allows system diagnostic failures to be sent to external monitoring systems.
- Large, high contrast, custom LCD display with LED back light provides excellent readability in any light conditions. The secondary line of display utilizes 5x7 dot matrix characters for clear message display two of four measured parameters

may be on the display simultaneously.

- Diagnostic messages provide a clear description of any problem with no confusing error codes to look up. Messages are also included for diagnosing calibration problems.
- Security lock feature to prevent unauthorized tampering with transmitter settings. All settings can be viewed while locked, but they cannot be changed.



Equipment bearing this marking may not be discarded by traditional methods in the European community after August 12 2005 per EU Directive 2002/96/EC. End users must return old equipment to the manufacturer for proper disposal.



(System Diagram Shown on Optional Mounting Plate w/Power Distribution Box)

Figure 1 – Suspended Solids System w/Auto-Clean Sensor

1.4 Q46/88 Q-Blast System Specifications

Displayed Parameters	Main input, 0.1 mg/l to 9999 mg/l Sensor temperature, -5.0 to 50.0°C (23 to 122°F) Loop current, 4.00 to 20.00 mA Sensor slope/offset Check Signal Level % Light Level Model number and software version PID Controller Status
Main Parameter Ranges	Manual selection of one of the following display ranges, 0-100.0 mg/l, 0-1000 mg/l, or 0-9999 mg/l.
Power	90-260 VAC, 50/60 Hz., 10 VA Maximum or 12-24 VDC, 500 mA max.
Display	0.75" (19.1 mm) high 4-digit main display with sign 12-digit secondary display, 0.3" (7.6 mm) 5x7 dot matrix. Integral LED back-light for visibility in the dark.
Enclosure	NEMA 4X, IP-66 polycarbonate, stainless steel hardware,
Analog Outputs	Two 4-20 mA outputs. Output one programmable for mg/L SS or PID. Output 2 programmable for mg/L SS or Temperature. Max load 450 Ohms for output 1 and 1000 ohms for output 2. Outputs ground isolated and isolated from each other.
Output Isolation	600 V galvanic isolation
Optional Digital Output:	Profibus-DP, Modbus-RTU or Ethernet-IP available.
Relays, Electromechanical:	Three SPDT, 6 amp @ 250 VAC, 5 amp @ 24 VDC contacts. Software selection for setpoint, phase, delay, deadband, hi-lo alarm, and failsafe. A-B indicators on main LCD, and C indicator on lower display. Three additional low-power (0-30 VDC) relays are used to control the Q-Blast cleaner functions.
Weight	Electronics Assembly: 2.4lbs. (1.1 kg) Sensor Assembly: 3.5 lbs. (1.58 kg.)
Ambient Temperature	Analyzer Service, -20 to 60 °C (-4 to 140 °F) Sensor Service, -5 to 55°C (23 to 131 °F) Storage, -30 to 70 °C (-22 to 158 °F)

Ambient Humidity	0 to 95%, non-condensing
Altitude	Up to 2000 m (6562 ft.)
Location	Designed for hazardous and non-hazardous areas
EMI/RFI Influence	Designed to EN 61326-1
Temperature Input	Pt1000 RTD for automatic compensation
Sensor	Optical backscatter.
Sensor Materials	PVC and acrylic
Sensor Cable	Submersible: 30 ft. (9.1 m)
Max. Sensor Cable Length:	200 feet (61 m), with junction box

1.5 Q46/88 Performance Specs (includes sensor)

Accuracy	0.5% of range or 0.5 mg/l
Repeatability	0.3% of range or 0.3 mg/l
Sensitivity	0.1% of selected range
Warm-up Time	30 seconds to rated performance (electronics only)
Supply Voltage Effects	± 0.1% span
Instrument Response Time	120 seconds to 90% of step input at lowest damping

1.6 Q-Blast Assembly

Power	90- 260 VAC, 50/60 Hz., 10 VA Maximum 12-24 VDC, 500 mA max.
Enclosure	NEMA 4X, IP-66 polycarbonate, stainless steel hardware,
Compressor	12 VDC Diaphragm Type, 28 PSI (1.9 Bar) Maximum
Heater	Internal thermostatically controlled.
Ambient Temperature	Operating, -40 to 60 °C (-40 to 140 °F) Storage, -40 to 70 °C (-40 to 158 °F)
Air Accumulator	Powder coated stainless steel
Weight	3.7 lbs. (1.7 kg)

Part 2 - Mechanical Installation

2.1 General

The Q46/88 Q-Blast Suspended Solids System consists of two assemblies housed in NEMA 4X (IP-66) enclosures. The analyzer electronics and the Q-Blast cleaner assembly should both be mounted near the sensor location, with a maximum of 60 feet between the monitor/cleaner and the sensor. The standard system is supplied with a 30 ft. sensor cable and 30 feet of air line tubing. Best performance is obtained by keeping sensor cable and air tubing length as short as practical.

Installation of a complete Q46/88 Auto-Clean System requires mounting both the analyzer electronics and the cleaner assembly, mounting the sensor assembly, and running a 3-conductor interconnect wire between the analyzer and cleaner assemblies. Both the analyzer and the Q-Blast assembly require power connection. If the system is purchased with optional mounting plate and power distribution box, interconnect wiring will already be complete and only one power connection is required at the junction box.

The analyzer enclosure and the cleaner enclosure may be mounted to any flat surface, like a wall or plate. A bracket assembly is available (#00-0930) for mounting a flat PVC, aluminum, or stainless steel plate to hold the two enclosures to typical aeration handrail systems. This bracket locates the monitor at a convenient height for viewing the display and using the controls.

2.2 Wall or Pipe Mount

A PVC mounting bracket with attachment screws is supplied with each transmitter (see Figure 2 for dimensions). The multi-purpose bracket is attached to the rear of the enclosure using the four flat head screws. The instrument is then attached to the wall using the four outer mounting holes in the bracket. These holes are slotted to accommodate two sizes of u-bolt that may be used to pipe mount the unit. Slots will accommodate u-bolts designed for 1½" or 2" pipe. The actual center to center dimensions for the u-bolts are shown in the drawing. Note that these slots are for u-bolts with ¼-20 threads. The 1½" pipe u-bolt (2" I.D. clearance) is available from ATI in type 304 stainless steel under part number (47-0004).

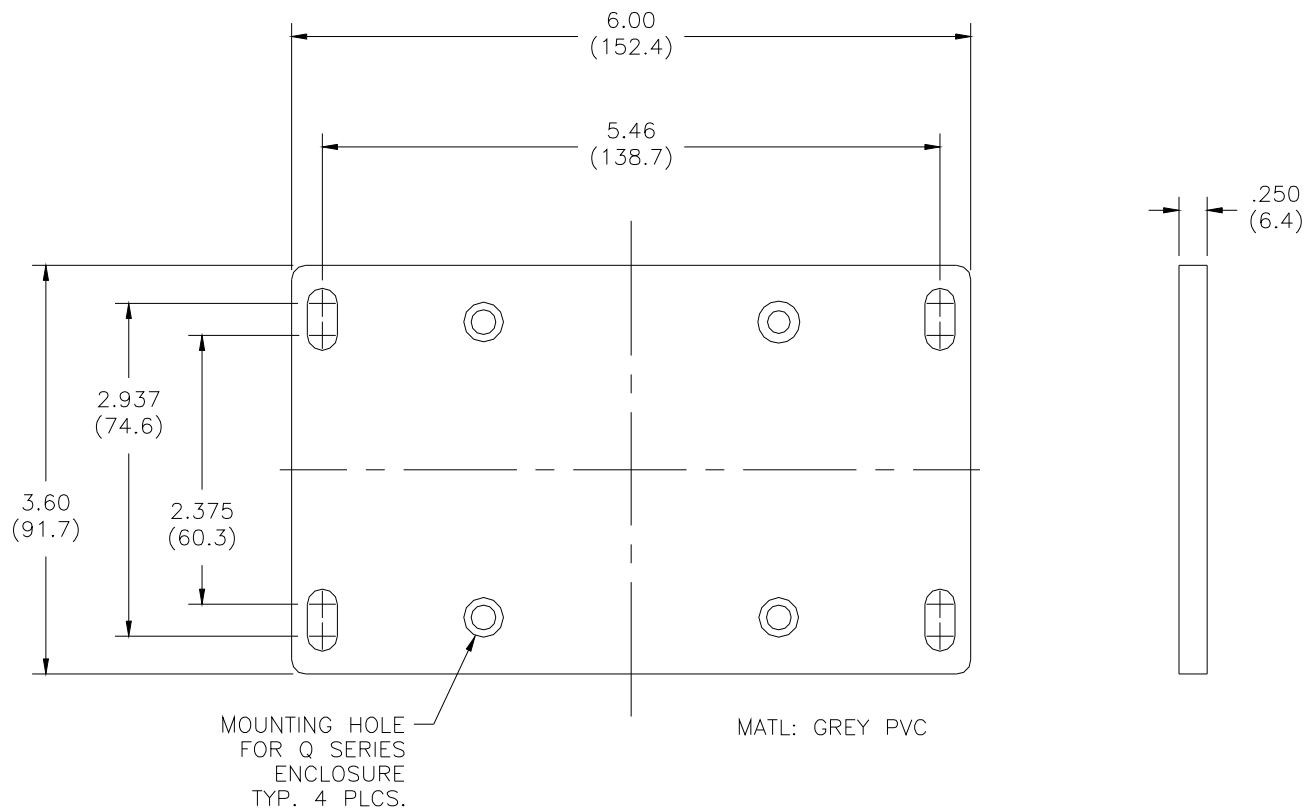


Figure 2 - Wall Mount Bracket

2.3 Wall Mount Dimensions

Figure 3 shows the dimensions of the analyzer dimensions. Note that the enclosure mounting brackets are not installed at the factory. They are supplied separately and must be attached using the screws provided. This is done to protect the brackets against shipping damage.

Figure 4 shows the dimensions of the Q-Blast assembly. This enclosure should be mounted beside the analyzer enclosure as shown in Figure 1. If the optional mounting plate and power junction box were purchased, the analyzer and cleaner will be supplied mounted to the plate.

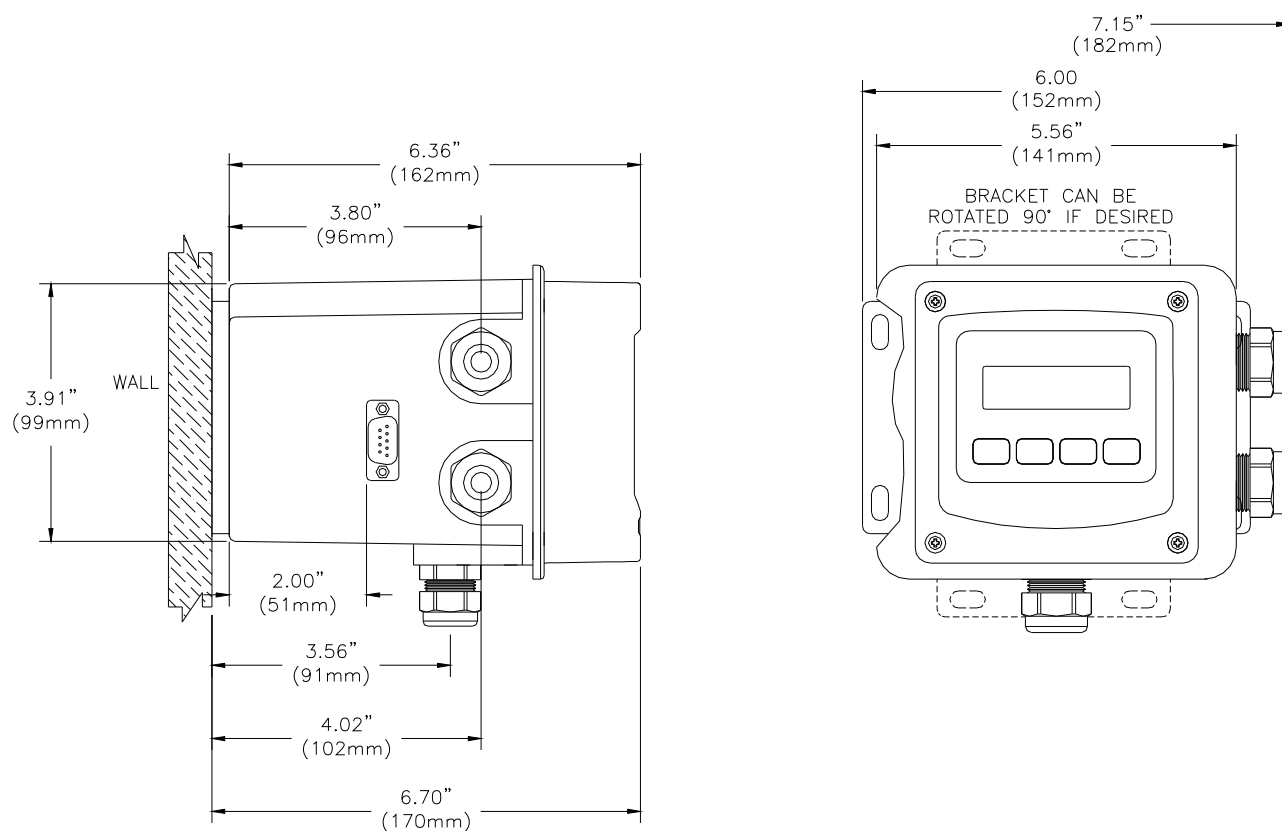


Figure 3 - Wall Mount Analyzer Dimensions

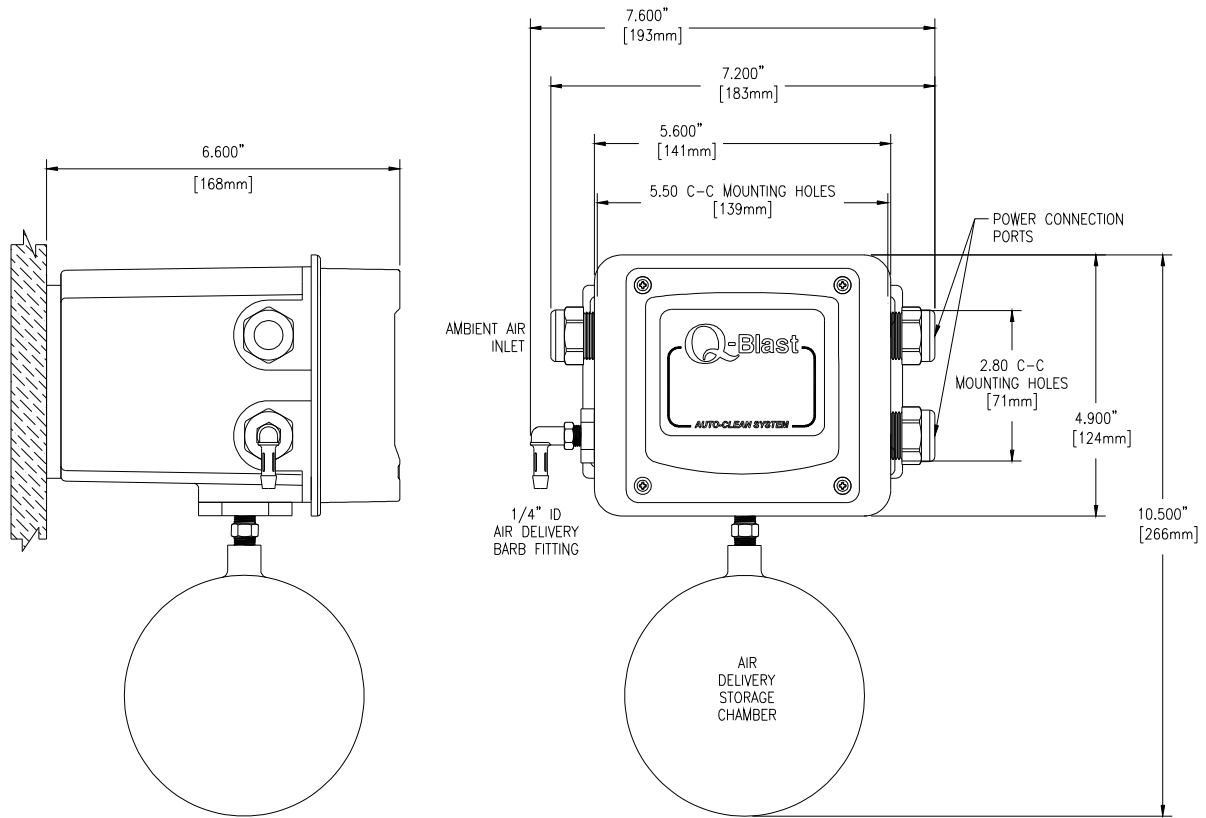


Figure 4 - Cleaner Enclosure Dimensions

2.4 Railing Mount

Figure 5 - Handrail Mounting Assembly shows the optional mounting assembly (on system mounting plate) used to mount the analyzer and cleaner assembly to a typical safety handrail that surrounds many aeration tanks. This bracket assembly consists of vertical channels attached to the handrail with u-bolts. The monitor screws to the channels with the 10-32 screws supplied as part of the kit. U-bolts for 2" diameter handrail pipe are also supplied.

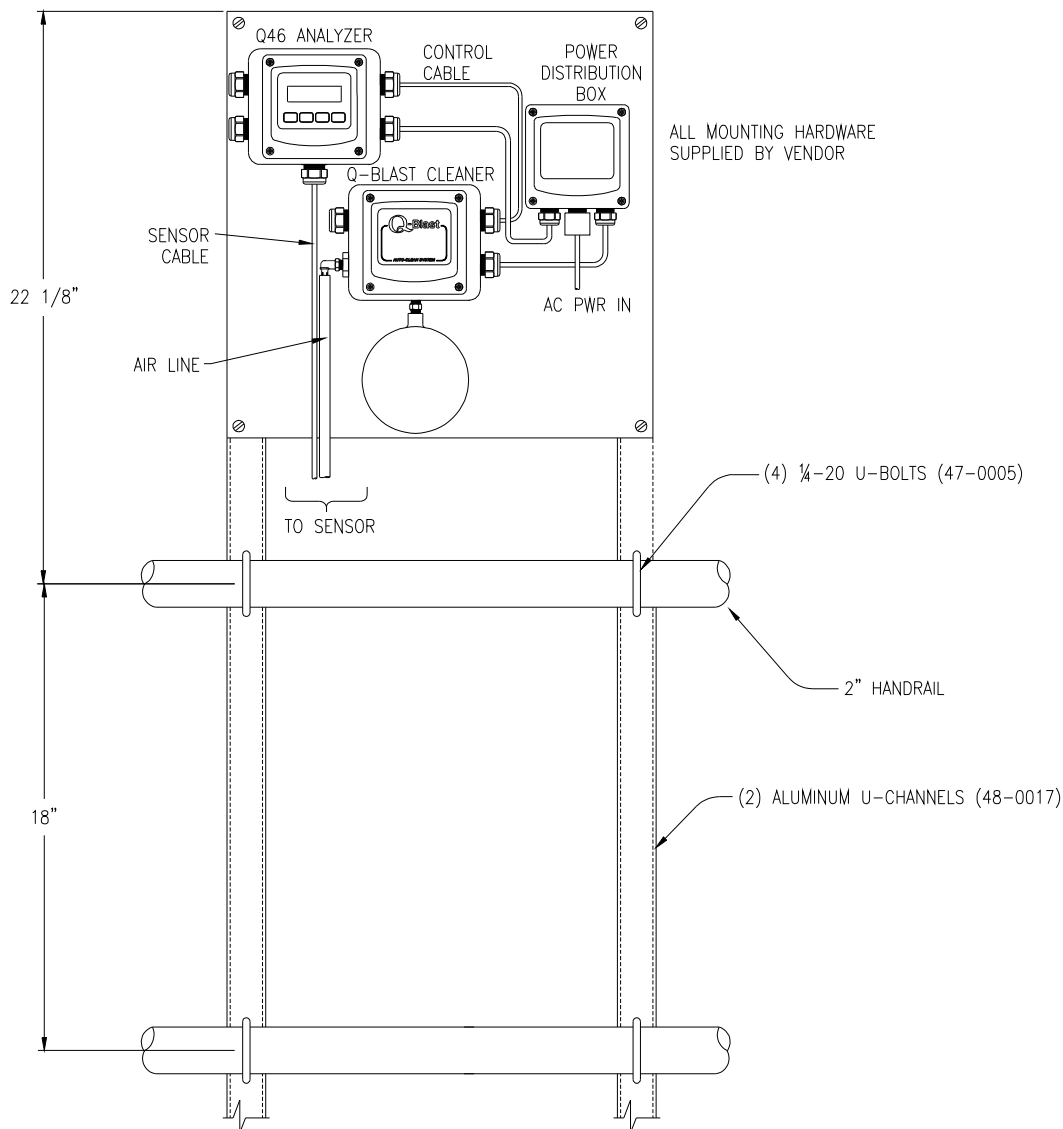


Figure 5 - Handrail Mounting Assembly

2.5 Sensor Installation

The suspended solids sensor is contained in a housing that acts as a light shield and also directs the cleaning air across the face of the sensor. Figure 6 shows an exploded view of that assembly. The sensor is already installed in the Autoclean holder when shipped from the factory. The adapter is part of the optional mounting assembly shown in Figure 6. It is not normally necessary to remove the sensor from the holder. If you do need to remove the sensor, the air delivery fitting and washer must first be removed. The washer acts as a stop to keep the sensor from sliding out of the holder at the back.

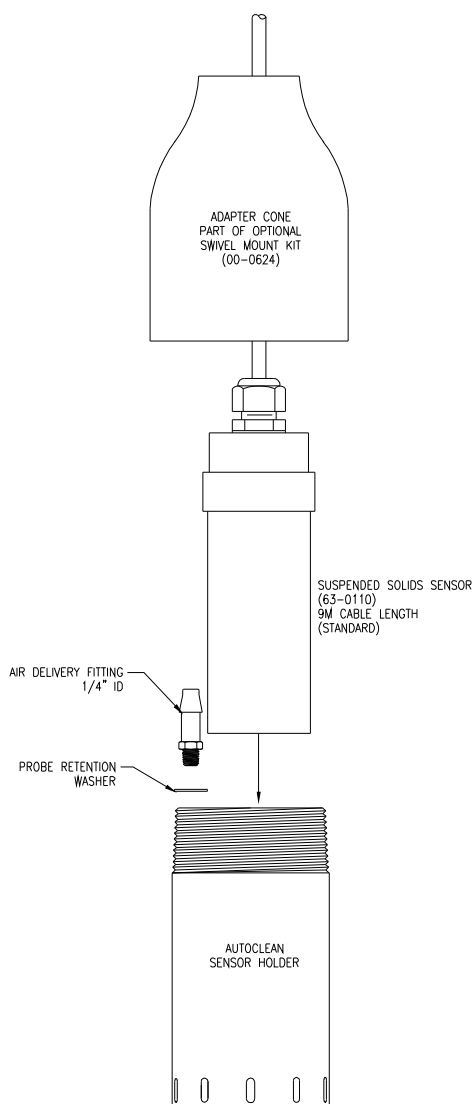


Figure 6 - Sensor Assembly

2.6 Sensor Installation

Applications for Auto-Clean monitoring are done using a submersible sensor. Submersible sensors are mounted to a 1" pipe using a standard 1" PVC thread by thread pipe coupling. The mounting pipe can be secured to standard 1½" or 2" pipe rail using a mounting bracket kit available from ATI (part number 00-0624) as shown in Figure 7 & Figure 8.

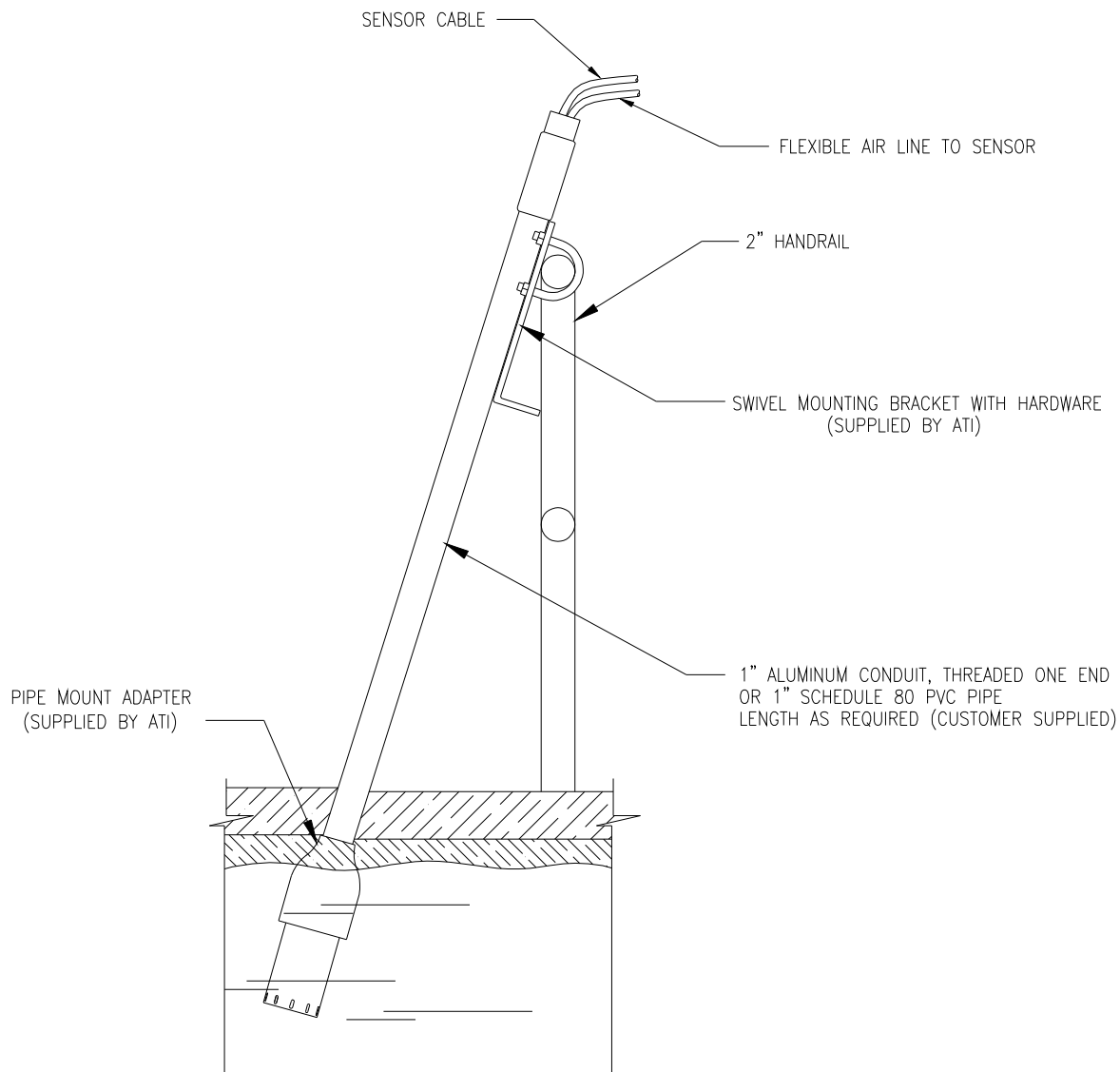


Figure 7 - Sensor Mounting Assembly

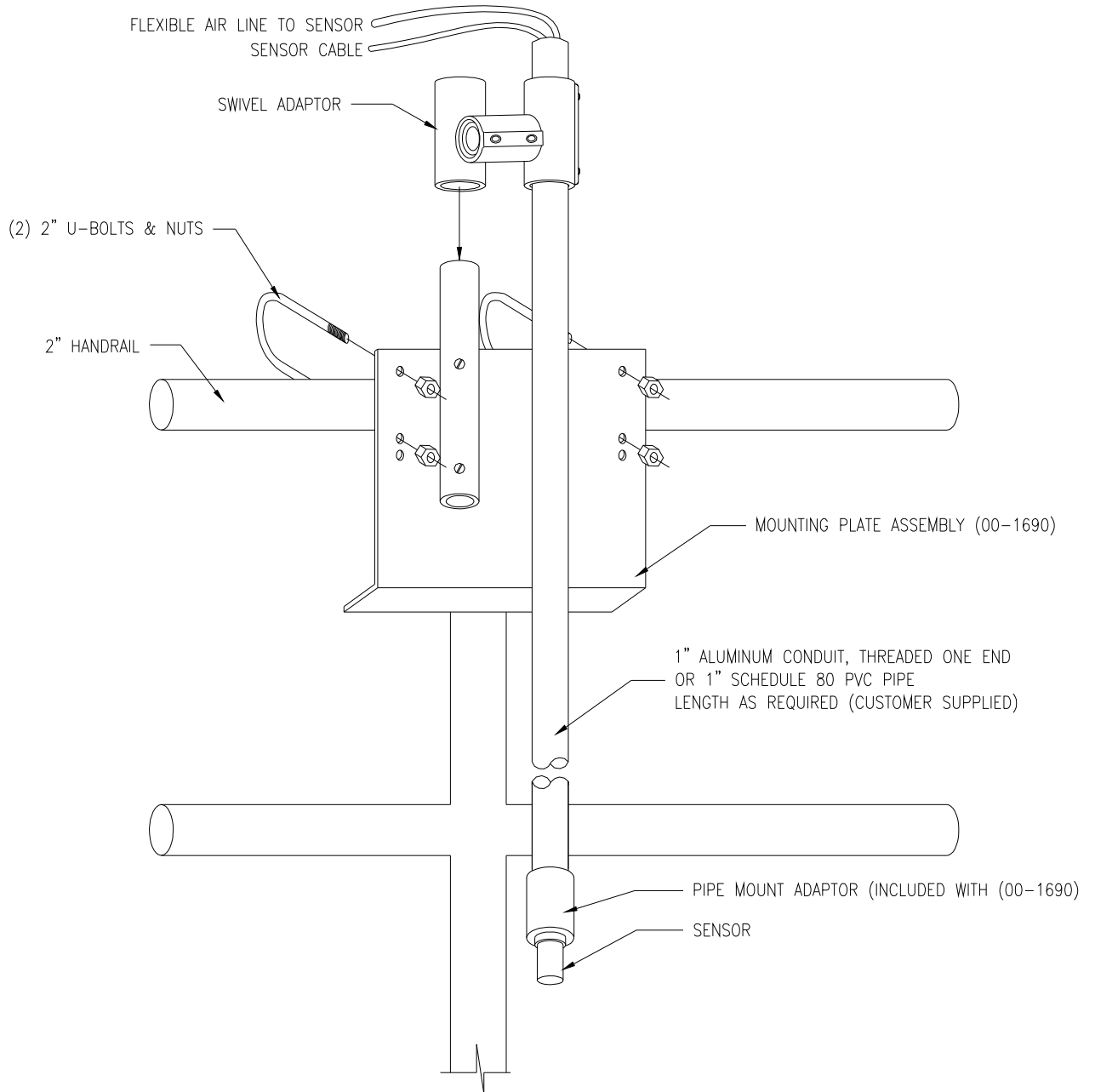


Figure 8 - Sensor Mounting Detail

Part 3 - Electrical Installation

3.1 General

Q46/88 Auto-Clean Suspended Solids monitors and Q-Blast cleaners are powered from 90-260 VAC, 50/60 Hz. or 12-24 VDC. Systems can draw up to 0.5 amps when the internal air compressor activates as part of the sensor cleaning system. Normal current draw is less than 0.2 amps when the cleaner is off.

Important Notes:

1. Use wiring practices that conform to all national, state and local electrical codes. For proper safety as well as stable measuring performance, it is important that the earth ground connection be made to a solid ground point from **TB1**.
2. Do NOT run sensor cables or instrument 4-20 mA output wiring in the same conduit that contains AC power wiring. AC power wiring should be run in a dedicated conduit to prevent electrical noise from coupling with the instrumentation signals.

3.2 Power Connections

Auto-Clean Suspended Solids systems are generally AC powered, although a DC powered system is available. Power connections are made to terminal TB7 in the Q46/88 SS monitor (Figure 9) and to TB1 in the Q-Blast assembly (Figure 10).

AC or DC power should be brought into the enclosures through the bottom gland seal on the right side of the enclosure. This entry is directly above the power terminal blocks. Terminal blocks are pluggable, and can be removed for easy wire connection.

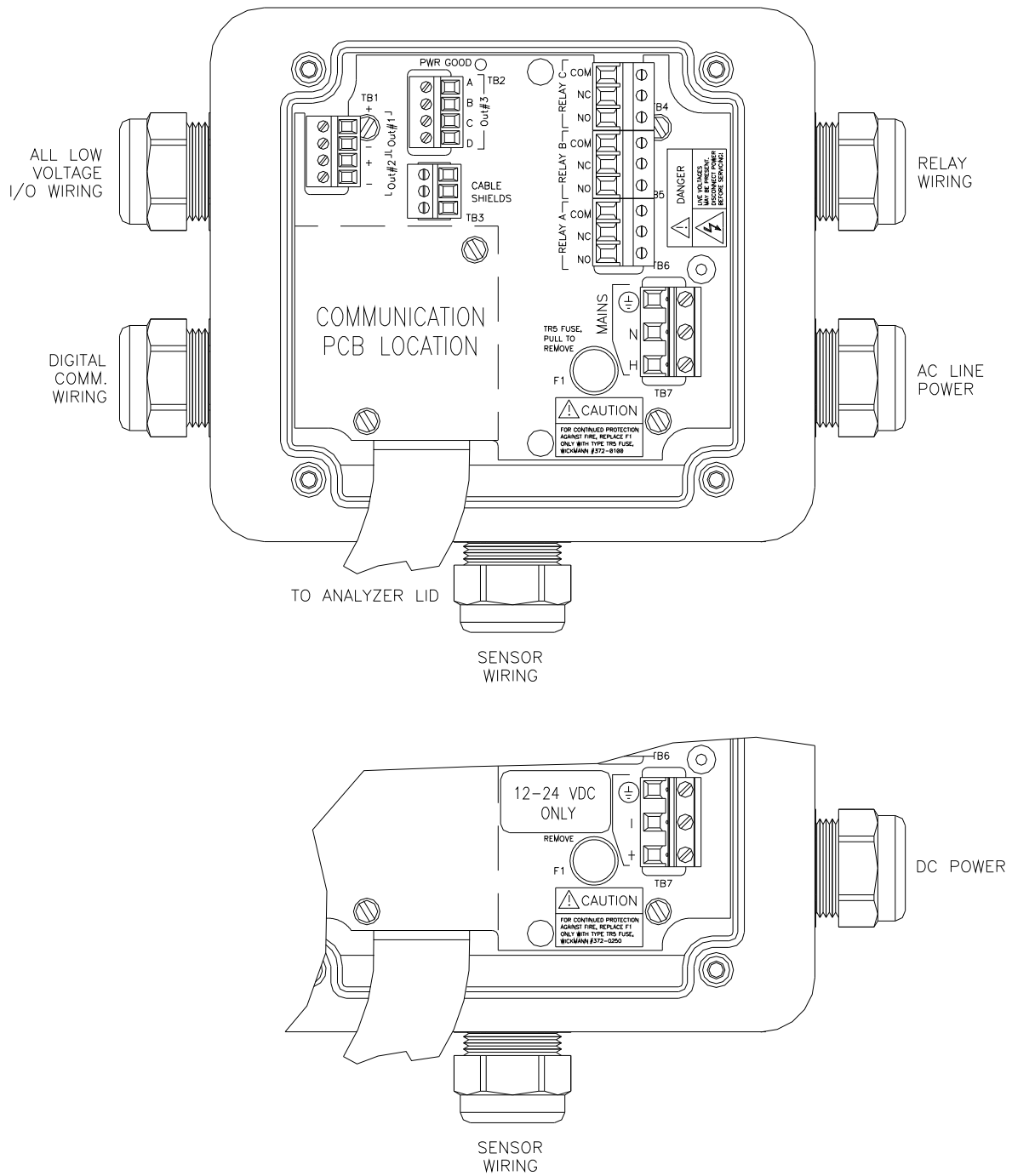


Figure 9 - Q46/88 Connections

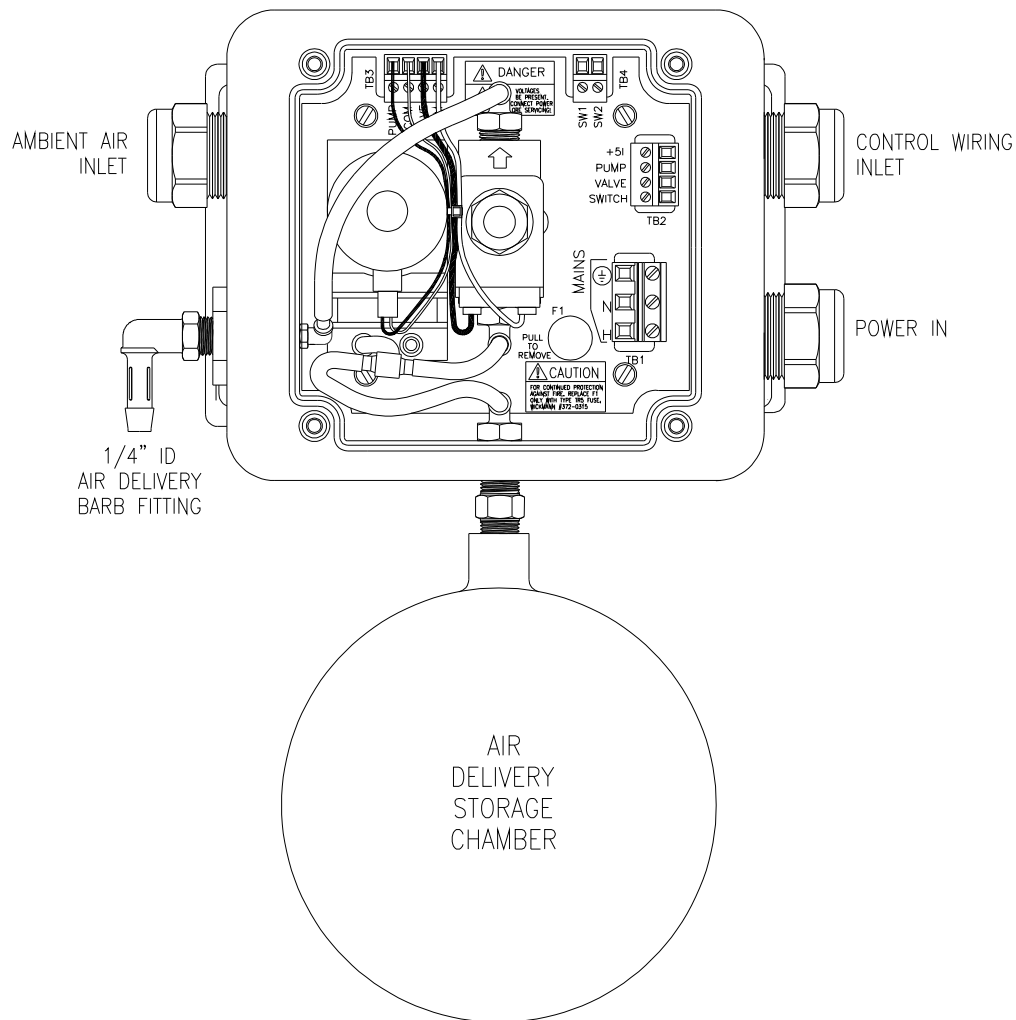


Figure 10 - Q-Blast Connections

3.3 Sensor Connections

Prior to making any sensor connections, the sensor wire and the cleaner air tube must be run up inside the mounting pipe as shown in the previous section, Figure 8. The sensor cable is connected to the Q46 terminal strip on the front lid of the assembly as shown in Figure 111. The sensor wire color code is marked on the inside label. Route sensor cable away from AC power lines, adjustable frequency drives, motors, or other noisy electrical signal lines. Do not run sensor or signal cables in conduit that contains AC power lines or motor leads.

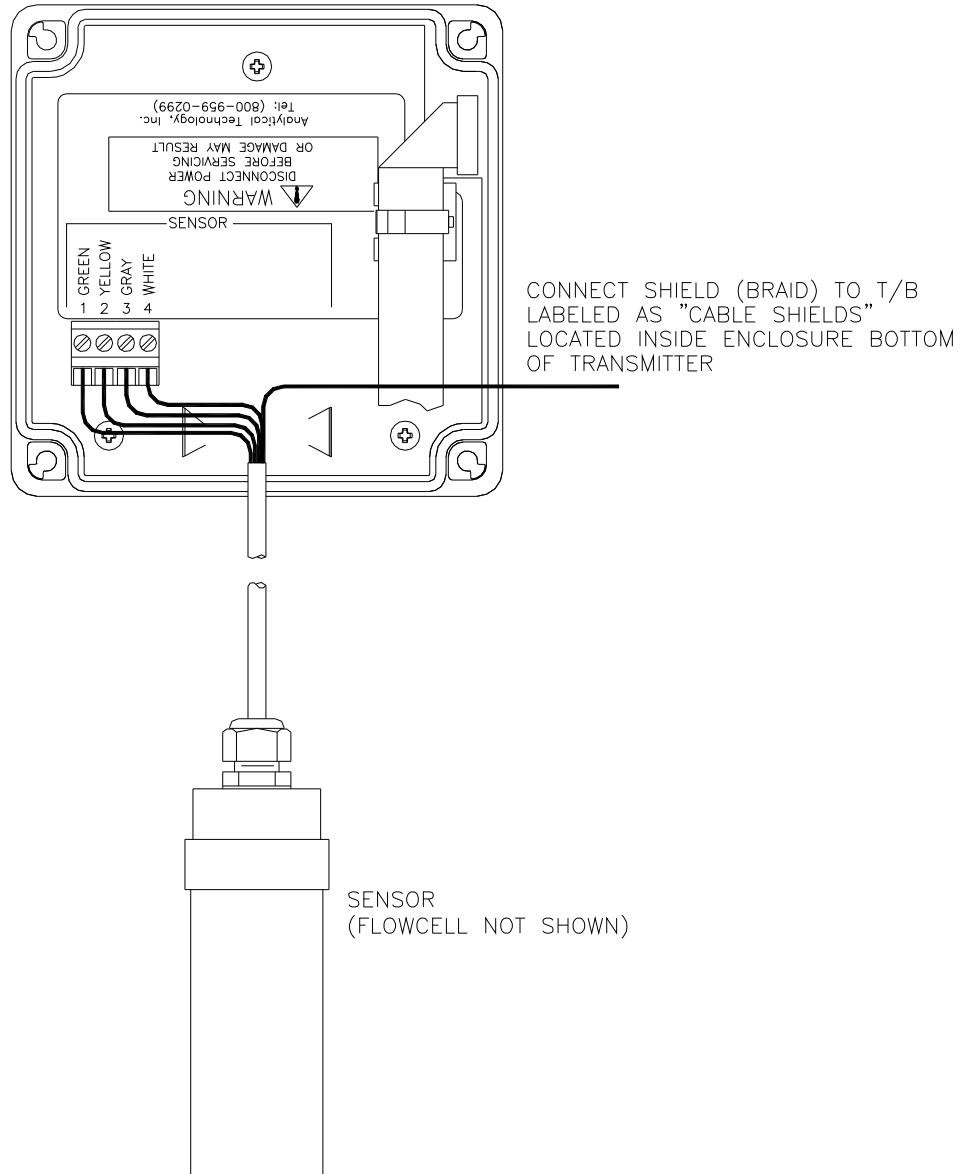


Figure 11 - Sensor Wiring

3.4 Q-Blast to Q46 Connection

Connections inside the Q-Blast enclosure include power and an interconnect cable running to the Q46 monitor. To access the terminal compartment, loosen the 4 screws holding the cover in place and set the cover aside. The screws are captive and should not come completely out of the plastic cover.

As previously mentioned, power for the Q-Blast connects to TB1. An additional 3-conductor cable must be connected between the Q46 analyzer and the Q-Blast cleaner as shown in Figure 12. The sequencing of the compressor and solenoid are controlled by the Q46, with control signals carried by this cable.

Auto-Clean systems must be installed with the Q-Blast assembly no more than 60 ft. from the sensor, and preferably much closer. However, the Q46 analyzer can be installed up to 500 ft. from the cleaner assembly. This allows the display to be located at a convenient spot somewhat remote from the sensor/cleaner location. When a remote cleaner installation is required, interconnect the analyzer and the cleaner unit with 3-conductor, 22 AWG shielded cable as shown in Figure 12 - Electrical Connections. Do not run the interconnect cable in the same conduit with AC wiring. Note also that a separate junction box is required for the sensor wiring if a remote monitor is to be used. The 3-conductor control wire and the sensor signal wire may be run in the same conduit.

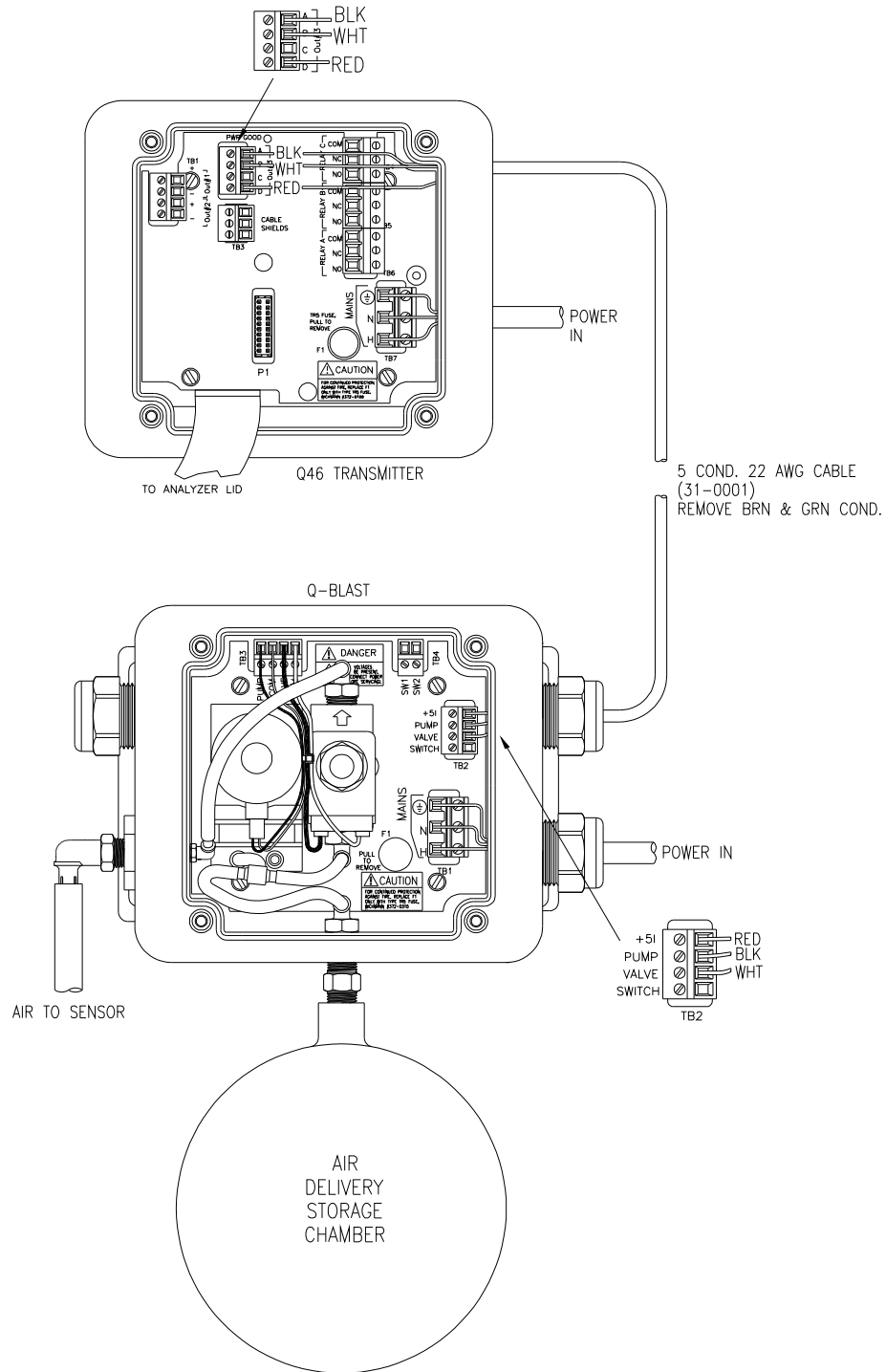


Figure 12 - Electrical Connections

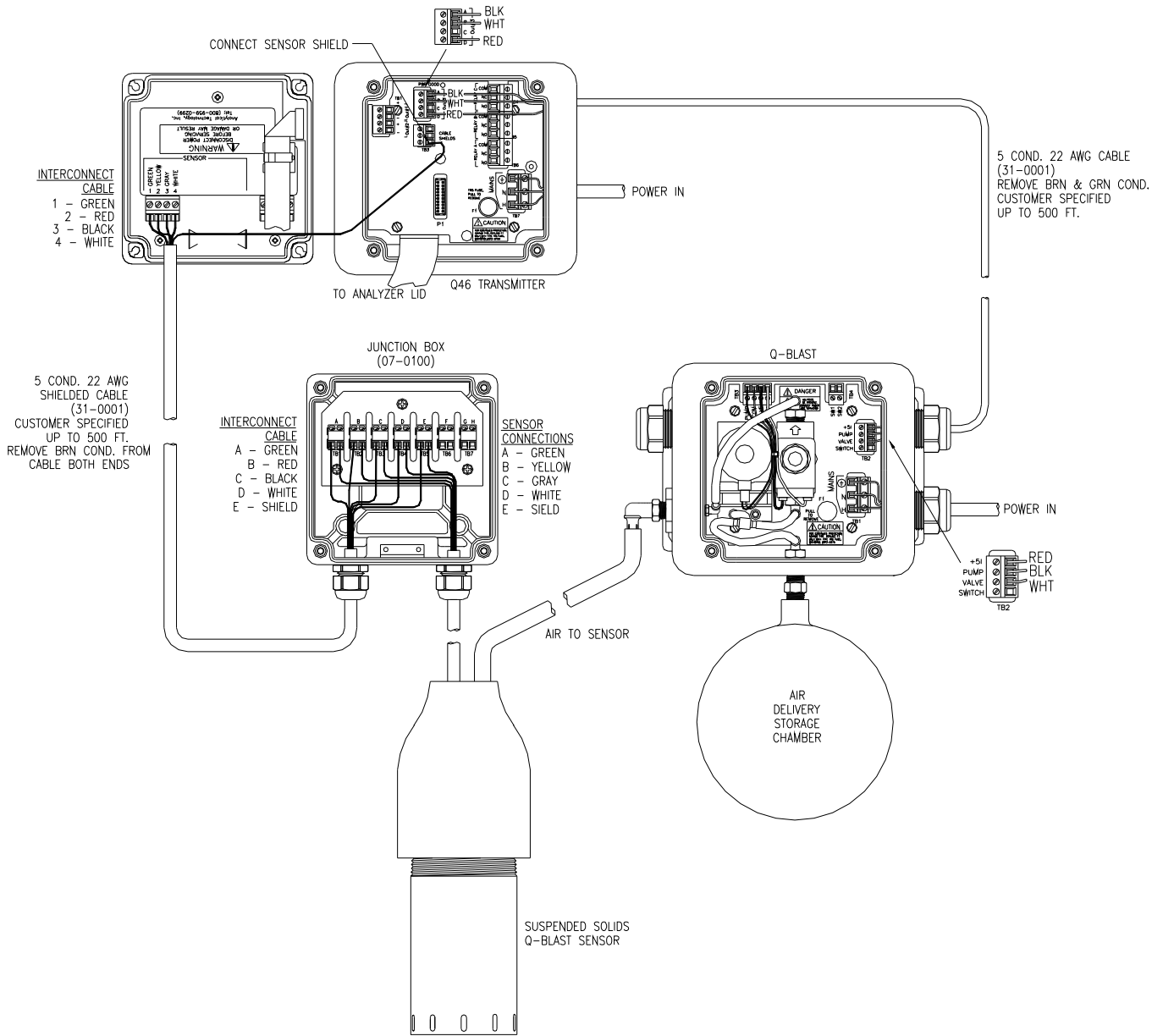


Figure 13 - Q-blast Connections w/Optional J-Box

3.5 Analog Output Connections

Q46 Auto-Clean systems provide two 4-20 mA outputs. Output connections are made to terminal TB1 as shown in Figure 9.

3.6 Relay Connections

Relay wiring is done to terminal blocks inside the Q46 display assembly. This unit actually contains three SPDT relays, and a bank of three low-power relays that is used to control the activation of the sensor automatic cleaning system. Relays A&B are available for use as either control relays or alarm relays. Relays C is configured as a system failure alarm.

To access the terminals for Relays A, B, and C, open the front protective cover of the analyzer. Loosen the 4 corner screws for the display unit and the front will hinge down. A terminal block labeled TB6 is accessible. The terminal block will unplug for wiring convenience, and the circuit board is screened to indicate the NO, NC and C contacts.

The terminal block labeled TB2 is used to connect leads to relays D, E, and F. These relays are prewired for control of the Q-Blast cleaner.

Part 4 - Operation

4.1 User Interface

The user interface for the Q46 Series instrument consists of a custom display and a membrane keypad. All functions are accessed from this user interface (no internal jumpers, pots, etc.).

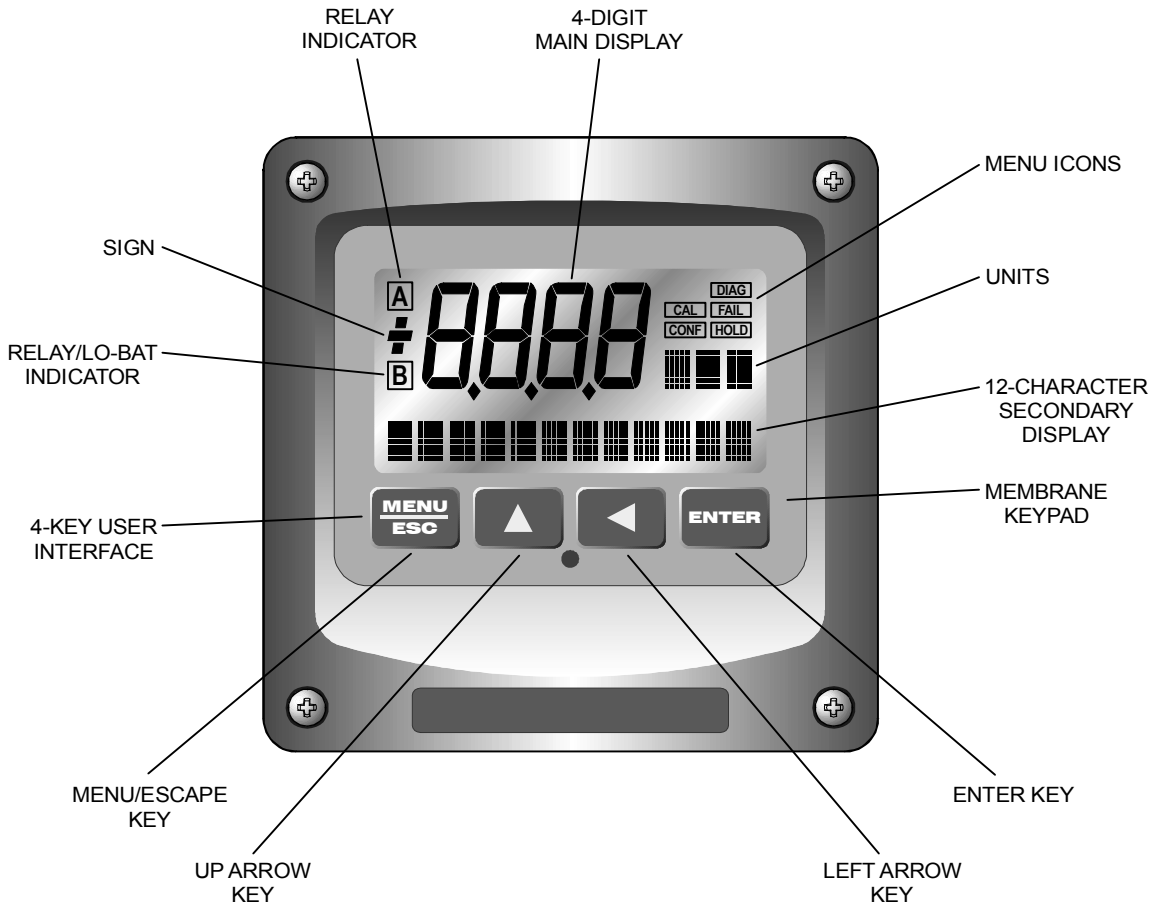


Figure 14 - User Interface

4.11 Keys

All user configurations occur through the use of four membrane keys. These keys are used as follows:

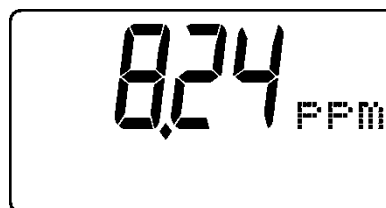
- | | |
|---------------------|--|
| MENU/ESC | To scroll through the menu section headers or to escape from anywhere in software. The escape sequence allows the user to back out of any changes in a logical manner. Using the escape key aborts all changes to the current screen and backs the user out one level in the software tree. The manual will refer to this key as either MENU or ESC, depending upon its particular function. |
| UP (arrow) | To scroll through individual list or display items and to change number values. |
| LEFT (arrow) | To move the cursor from right to left during changes to a number value. |
| ENTER | To select a menu section or list item for change and to store any change. |

4.12 Display

The large custom display provides clear information for general measurement use and user configuration. There are three main areas of the display: the main parameter display, the secondary message line, and the icon area.

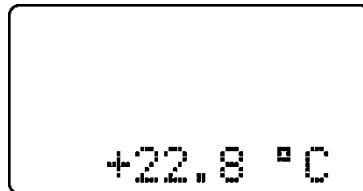
Main Parameter

During normal operation, the main parameter display indicates the present process input with sign and units. This main display may be configured to display any of the main measurements that the system provides. During configuration, this area displays other useful set-up information to the user.



Lower Line

During normal operation, the lower line of the display indicates user-selected secondary measurements that the system is making. This also includes calibration data from the last calibration sequence and the transmitter model number and software version. During configuration, the lower line displays menu items and set-up prompts to the user. Finally, the lower line will display error messages when necessary. For a description of all display messages, refer to Section 10.31.

**Icon Area**

The icon area contains display icons that assist the user in set-up and indicate important states of system functions. The CAL, CONFIG, CTRL, and DIAG icons are used to tell the user what branch of the software tree the user is in while scrolling through the menu items. This improves software map navigation dramatically. Upon entry into a menu, the title is displayed (such as CAL), and then the title disappears to make way for the actual menu item. However, the icon stays on.

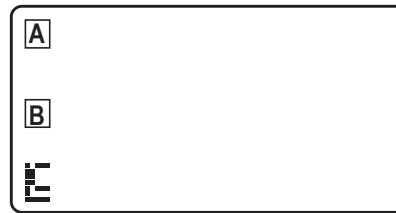
**HOLD**

The HOLD icon indicates that the current output of the transmitter has been put into output hold. In this case, the output is locked to the last input value measured when the HOLD function was entered. HOLD values are retained even if the unit power is cycled.

FAIL

The FAIL icon indicates that the system diagnostic function has detected a problem that requires immediate attention. This icon is automatically cleared once the problem has been resolved.

Relay Area A/B/C The relay area contains two icons that indicate the state of the system relays. Relay C is normally configured for FAIL indication, so it is only displayed on the lower MEASURE display line.



4.2 Software

The software of the Q46/88 is organized in an easy to follow menu-based system. All user settings are organized under four menu sections: Measure, Calibration [CAL], Configuration [CONFIG], Control [CONTROL] and Diagnostics [DIAG].

Note: The default Measure Menu is display-only and has no menu icon.

4.21 Software Navigation

Within the CAL, CONFIG, CONTROL, and DIAG menu sections is a list of selectable items. Once a menu section (such as CONFIG) has been selected with the MENU key, the user can access the item list in this section by pressing either the ENTER key or the UP arrow key. The list items can then be scrolled through using the UP arrow key. Once the last item is reached, the list wraps around and the first list item is shown again. The items in the menu sections are organized such that more frequently used functions are first, while more permanent function settings are later in the list. See Figure 15 for a visual description of the software.

Each list item allows a change to a stored system variable. List items are designed in one of two forms: simple single variable, or multiple variable sequences. In the single variable format, the user can quickly modify one parameter - for example, changing temperature display units from °F to °C. In the multiple variable sequence, variables are changed as the result of some process. For example, the calibration of suspended solids generally requires more than one piece of information to be entered. The majority of the menu items in the software consist of the single variable format type.

Any data that may be changed will be flashing. This flashing indicates user entry mode and is initiated by pressing the ENTER key. The UP arrow key will increase a flashing digit from 0 to 9. The LEFT arrow key moves the flashing digit from right to left. Once the change has been completed, pressing ENTER again stores the variable and stops the flashing. Pressing ESC aborts the change and also exits user entry mode.

The starting (default) screen is always the Measure Menu. The UP arrow key is used to select the desired display. From anywhere in this section the user can press the MENU key to select one of the four Menu Sections.

The UP arrow icon next to all list items on the display is a reminder to scroll through the list using the UP arrow key.

To select a list item for modification, first select the proper menu with the MENU key. Scroll to the list item with the UP arrow key and then press the ENTER key. This tells the system that the user wishes to perform a change on that item. For single item type screens, once the user presses the ENTER key, part or all of the variable will begin to flash, indicating that the user may modify that variable using the arrow keys. However, if the instrument is locked, the transmitter will display the message **Locked!** and will not enter user entry mode. The instrument must be unlocked by entering the proper code value to allow authorized changes to user entered values. Once the variable has been reset, pressing the ENTER key again causes the change to be stored and the flashing to stop. The message **Accepted!** will be displayed if the change is within pre-defined variable limits. If the user decides not to modify the value after it has already been partially changed, pressing the ESC key aborts the modification and returns the entry to its original stored value.

In a menu item which is a multiple variable sequence type, once the ENTER key is pressed there may be several prompts and sequences that are run to complete the modification. The ESC key can always be used to abort the sequence without changing any stored variables.

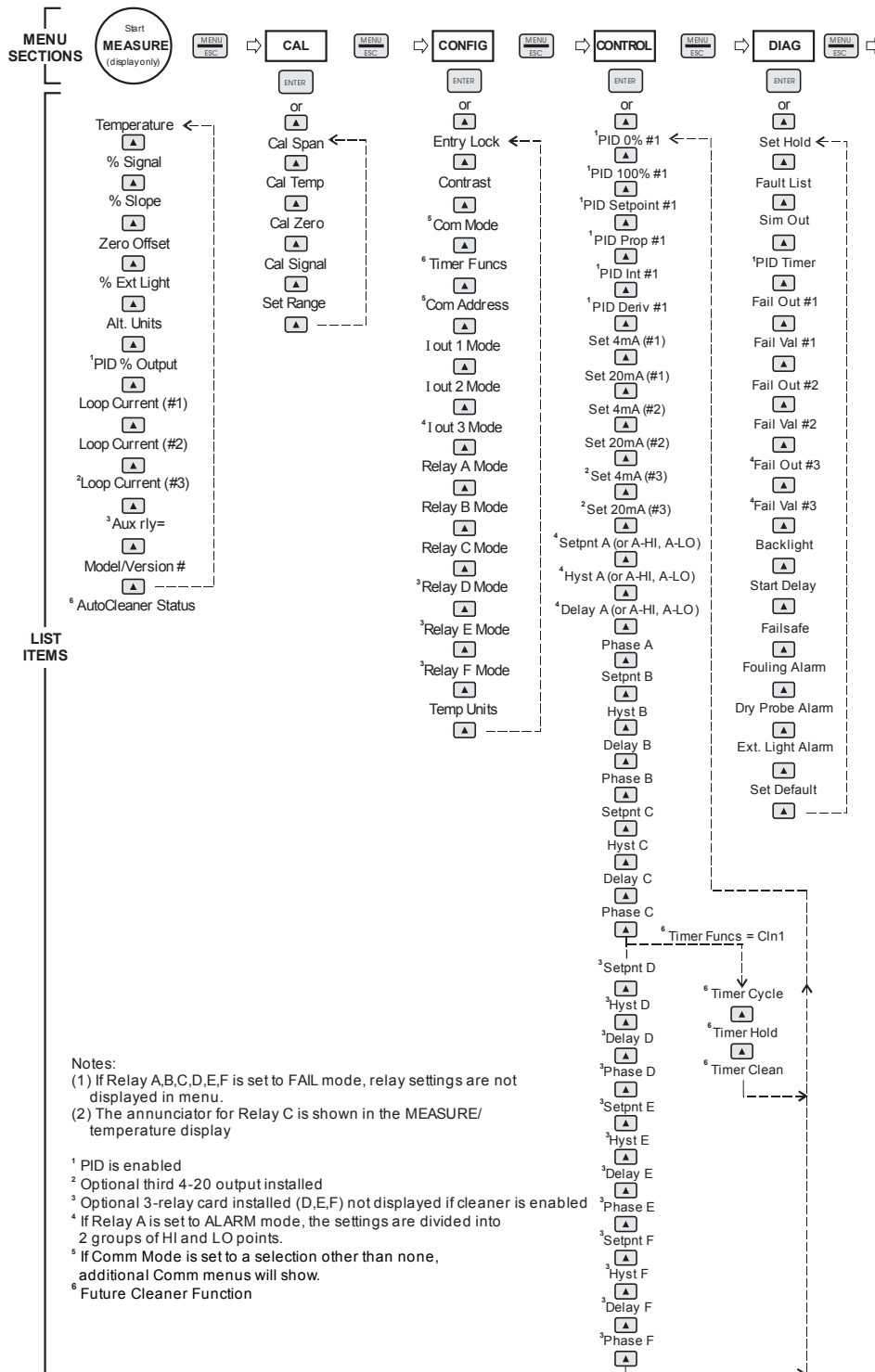


Figure 15 - Software Map

4.22 Measure Menu [MEASURE]

The default menu for the system is the display-only menu MEASURE. This menu is a display-only measurement menu, and has no changeable list items. When left alone, the instrument will automatically return to this menu after approximately 30 minutes. While in the default menu, the UP arrow allows the user to scroll through the secondary variables on the lower line of the display. A brief description of the fields in the basic transmitter version is as follows:

TRANSMITTER MEAS SCREENS:

25.7°	Temperature display. Can be displayed in °C or °F, depending on user selection. A small “m” on the left side of the screen indicates the transmitter has automatically jumped to a manual 25C setting due to a failure with the temperature signal input.
% Signal	Indicates the general condition of the sensor optics. The nominal value is 100% but the value will decrease if fouling of the sensor occurs. The value will rise if the flowcell is no longer full of water.
Slope = 100%	Sensor output response vs. ideal calibration. This value updates after each calibration. High or low slope can generally indicate problems with the sensor or problems with the standard being used for calibration.
Zero Offset	Sensor zero signal at 0.000 NTU as compared to factory default electronic zero. This value updates after a zero-calibration has been performed.
% Ext Light	Indicates the background ambient light level detected by the sensor. This value is not meaningful when the sensor is inside the flowcell, but is useful when submersible Suspended Solids sensors are used in open channels. Extremely high ambient light levels will trigger an alarm if enabled in Diag menu.
100% 20.00 mA	PID Status screen (if enabled.) Shows the present controller output level on left, and actual transmitter current on the right. The controller can be placed in manual while viewing this screen by pressing and holding the ENTER key for 5 seconds until a small flashing “m” appears on the screen. At that point the controller output can be adjusted up or down using the UP and LEFT arrow keys. To return to automatic

operation, press and hold the ENTER key for 5 seconds and the "M" will disappear.

#1 4.00 mA	Analyzer output current # 1 (normally NTU)
#2 12.00 mA	Analyzer output current # 2 (normally Temperature)
#3 20.00 mA	Analyzer output current # 3 (if option included.)
Aux relay= D,E,F	Auxiliary relay annunciators (if option included.)
I/F v1.01	Transmitter software version number.

Note: A display test (all segments ON) can be actuated by pressing and holding the ENTER key while viewing the model/version number on the lower line of the display.

The MEASURE screens are intended to be used as a very quick means of looking up critical values during operation or troubleshooting.

4.23 Calibration Menu [CAL]

The calibration menu contains items for frequent calibration of user parameters. There are five items in this list: Cal Span, Cal Temp, Cal Zero, Cal Signal, and Set Range.

Cal Span	Provides adjustment of the suspended solids value to match the standard being used for calibration. See Part 6 - Calibration for more details.
Cal Temp	The temperature calibration function allows the user to adjust the offset of the temperature response by a small factor of $\pm 5^{\circ}\text{C}$.
Cal Zero	Provides adjustment of the suspended solids value to 0 mg/l when filtered sample is running through the flowcell or the sensor is in clean water. See Part 6 - Calibration for more details.

- Cal Signal** Provides adjustment of the “signal strength” indicator to 100% after cleaning of sensor. See Part 6 - Calibration for more details.
- Set Range** Provides selection of the operating range. Ranges of 0-100.0 mg/l, 0-1000 mg/l, or 0-9999 mg/l. can be selected. The default range is 0-9999 mg/l, which is suitable for many suspended solids applications.

4.24 Configuration Menu [CONFIG]

The Configuration Menu contains all of the general user settings:

- Entry Lock** This function allows the user to lock out unauthorized tampering with instrument settings. All settings may be viewed while the instrument is locked, but they cannot be modified. The Entry Lock feature is a toggle-type setting; that is, entering the correct code will lock the transmitter and entering the correct code again will unlock it. The code is preset at a fixed value. Press ENTER to initiate user entry mode and the first digit will flash. Use arrow keys to modify value. **See Spare Parts List at the end of this manual for the Q46 lock/unlock code.** Press ENTER to toggle lock setting once code is correct. Incorrect codes do not change state of lock condition.
- Contrast** This function sets the contrast level for the display. The custom display is designed with a wide temperature range and contains an LED back light so that the display is can be seen in the dark. In general, the contrast should be left at the default value of 8.
- Comp Table** The suspended solids monitor uses a lookup table to convert sensor signals to solids numbers. This is normally a linear function but the monitor allows you to modify the table to match applications where the sensor response is non-linear. Changing the table values is described later in this manual.
- Timer Func** This function should be left in the OFF setting. It is used only for the Auto-Clean suspended solids system which is covered in another manual.

- Com Mode** Sets digital communication mode of analyzer. Optional digital communication card must be plugged into the power supply slot for this function to work. Press ENTER to initiate user entry mode, and the entire value will flash. Use the UP arrow key to modify the desired value; selections include 1-None, 2- P-DP for Profibus DP, 3 – Modbus, 4 – Ethernet IP. Press ENTER to store the new value.
- Com Address** Sets bus address for digital communication mode of analyzer. Optional digital communication card must be plugged into the power supply slot for this function to work.
- Press ENTER to initiate user entry mode, and the entire value will flash. Use the UP arrow key to modify the desired value. Range is 1-125. Press ENTER to store the new value.
- Com Baud** Sets communications baud rate.
- Com Parity** Sets parity for the digital communications.
- lout#1 Mode** This function sets analog output #1 to either track Suspended Solids or enables the PID controller to operate on the Suspended Solids input. Press ENTER to initiate user entry mode, and the entire value will flash. Use the UP arrow key to modify the desired value; selections include 1-Mg/l or 2-PID for PID control. Press ENTER to store the new value.
- lout#2 Mode** This function sets analog output #2 for either temperature (default), or for Aux Units (mg/l or PSL). Press ENTER to initiate user entry mode, and the entire value will flash. Use the UP arrow key to modify the desired value; selections include 1-C/F for temperature, or 2-mg/l or PSL. Press ENTER to store the new value.
- lout#3 Mode** **OPTIONAL.** This function sets analog output #3 for either temperature (default), Mg/l, or Aux. Units. Press ENTER to initiate user entry mode, and the entire value will flash. Use the UP arrow key to modify the desired value; selections include 1-C/F for temperature, or 2-mg/l or PSL. Press ENTER to store the new value.

Rly A Mode

Relay A can be used in three different ways: as a setpoint control, as a fail alarm, or as a HI-LO alarm band. The three settings for Rly A Mode are **CON**, **FAIL** and **AL**.

The **CON** setting enables normal control operation for Relay A, with settings for setpoint, hysteresis, delay and phasing appearing in the CONTROL menu automatically. See Figure 19 – Control Relay Example for further details.

The **AL** setting allows two setpoints to be selected for the same relay, producing a HI-LO alarm band. In this mode, Relay A will trip inside or outside of the band, depending upon the Phase selected. See Figure 20 – Alarm Relay Example for further details.

The **FAIL** setting enables the fail alarm mode for Relay A. Relay A will then trip on any condition that causes the FAIL icon to be displayed on the LCD. Using this mode allows the User to send alarm indications to other remote devices.

**Relay B Mode
Relay C Mode**

Relay B can be used in two ways: as a setpoint control or as a fail alarm. The settings for Relay B Mode are **CON**, **FAIL** and they are the same as those modes in relay A

***Relay D Mode
*Relay E Mode
*Relay F Mode**

OPTIONAL. Relays D,E,and F can be used in two ways: as a setpoint control, or as a fail alarm. The two settings for Relay D, E, & F Mode are **CON** and **FAIL**.

Temp Units

This function sets the display units for temperature measurement. Press ENTER to initiate user entry mode, and the entire value will flash. Use the UP arrow key to modify the desired display value. The choices are °F and °C. Press ENTER to store the new value.

4.25 Control Menu [CONTROL]

The Control Menu contains all of the output control user settings. Note that PID menu items will not appear unless output 1 is configured for PID mode in the CONFIG menu.

Set PID 0%
Set PID 100%
[lout1=PID]

If the PID is enabled, this function sets the minimum and maximum controller end points. Unlike the standard 4-20 mA output, the controller does not “scale” output values across the endpoints. Rather, the endpoints determine where the controller would normally force minimum or maximum output in an attempt to recover the setpoint (even though the controller can achieve 0% or 100% anywhere within the range.)

If the 0% point is lower than the 100% point, then the controller action will be “reverse” acting. That is, the output of the controller will increase if the measured value is less than the setpoint, and the output will decrease if the measured value is larger than the setpoint. Flipping the stored values in these points will reverse the action of the controller to “direct” mode.

The entry value is limited to a value within the range specified in “Set Range”, and the 0% and the 100% point must be separated by at least 1% of this range. Use the LEFT arrow key to select the first digit to be modified. Then use the UP and LEFT arrow keys to select the desired numerical value. Press ENTER to store the new value.

PID Setpnt
[lout1=PID]

The measured value which the controller is attempting to maintain by adjusting output value. It is the nature of the PID controller that it never actually gets to the exact value and stops. The controller is continually making smaller and smaller adjustments as the measured value gets near the setpoint.

PID Prop
[lout1=PID]

Proportional gain factor. The proportional gain value is a multiplier on the controller error (difference between measured value and setpoint value.) Increasing this value will make the controller more responsive.

PID Int

[lout1=PID]

Integral is the number of “repeats-per-minute” of the action of the controller. It is the number of times per minute that the controller acts on the input error. At a setting of 2.0 rpm, there are two repeats every minute. If the integral is set to zero, a fixed offset value is added to the controller (manual reset.) Increasing this value will make the controller more responsive.

PID Deriv

[lout1=PID]

Derivative is a second order implementation of Integral, used to suppress “second-order” effects from process variables. These variables may include items like pumps or mixers that may have minor impacts on the measured value. The derivative factor is rarely used in water treatment process, and therefore, it is best in most cases to leave it at the default value. Increasing this value will make the controller more responsive.

Set 4 mA**Set 20 mA**

[lout1=SS]

These functions are used to modify the first 4-20 mA current output setpoints for the transmitter. The units displayed depend on the selection made in the CONFIG menu for lout #1 Mode.

The value stored for the 4 mA point may be higher or lower than the value stored for the 20 mA point. The entry values are limited to values within the range specified in “Set Range”, and the 4 mA and the 20 mA point must be separated by at least 1% of this range. Use the LEFT arrow key to select the first digit to be modified. Then use the UP and LEFT arrow keys to select the desired numerical value. Press ENTER to store the new value.

Set 4 mA #2**Set 20 mA #2**

[temp/SS]

These functions are used to modify the second 4-20 mA current output setpoints for the transmitter. The output may be set to track temperature (default), PPM oxygen, or % Saturation. The values stored for the 4 mA point may be higher or lower than the value stored for the 20 mA point.

The entry value is limited to a value between 0 and 50 °C if it is set for temperature, within the range specified in “Set Range” if the output is set to track suspended solids. The 4 mA and the 20 mA point must be at least 2 units away from

each other. Press ENTER to initiate user entry mode, and the value will flash. Use arrow keys to modify value. Press ENTER to store the new value.

NOTE: If the temperature units are changed between °C and °F (see Temp Units in this section), the default settings for this output will be stored (present data is not converted.)

*A Setpoint

This function establishes the oxygen trip point for relay A. The entry value is limited to a value within the range specified in "Set Range". Use the LEFT arrow key to select the first digit to be modified. Then use the UP and LEFT arrow keys to select the desired numerical value. Press ENTER to store the new value.

*A Hysteresis

This function establishes the hysteresis, or "deadband", for Relay A. Hysteresis is most often used to control relay chattering; however, it may also be used in control schemes to separate the ON/OFF trip points of the relay. Press ENTER to initiate user entry mode, and the value will flash. Use the arrow keys to modify value. Press ENTER to store the new value.

*A Delay

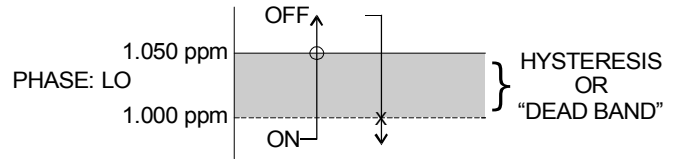
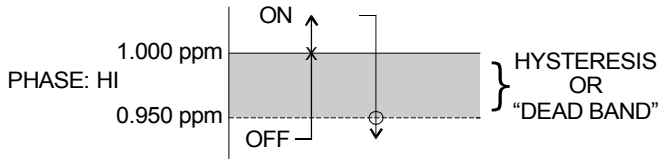
This function places an additional amount of time delay on the trip point for relay A. This delay is in addition to the main delay setting for the controller. The entry value is limited to a value between 0 and 999 seconds. Press ENTER to initiate user entry mode, and the value will flash. Use arrow keys to modify value; range is 0 to 999 seconds. Press ENTER to store the new value.

*A Phasing

This function establishes the direction of the relay trip. When phase is HI, the relay operates in a direct mode. Therefore, the relay energizes and the LCD indicator illuminates when the oxygen value **exceeds** the setpoint. When the phase is LO, the relay energizes and the LCD indicator illuminates when the oxygen level drops **below** the setpoint. The failsafe setting does have an impact on this logic. The description here assumes the failsafe setting is OFF. Press ENTER to initiate user entry mode, and the entire value will flash. Use the UP arrow key to modify the desired value; selections include **HI** for direct operation or **LO** for reverse operation. Press ENTER to store the new value. See Figure 16 below for a visual description of a typical control relay application.

When value rises to ≥ 1.000 ppm, relay closes.

When value rises to ≥ 1.050 ppm, relay opens.



When value falls to ≤ 0.950 ppm, relay opens.

When value falls to ≤ 1.000 ppm, relay closes.

Settings:

Setpoint: 1.000 ppm
 Hyst: 0.050
 Delay: 000
 Failsafe: OFF

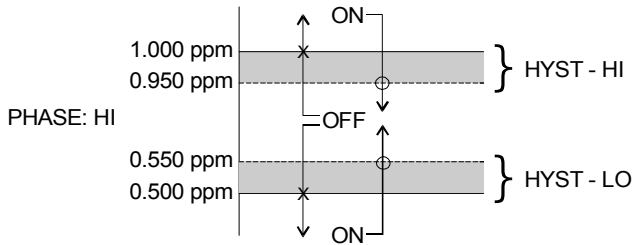
Figure 16 - Control Relay, Hysteresis & Phase Options

- *Setpnt A-HI
- *Hyst A-HI
- *Delay A-HI
- *Setpnt A-LO
- *Hyst A-LO
- *Delay A-LO

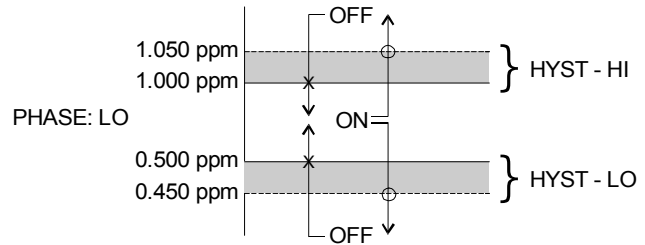
If Relay A Mode is set to Alarm Mode, **AL**, then the following settings will appear in the Config Menu list automatically. In this mode, two setpoints can be selected on the same relay, to create an alarm band. Phase HI selection causes the relay to energize outside of the band, and Phase LO causes the relay to energize inside of the band. This feature enables one relay to be used as a control relay while the other is used as a HI-LO Alarm relay at the same time. Setpoint A-LO must be set lower than Setpoint A-HI. When AL mode is first selected, Setpoint A-LO is defaulted to 0.

Figure 17 is a visual description of a typical alarm relay application.

When value rises to ≥ 1.000 ppm,
 relay closes, until value falls back to \leq
 0.950 ppm.



When value falls to ≤ 1.000 ppm,
 relay closes, until rises back to \geq
 1.050 ppm.



When value falls to ≤ 0.500 ppm,
 relay closes, until rises back to \geq
 0.550 ppm.

When value rises to ≥ 0.500 ppm,
 relay closes, until value falls back to \leq
 0.450 ppm.

Settings:

Setpoint	A-HI: 1.000 ppm	Setpoint	A-LO: .500 ppm
Hyst	A-HI: 0.050	Hyst	A-LO: 0.050
Delay	A-HI: 000	Delay	A-LO: 000

Figure 17 - Alarm Relay Example

- *B Setpoint**
- *B Hysteresis**
- *B Delay**
- *B Phasing**

If Relay B Mode is set to **CON**, then Relay B will function identically to Relay A. Relay B settings appear in the CONFIG menu list automatically.

- C Setpoint**
- C Hysteresis**
- C Delay**
- C Phasing**

If Relay C Mode is set to **CON** (see **Relay C Mode**), then Relay C will function identically to Relay A. Relay C settings appear in the CONFIG menu list automatically.

- *Timer CYCLE**
- *Timer CLEAN**
- *Timer HOLD**

When Timer Funcs is set to ON in the Config Menu, three additional menu items appear in the Control Menu. These are Timer Cycle, Timer Clean, and Timer Hold.

The timer CYCLE setting controls the frequency of the cleaning function. The frequency should not be set to more than once every 3 hours and can be adjusted up to 999 hours. A good starting frequency is 24 hours.

The timer CLEAN setting allows adjustment of the number of cleaning pulses that occur during each cycle. The default is 3 pulses, which requires about 2 minutes to complete. This value should not be increased to more than 6 pulses.

The timer HOLD setting controls the amount of time the analog output is held at the end of the cleaning cycle. This hold time allows the outputs to stabilize back to normal readings. The default value is 1 minute which is normally sufficient time for the measurement to stabilize after cleaning.

To change the values for Timer CYCLE, CLEAN, and HOLD, press ENTER to initiate user entry mode, and entire value will flash. Use the UP arrow key to modify the desired value. Selections for each variable are: CLEAN 1-10 minutes, CYCLE 1-999 hours, HOLD 0-999 minutes. Press ENTER to store the new value.

Example: If the timer-CYCLE setting is 24 hours, the timer CLEAN setting is 3 pulses, and the timer-HOLD setting is 1 minutes, the following sequence will occur: At the instant the timer is enabled, the time period begins. Once the 24-hour CYCLE period ends, the outputs will be put in hold and relay D and relay E will cycle to run the compressor in the Q-Blast module and to energize the solenoid for delivery of the air pulses. After the completion of 3 air-blast pulses, the cycle will end. The hold will stay locked in for an additional 1 minute (HOLD time), retaining the original output signals. Once the minute expires, the outputs will be released back to the normal monitoring state. Then, the entire cycle will repeat – approximately once per day.

Note: The sensor cleaning timer is not based on a “real-time” clock circuit. Therefore, the time accuracy is only within about 10 minutes per day.

Note: A cleaning cycle can be manually started by pressing and holding the ENTER key for a few seconds while viewing the timer status screen in the MEAS menu. The timer must

be in the "Tcyc" state to allow a manual start. After this forced cycle, the system will return to normal.

4.26 Diagnostics Menu [DIAG]

The diagnostics menu contains all of the user settings that are specific to the system diagnostic functions, as well as functions that aid in troubleshooting application problems.

Set Hold

The Set Hold function locks the current loop output values on the present process value and holds relays in current status. This function can be used prior to calibration, or when removing the sensor from the process, to hold the output in a known state. Once HOLD is released, the outputs return to their normal state of following the process input. The transfer out of HOLD is bumpless on the both analog outputs - that is, the transfer occurs in a smooth manner rather than as an abrupt change. An icon on the display indicates the HOLD state, and the HOLD state is retained even if power is cycled. Press ENTER to initiate user entry mode, and entire value will flash. Use the UP arrow key to modify the desired value, selections are **ON** for engaging the HOLD function, and **OFF** to disengage the function. Press ENTER to store the new value.

The Set Hold function can also hold at an output value specified by the user. To customize the hold value, first turn the HOLD function on. Press the ESC key to go to the DIAG Menu and scroll to Sim Output using the UP arrow key. Press ENTER. Follow the instructions under Sim Output (see following page).

Fault List

The Fault List screen is a read-only screen that allows the user to display the cause of the highest priority failure. The screen indicates the number of faults present in the system and a message detailing the highest priority fault present. Note that some faults can result in multiple displayed failures due to the high number of internal tests occurring. As faults are corrected, they are immediately cleared.

Faults are not stored; therefore, they are immediately removed if power is cycled. If the problem causing the faults still exists, however, faults will be displayed again after power is re-applied and a period of time elapses during which the diagnostic system re-detects them. The

exception to this rule is the calibration failure. When a calibration fails, no corrupt data is stored. Therefore, the system continues to function normally on the data that was present before the calibration was attempted.

After 30 minutes or if power to the transmitter is cycled, the failure for calibration will be cleared until calibration is attempted again. If the problem still exists, the calibration failure will re-occur. Press ENTER to initiate view of the highest priority failure. The display will automatically return to normal after a few seconds.

PID Timer

This function sets a timer to monitor the amount of time the PID controller remains at 0% or 100%. This function only appears if the PID controller is enabled. If the timer is set to 0000, the feature is effectively disabled. If the timer value is set to any number other zero, a FAIL condition will occur if the PID controller remains at 0% or 100% for the timer value. If one of the relays is set to FAIL mode, this failure condition can be signaled by a changing relay contact.

Press ENTER to initiate user entry mode, and the entire value will flash. Use the UP arrow key to modify desired value; range of value is 0-9999 seconds. Press ENTER to store the new value.

Sim Out

The Sim Out function allows the user to simulate the oxygen level of the instrument in the user selected display range. The user enters a ppm value directly onto the screen, and the output responds as if it were actually receiving the signal from the sensor. This allows the user to check the function of attached monitoring equipment during set-up or troubleshooting. Escaping this screen returns the unit to normal operation. Press ENTER to initiate the user entry mode, and the right-most digit of the value will flash. Use arrow keys to modify desired value.

The starting display value will be the last read value of the input. The output will be under control of the SIM screen until the ESC key is pressed.

Note: If the HOLD function is engaged before the Sim Output function is engaged, the simulated output will remain the same even when the ESC key is pressed. Disengage the HOLD function to return to normal output.

- Fail Out #1** This function enables the user to define a specified value that the main current output will go to under fault conditions. When the Relay Option Board is installed, the display will read **Fail Out #1**. When enabled to **ON**, the output may be forced to the current value set in **Fail Val** (next item.) With the Fail Out setting of **ON**, and a Fail Val setting of 6.5 mA, any alarm condition will cause the current loop output to drop outside the normal operating range to exactly 6.5 mA, indicating a system failure that requires attention.
- Press ENTER to initiate user entry mode, and the entire value will flash. Use the UP arrow key to modify desired value; selections are **ON**, **OFF**. Press ENTER to store the new value.
- Fail Val #1** Sets the output failure value for lout#1. When **Fail Out** above is set to **ON**, this function sets value of the current loop under a FAIL condition. When the Relay Option Board is installed, the display will read **Fail Out #1**. The output may be forced to any current value between 4-20 mA.
- Press ENTER to initiate user entry mode, and the entire value will flash. Use the UP arrow key to modify desired value; selections are between **4mA**, and **20mA**. Press ENTER to store the new value.
- Fail Out #2** This function sets the fail-mode of current loop output #2 under a FAIL condition. The settings and operation are identical to Fail Out for output #1.
- Fail Val #2** This function sets the value of current loop output #2 under a FAIL condition. The settings and operation are identical to Fail Out for output #1.
- *Fail Out #3** **OPTIONAL.** This function sets the fail-mode of current loop output #3 under a FAIL condition. The settings and operation are identical to Fail Out for output #1.
- *Fail Val #3** **OPTIONAL.** This function sets the value of current loop output #3 under a FAIL condition. The settings and operation are identical to Fail Out for output #1.
- Backlight** This function has three options. **ON** – On all the time, **OFF** – Off all the time, **AL** – Alarm (Default). This function flashes the backlight on and off whenever the Fail icon is displayed.

- Start Delay** This function is designed to minimize control or alarm issues arising from temporary power loss. When power goes down, the monitor records the analog output values and the status of relays and PID functions. When power is restored, the analog values and relays will be held at the pre-power loss values for a defined period of time. This “start delay” may be programmed for periods from 0-9.9 minutes. This function is set to 0.0 minutes by default and must be activated by the user if desired by setting a positive time value.
- *Failsafe** This function allows the user to set the optional system relays to a failsafe condition. In a failsafe condition, the relay logic is reversed so that the relay is electrically energized in a normal operating state. By doing this, the relay will not only change state when, for example, an oxygen limit is exceeded, but also when power is lost to the controller.
- When failsafe is selected to be ON, the normally-open contacts of the relay will be closed during normal operation. In an attempt to make this configuration less confusing, the LCD icon logic is reversed with this setting, and the icon is OFF under this normal condition. Therefore, when the trip condition occurs, the closed N.O. contacts will be opened (relay de-energized), and the LCD icon will illuminate. In addition, a power fail would also cause the same contacts to open.
- Fouling Alarm** Activates or disables the fouled sensor detector. This circuit detects the buildup of solids on the face of the sensor that can degrade the Suspended Solids measurement. The options are **ON**—alarm is active, or **OFF**—alarm is disabled. The default is ON.
- Dry Probe Alarm** Similar to the fouling alarm, this alarm is generated when the sensor is no longer in liquid. Loss of sample flow can cause this alarm to activate if the flowcell is drained of sample. The options are **ON**—alarm is active, or **OFF**—alarm is disabled. The default is ON.
- Ext Light Alarm** The sensor can provide an alarm in the event that ambient light is high enough to cause measurement problems. This alarm is not useful for flowcell applications but can be of value if a submersible sensor is in use. The options are **ON**—alarm is active, or **OFF**—alarm is disabled. The default is OFF.

Set Default

The Set Default function allows the user to return the instrument back to factory default data for all user settings or for just the calibration default. It is intended to be used as a last resort troubleshooting procedure. All user settings or the calibration settings are returned to the original factory values. Hidden factory calibration data remains unchanged. Press ENTER to initiate user entry mode and select either **CAL** or **ALL** with the UP arrow key. The default CAL routine will reset the zero offset to 0.0 nA and reset the slope to 100%. The default ALL routine will reset all program variables to factory default and should be used with care since it will change any user settings that were programmed in the field.

Part 5 - Calibration

5.1 Suspended Solids Calibration

Suspended solids monitors will start to measure aqueous samples as soon as power is applied and the sensor is in contact with sample. Calibration of a system is normally required at start-up as factory calibration for suspended solids is not practical due to solids density variability. Calibration involves adjustment of both the zero and span of the instrument.

The SS sensor zero has been adjusted at the factory and user adjustment is normally not required for high solids applications. When operating in the lowest range of 0-100.0 mg/l, the zero should be checked using clean tap water at startup.

5.2 Cal Zero

If you are using a submersible SS sensor, remove the sensor from the process, wipe the sensing area clean, and suspend the sensor in a bucket of clean tap water, distilled water, or any solids free water. When cleaning, use only a soft cloth and detergent to clean the optical lens. **Do not sit the sensor on the bottom of your sample container.** You need at least 2 or 3 inches of water below the sensor in order for it to zero properly.

If your system is normally running on the high range of 0-9999 mg/l, zeroing the sensor is normally not necessary.

To zero the sensor, proceed as follows:

1. Immerse the sensor in solids free water and allow it to stabilize for 2 or 3 minutes. Press the Menu key to access the Cal Menu. Press the UP key until to access "Cal Zero".
2. Press the Enter key and the bottom line will display a message asking that the sensor be placed in zero sample. Zero sample is already flowing so just press Enter again. The display will flash a "Wait" message.
3. After a short period, the monitor will zero the sensor and flash an "accepted" message indicating that the zero was successful. If the zero offset is too high, a "Cal Fail" message will appear and the "Fail" icon on the display will light up.

Once the zero adjustment is complete, remove the filter from the incoming sample line.

5.3 Cal Span

Calibration of a Q46/88 suspended solids monitor is normally done by adjusting the displayed value to a lab measurement. Lab measurements of suspended solids take quite a long time so often an estimated value is used. If the application involves measurement of a known type of solids, it is sometimes possible to mix a standard for calibration. In many wastewater applications like raw sewage or mixed liquor suspended solids, it is often necessary to estimate the calibration value. Factory calibration is done using a formazin standard that may, or may not, have the same optical backscatter properties as the process in which the sensor is to be used.

To set the span of the SS monitor, follow the procedure below.

1. Submerge the sensor in the process tank or turn on the process water flow through the flowcell or flow tee. Allow the sensor to stabilize for 5-10 minutes. If possible, take a sample and get a measurement made as quickly as possible using an alternative method. If that is not possible, estimate the solids level based on experience with the process.
2. Press the Menu key to access the Cal Menu. Press the UP arrow to access "Cal Span".
3. Press the Enter key and you will be prompted to place the sensor into a reference solution. Press Enter again and the display will flash "Wait" while checking for the stability of the signal. After a few seconds, the display will flash, allowing adjustment of the value. Use the Up and Left keys to adjust each digit of the display to the value of suspended solids determined previously.

After the proper value is entered, press the Enter key and the display will flash "accepted". Should the sensor determine that the entered value is outside its normal offset limits, a "Cal Fail" message will flash. Should this occur, try to verify that the process value is correct. Also check the sensor optical surface and wipe with a clean cloth before attempting another span adjustment.

5.4 Check Signal Function

Suspended solids systems contain a sensor check system that is intended to give operators an indication of the operating condition of the optics. The scale of this function is somewhat arbitrary, going from 0% to 220%.

When a sensor is tested at the factory, the "check signal" value is set to 100% so a check signal value of 100% indicates optimum operation of the optical system. In an actual installation, conditions are never perfect so the check signal value is unlikely to be exactly 100% in normal operation, but that value is generally pretty close to 100% at startup.

The main purpose of this number is to indicate how much optical fouling is occurring over time. As the sensor runs for longer and longer periods of time, the check signal value will often go down slowly or up slowly, indicating that coatings on the optic lens is reflecting more and more of the LED emission. Oily organic coatings tend to increase the check signal value while inorganic coatings tend to decrease the value. A decreasing check signal value is the most common occurrence. Periodically checking the value of this variable on the lower line of the display will alert operators that maintenance will be needed. In the DIAG menu, there is a "Foul Alarm" that can be turned on or off. If the Foul Alarm is turned on, the "Fail" icon on the display and relay C (if configured for fail) will activate when the check signal value falls below 50%.

The check signal also can be used to indicate a "dry cell" when the sensor is used in a flowcell or flow tee. If sample flow is lost, the check signal value will normally rise to 220%. There is a second alarm function in the DIAG menu called "Dry Alarm". Turning this alarm on will active the "Fail" icon on the display and relay C (if configured for fail) when signal value goes to 220%.

5.41 Calibrate Check Signal

After startup of the SS monitor, you may set the check signal level to 100%. As mentioned above, the check signal value is different in different types of applications. The monitor allows you to set the check signal level to 100% when the sensor is operating in normal conditions and the sensor is clean. This can establish a good reference point so that the changes in the check signal value are related to your particular application.

To calibrate the check signal value, proceed as follow. Be sure that the sensor is in normal operation. You cannot complete this procedure with the sensor out of the sample.

Press Menu to go to the CAL Menu. Press the ↑ key until the lower line indicates "Cal Signal".

Press the Enter key and the check signal value will begin to flash. After the monitor evaluates the check signal value, you will see a "Pass" message and the check signal value will be set to 100%.

5.5 External Light Function

Optical suspended solids sensors can be sensitive to ambient light interference in unusual conditions. This is possible when sensors are submerged in flowing streams outdoors in bright sunlight. While it is not normally an issue, the Q46/88 contains a sensor diagnostic feature that measures the amount of ambient light and can provide an alarm in the event that ambient light levels are too high for reliable operation.

In dark conditions, the % Light value will normally be around 37%. That value will increase with increasing ambient light and can go as high as about 70%. If values above 65% are observed in an application, investigate the possibility of locating the sensor in an area with less sunlight or adding a sun shield to the mounting assembly to reduce the % Light value.

In the DIAG menu, you can configure an alarm for high ambient light conditions. If you program the "Ext Light Alarm" to ON, the monitor will active the "Fail" icon on the display and relay C (if configured for fail) when signal value goes above 70%

5.6 Temperature Calibration

Calibration of the temperature circuit is rarely ever required. The temperature calibration sequence is essentially a 1-point offset calibration that allows adjustments of approximately ± 5 °C. The sensor temperature may be calibrated on line, or the sensor can be removed from the process and placed into a known solution temperature reference.

In any case, it is critical that the sensor be allowed to reach temperature equilibrium with the solution in order to provide the highest accuracy.

When moving the sensor between widely different temperature conditions, it may be necessary to allow the sensor to stabilize as much as one hour before the calibration sequence is initiated. If the sensor is on-line, the user may want to set the output HOLD feature prior to calibration to lock out any output fluctuations.

1. Scroll to the CAL menu section using the MENU key and **press ENTER or the UP arrow key**.
2. Press the UP arrow key until **Cal Temp** is displayed.
3. Press the ENTER key. The message **Place sensor in solution then press ENTER** will be displayed. Move the sensor into the calibration reference (if it hasn't been moved already) and wait for temperature equilibrium to be achieved. Press ENTER to begin the calibration sequence.
4. The calibration data gathering process will begin. The message Wait will flash as data is accumulated and analyzed. The °C or °F symbol may flash periodically if the reading is too unstable.
5. The message **Adjust value - press ENTER** will be displayed, and the right-most digit will begin to flash, indicating that the value can be modified. Using the UP and LEFT arrow keys, modify the value to the known ref solution temperature. Adjustments up to ± 5 °C from the factory calibrated temperature are allowed. Press ENTER.
6. Once completed, the display will indicate **PASS** or **FAIL**. If the unit fails, the temperature adjustment may be out of range, the sensor may not have achieved complete temperature equilibrium, or there may be a problem with the temperature element. In the event of calibration failure, it is recommended to attempt the calibration again immediately.

Part 6 - Sensor Auto-Clean System

6.1 General

The cleaner control system located in the cleaner enclosure contains a number of components designed to supply pulses of high pressure air to the tip of the sensor. The main components and their function are as follows:

Compressor: The air compressor is a small DC powered diaphragm type compressor that delivers air at up to 30 PSI to the accumulator cylinder which is part of the system. The compressor cannot provide an output above 30 PSI (2 Bar) so no special pressure relief is required in the system.

Accumulator: The accumulator is a 3 1/2" diameter stainless steel chamber that is pressurized with air from the compressor. The accumulator allows a relatively high volume of air to be delivered with each cleaning pulse, increasing the effectiveness of the cleaner.

Solenoid Valve: The solenoid valve on the outlet of the accumulator controls the flow of cleaning pulses to the nozzle located on the sensor assembly. The solenoid is opened and closed under the control of the sequencing module.

The operation of the cleaner control system is completely automatic. There are no customer adjustments required. The only requirement is that the SS monitor be set for AUTO mode of operation and that the desired cleaning frequency be programmed.

6.2 Cleaner Sequence

The cleaner control system is designed to provide three 3-second pulses of pressurized air through a nozzle located within 1 inch of the sensor membrane. The nozzle directs the air blast at the center of the membrane, effectively blasting away accumulated coatings on the surface.

The cleaner sequence begins with the closure of relay D in the display module. The sequencing system contains a relay that turns on the compressor and releases air to the cleaner nozzle when the accumulator has been charged. The entire cycle takes about 90 seconds.

During the cycle, the compressor will run for 40 seconds to charge the accumulator. At this point, the sequencing system will open the solenoid valve for 3 seconds, discharging air through the solenoid valve and out to the cleaner nozzle at the sensor. This delivers a 3 second high velocity air blast across the membrane. After 3 seconds, the solenoid will close, allowing the accumulator to recharge for 20 seconds. This cycle repeats itself three times, after which the compressor shuts off. The solenoid will release the final air burst shortly after the compressor shuts off so that no pressure remains in the accumulator.

Once the air cleaning system has run through a cycle, it will remain in standby while waiting for the next activation signal from the SS monitor. This will normally occur every 24 hours, but can be activated manually at any time as explained previously.

The cleaner can be started **manually** any time the monitor is in operation. From the Measure Menu, press the UP arrow until the bottom line of the display indicates "Tcycle xx Hrs". Then press and hold the ENTER key for about 3 seconds to start the cleaning cycle. You will hear the compressor activate.

Part 7 - PID Controller Details

7.1 PID Description

PID control, like many other control schemes, is used in chemical control to improve the efficiency of chemical addition or control. By properly tuning the control loop that controls chemical addition, only the amount of chemical that is truly required is added to the system, saving money. The savings can be substantial when compared to a system which may be simply adding chemical at a constant rate to maintain some minimal addition under even the worst case conditions. The PID output controller is highly advantageous over simple control schemes that just utilize direct (proportional only) 4-20 mA output connections for control, since the PID controller can automatically adjust the “rate” of recovery based on the error between the setpoint and the measured value – which can be a substantial efficiency improvement..

The PID controller is basically designed to provide a “servo” action on the 4-20 mA output to control a process. If the user requires that a measured process stay as close as possible to a specific setpoint value, the controller output will change from 0% to 100% in an effort to keep the process at the setpoint. To affect this control, the controller must be used with properly selected control elements (valves, proper chemicals, etc.) that enable the controller to add or subtract chemical rapidly enough. This is not only specific to pumps and valves, but also to line sizes, delays in the system, etc.

This section is included to give a brief description of tuning details for the PID controller, and is not intended to be an exhaustive analysis of the complexities of PID loop tuning. Numerous sources are available for specialized methods of tuning that are appropriate for a specific application.

7.2 PID Algorithm

As most users of PID controllers realize, the terminology for the actual algorithm terms and even the algorithms themselves can vary between different manufacturers. This is important to recognize as early as possible, since just plugging in similar values from one controller into another can result in dramatically different results. There are various basic forms of PID algorithms that are commonly seen, and the implementation here is the most common version; The ISA algorithm (commonly referred to as the “ideal” algorithm.)

$$\text{output} = P \left[e(t) + \frac{1}{I} \int e(t) dt + D \frac{de(t)}{dt} \right]$$

Where:

output =	controller output
P =	proportional gain
I =	integral gain
D =	derivative gain
t =	time
e(t) =	controller error (e=measured variable – setpoint)

Figure 18 - ISA PID Equation

The most notable feature of the algorithm is the fact the proportional gain term affects all components directly (unlike some other algorithms - like the “series” form.) If a pre-existing controller utilizes the same form of the algorithm shown above, it is likely similar settings can for made if the units on the settings are exactly the same. Be careful of this, as many times the units are the reciprocals of each other (i.e. reps-per-min, sec-per-rep.)

PID stands for “proportional, integral, derivative.” These terms describe the three elements of the complete controller action, and each contributes a specific reaction in the control process. The PID controller is designed to be primarily used in a “closed-loop” control scheme, where the output of the controller directly affects the input through some control device, such as a pump, valve, etc.

Although the three components of the PID are described in the setting area (section 6.25), here are more general descriptions of what each of the PID elements contribute to the overall action of the controller.

- P Proportional gain. With no “I” or “D” contribution, the controller output is simply a factor of the proportional gain multiplied by the input error (difference between the measured input and the controller setpoint.) Because a typical chemical control loop cannot react instantaneously to a correction signal, proportional gain is typically not efficient by itself – it must be combined with some integral action to be useful. Set the P term to a number between 2-4 to start. Higher numbers will cause the controller action to be quicker.

- I Integral gain. Integral gain is what allows the controller to eventually drive the input error to zero – providing accuracy to the control loop. It must be used to affect the accuracy in the servo action of the controller. Like proportional gain, increasing integral gain results in the control action happening quicker. Set the I term to a number between 3-5 to start (1-2 more than P). Like proportional gain, increasing the integral term will cause the controller action to be quicker.

- D Derivative gain. The addition of derivative control can be problematic in many applications, because it greatly contributes to oscillatory behavior. In inherently slow chemical control process', differential control is generally added in very small amounts to suppress erratic actions in the process that are non-continuous, such as pumps and valves clicking on and off. However, as a starting point for chemical process control, its best to leave the "D" term set to 0.

Based on these descriptions, the focus on tuning for chemical applications really only involves adjustment of "P" and "I" in most cases. However, increasing both increases the response of the controller. The difference is in the time of recovery. Although combinations of high "P's" and low "I" will appear to operate the same as combinations of low "P's" and high "I's", there will be a difference in rate of recovery and stability. Because of the way the algorithm is structured, large "P's" can have a larger impact to instability, because the proportional gain term impacts all the other terms directly. Therefore, keep proportional gain lower to start and increase integral gain to achieve the effect required.

Many of the classical tuning techniques have the user start with all values at 0, and then increase the P term until oscillations occur. The P value is then reduced to 1/2 of the oscillatory value, and the I term is increased to give the desired response. This can be done with the Q46/88 controller, with the exception that the I term should start no lower than 1.0.

If it appears that even large amounts of integral gain (>20) don't appreciably increase the desired response, drop I back to about 1.0, and increase P by 1.00, and start increasing I again. In most chemical control schemes, I will be approximately 3 times the value of P.

7.3 Classical PID Tuning

Unlike many high speed position applications where PID loops are commonly used, the chemical feed application employed by this instrument does not require intense mathematical exercise to determine tuning parameters for the PID. In fact, the risk of instability is far greater with overly tuned PID control schemes. In addition, many of the classical mathematical exercises can be damaging or wasteful in the use of chemicals when the process is bumped with large amounts of input error to seek a response curve. Because of this, the general adjustment guidelines described in section 8.2 are sufficient for almost all application tuning for this instrument. Beyond this, many sources are available for classical tuning methods.

7.4 Manual PID Override Control

The Q46 electronics is equipped designed to allow the user to take manual control of the PID output. This is often useful when starting up a control loop, or in the event that you wish to bump the system manually to measure system response time.

To access the manual PID control, you must be in the MEASURE mode of operation and you must have the PID output displayed on the lower line. This line will indicate “XX.X% XX.X mA” with the X values simply indicating the current values. With this display on the screen, press and hold the ENTER key for about 5 seconds. You will see a small “m” show up between the % value and the mA value. This indicates you are now in manual mode.

Once in manual, you may increase the PID output by pressing the UP arrow or you may decrease the output by pressing the LEFT arrow. This will allow you to drive the PID output to any desired setting.

To revert to normal PID control, press and hold the ENTER key again until the “m” indicator disappears.

7.5 Common PID Pitfalls

The most common problem occurring in PID control applications involves the false belief that proper settings on only the PID controller can balance any process to an efficient level.

Close-loop control can only be effective if all elements in the loop are properly selected for the application, and the process behavior is properly understood. Luckily, the nature of simple chemical control process' are generally slow in nature. Therefore, even a de-tuned controller (one that responds somewhat slow) can still provide substantial improvements to setpoint control. In fact, damaging oscillatory behavior is far more likely in tightly tuned controllers where the user attempted to increase response too much.

When deciding on a PID control scheme, it is important to initially review all elements of the process. Sticking valves, undersized pumps, or delays in reaction times associated with chemical addition can have a dramatic effect on the stability of the control loop. When controlling a chemical mix or reaction, the sensor should be placed in a location that ensures proper mixing or reaction time has occurred.

The easiest process' to control with closed-loop schemes are generally linear, and symmetrical, in nature. For example, controlling level in tank where the opening of valve for a fixed period of time corresponds linearly to the amount that flows into a tank. Chemical control process' can be more problematic when the nature of the setpoint value is non-linear relative to the input of chemical added. For example, D.O. control of a process may appear linear only in a certain range of operation, and become highly exponential at the extreme ranges of the measuring scale. In addition, if a chemical process is not symmetrical, that means it responds differentially to the addition and subtraction of chemical. It is important in these applications to study steady-state impact as well as step-change impact to process changes. In other words, once the process has apparently been tuned under normal operating conditions, the user should attempt to force a dramatic change to the input to study how the output reacts. If this is difficult to do with the actual process input (the recommended method), the user can place the control in manual at an extreme control point such as 5% or 95%, and release it in manual. The recovery should not be overly oscillatory. If so, the loop needs to be de-tuned to deal with that condition (reduce P and/or I.)

Part 8 - System Maintenance

8.1 General

The Q46/88 Suspended Solids System will generally provide unattended operation over long periods of time. With proper care, the system should continue to provide measurements indefinitely. For reliable operation, maintenance on the system must be done on a regular schedule. Keep in mind that preventive maintenance on a regular schedule is much less troublesome than emergency maintenance that always seems to come at the wrong time.

8.2 Analyzer Maintenance

No unusual maintenance of the analyzer is required if installed according to the guidelines of this operating manual. If the enclosure door is frequently opened and closed, it would be wise to periodically inspect the enclosure sealing gasket for breaks or tears.

8.3 Sensor Maintenance

Sensor maintenance is limited to simple cleaning of the optical surfaces. In general, wiping with a soft cloth is all that's needed. The optical surfaces can also be cleaned with a household glass cleaner or a surface cleaner. **Never use abrasive pads on the optical surfaces.**

In some applications, the sensor might accumulate iron and manganese deposits that precipitate from the water after chlorination. Should this occur, cleaning the sensor by soaking in solution of a commercial iron remover such as "Red-B-Gone" will quickly remove deposits.

The lenses on the sensor are made of acrylic. Be careful not to scratch these surfaces when handling the sensor. Severe scratches can cause irreparable damage.

Part 9 - Troubleshooting

9.1 General

The information included in this section is intended to be used in an attempt to quickly resolve an operational problem with the system. During any troubleshooting process, it will save the most time if the operator can first determine if the problem is related to the analyzer, sensor, or some external source. Therefore, this section is organized from the approach of excluding any likely external sources, isolating the analyzer, and finally isolating the sensor. If these procedures still do not resolve the operational problems, any results the operator may have noted here will be very helpful when discussing the problem with the factory technical support group.

9.2 External Problem Sources

To begin this process, review the connections of the system to all external connections.

1. Verify the analyzer is earth grounded. For all configurations of the analyzer, an earth ground connection **MUST** be present for the shielding systems in the electronics to be active. Grounded conduit provides no earth connection to the plastic enclosure, so an earth ground wiring connection must be made at the power input terminal strip. Use the special "shield terminal" stub on the power supply board for optimum sensor cable shield grounding.
2. Verify the proper power input is present (90-260 VAC or 12-24 VDC.)
3. Verify the loads on any 4-20 mA outputs do not exceed the limits in the Instrument Specifications (500 Ohms each for analyzer.) During troubleshooting, it is many times helpful to disconnect all these outputs and place wire-shorts across the terminals in the instrument to isolate the system and evaluate any problems which may be coming down the analog output connections.
4. Do not run sensor cables or analog output wiring in the same conduits as power wiring. If low voltage signal cables must come near power wiring, cross them at 90° to minimize coupling.

5. If rigid conduit has been run directly to the Q46 enclosure, check for signs that moisture has followed conduit into the enclosure.
6. Check for ground loops. Although the membrane sensor is electrically isolated from the process water, high frequency sources of electrical noise may still cause erratic behavior in extreme conditions. If readings are very erratic after wiring has been checked, check for a possible AC ground loop by temporarily placing the sensor into a bucket of water. The reading should be initially stable and then fall very slowly in a smooth fashion as the powered sensor depletes oxygen in the static sample directly at the sensor face.
7. On relay based systems, check the load that is connected to the relay contacts. Verify the load is within the contact rating of the relays. Relay contacts which have been used for higher power AC current loads may become unsuitable for very low signal DC loads later on because a small amount of pitting can form on the contacts. If the load is highly inductive (solenoids, motor starters, large aux relays), note that the contact rating will be de-rated to a lower level. Also, due to the large amount of energy present in circuits driving these types of loads when they are switched on an off, the relay wiring placement can result in electrical interference for other devices. This can be quickly resolved by moving wiring, or by adding very inexpensive snubbers (such As Quencharcs) to the load.
8. Carefully examine any junction box connections for loose wiring or bad wire stripping. If possible, connect the sensor directly to the analyzer for testing.
9. Check sensor membrane for fouling. Look closely for signs of grease or oil which may be present.

9.3 Analyzer Tests

1. Disconnect power and completely disconnect all output wiring coming from the analyzer. Remove sensor wiring, relay wiring, and analog output wiring. Re-apply power to the analyzer. Verify proper voltage (90-260 VAC or 12-24 VDC) is present on the incoming power strip of the analyzer, and that the analyzer power label matches the proper voltage value.
2. If analyzer does not appear to power up (no display), remove power and check removable fuse for continuity with a DVM.
3. Using a DVM, check the voltage across the BLUE and WHITE wires coming from the power supply board in the base of the enclosure. FIRST, disconnect any wiring going to lout#1. Then, verify voltage across these wires is about 16-18 VDC when still connected to the terminal strip on the front half of the enclosure. If the BLUE and WHITE wires are not connected to the terminal strip on the front half of the enclosure, the voltage across them should measure about 29 VDC.
4. If analyzer does power up with a display, use the “Simulate” feature to check operation of the analog outputs (and relays contacts with a DVM.)
5. Check sensor power circuits. With a DVM, verify between -4.5 and -5.5 VDC from sensor connection terminals WHITE (+) to BLACK (-). Then verify between +4.5 and +5.5 VDC from GREEN (+) to BLACK (-).
6. Check TC drive circuit. Place a wire-short between the RED and BLACK sensor terminals. With a DVM, measure the voltage between the BLACK (-) and BROWN (+) sensor terminals to verify that the TC drive circuit is producing about -4.6 to -5.5 VDC open-circuit. Remove DVM completely and connect a 1000 Ohm resistor across the BLACK to BROWN terminals. The temperature reading on the front LCD should display approximately 0°C and the suspended solids reading should display approximately 0 ppm.

9.31 Display Messages

The Q46 Series instruments provide a number of diagnostic messages which indicate problems during normal operation and calibration. These messages appear as prompts on the secondary line of the display or as items on the Fault List.

MESSAGE	DESCRIPTION	POSSIBLE CORRECTION
Max is 200	Entry failed, maximum user value allowed is 2000.	Reduce value to ≤ 2000
Min is 200	Entry failed, minimum value allowed is 20.	Increase value to ≥ 20
Cal Unstable	Calibration problem, data too unstable to calibrate. Icons will not stop flashing if data is too unstable. User can bypass by pressing ENTER.	Clean sensor, get fresh cal solutions, allow temperature readings to fully stabilize, do not handle sensor or cable during calibration.
Out of Range	Input value is outside selected range of the specific list item being configured.	Check manual for limits of the function to be configured.
Locked!	Transmitter security setting is locked.	Enter security code to allow modifications to settings.
Unlocked!	Transmitter security has just been unlocked.	Displayed just after security code has been entered.
Offset High	The sensor zero offset point is out of the acceptable range.	Check wiring connections to sensor. Check optical surfaces for fouling.
Sensor High	The raw signal from the sensor is too high and out of instrument range.	Check wiring connections to sensor.
Sensor Low	The raw signal from the sensor is too low.	Check wiring connections to sensor.
Temp High	The temperature reading is $> 55^{\circ}\text{C}$.	The temperature reading is over operating limits.
Temp Low	The temperature reading is $< -10^{\circ}\text{C}$	Same as "Temp High" above.
TC Error	TC may be open or shorted.	Check j-box connections if installed.
Cal Fail	Failure of SS calibration. FAIL icon will not extinguish until successful calibration has been performed, or 30 minutes passes with no keys being pressed.	Clean sensor and redo span calibration. If still failure, sensor slope may be less than 80% or greater than 120%. Replace sensor failure persists.
TC Cal Fail	Failure of temperature calibration. FAIL icon will not extinguish until successful calibration has been performed, or 30 minutes passes with no keys being pressed.	Clean sensor, check cal solution temperature and repeat sensor temp calibration. TC calibration function only allows adjustments of $\pm 6^{\circ}\text{C}$. Replace sensor if still failure.
EPROM Fail	Internal nonvolatile memory failure	System failure, consult factory.
Chcksum Fail	Internal software storage error.	System failure, consult factory.
Display Fail	Internal display driver fail.	System failure, consult factory.

Figure 19 - Q46/88 Display Messages

Spare Parts

<u>PART NO.</u>	<u>DESCRIPTION</u>
07-0378	AC Powered monitor electronics assembly, 100-240 VAC
07-0379	DC Powered monitor electronics assembly 12-24 VDC
07-0380	AC Powered monitor electronics assembly w/Profibus, 100-240 VAC
07-0381	DC Powered monitor electronics assembly w/Profibus, 12-24 VDC
03-0445	Q46-88 Front Lid electronics assembly
03-0407	Q46 P/S Assy, 100-240VAC
03-0408	Q46 P/S Assy, 100-240VAC with 3 rd 4-20mA output
03-0409	Q46 P/S Assy, 100-240VAC with 3 relay exp. board
03-0410	Q46 P/S Assy, 12-24 VDC
03-0411	Q46 P/S Assy, 12-24 VDC with 3 rd 4-20mA output
03-0412	Q46 P/S Assy, 12-24 VDC with 3 relay exp. board
23-0029	Fuse, 630mA, 250V, TR-5 (for AC and DC Analyzers)
63-0110	Suspended Solids Sensor, Digital IR
63-0038	Sensor Flowcell Assembly
42-0095	Flowcell end cap O-ring
54-0036	Flow control screw for flowcell
42-0104	O-ring for 54-0036 flow control screw
07-0100	Junction box
31-0001	Interconnect cable (Junction Box to Transmitter)
38-0072	Terminal block plug, 3 position (Relays)
38-0073	Terminal block plug, 4 position (Outputs)
38-0074	Terminal block plug, 3 position (Cable Shields)
38-0081	Terminal block plug, 3 position (Power)
38-0084	Terminal block plug, 3 position (power) – VDC version*

***NOTE: prior to Dec 2018, VDC (power) Terminal block used the (38-0081)**

63-0048	1 ½" pipe tee adapter
42-0036	O-ring for 63-0048 tee adapter

Lock/Unlock Code: 1472