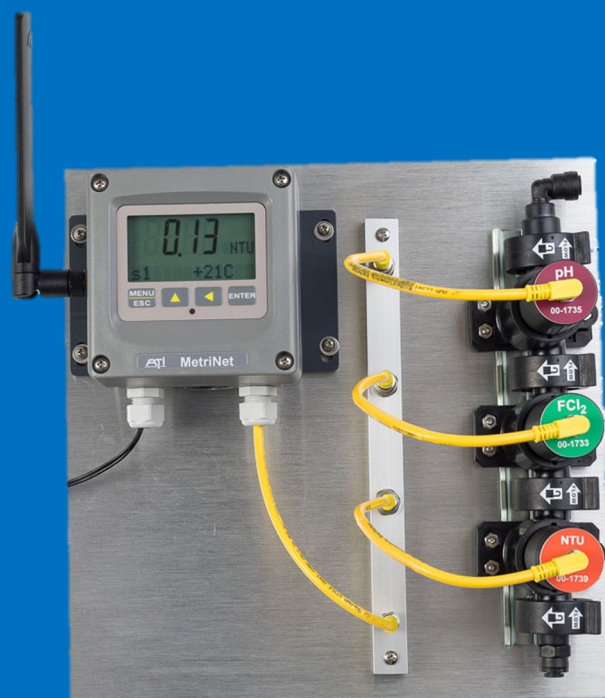




## O & M Manual



## MetriNet Controller With Cellular Modem

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# Part 1 - Introduction

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## 1.1 General

The MetriNet is an integrated water quality system designed for potable water distribution monitoring. The primary function is to log water quality measurements. Data may be manually collected using an SD card built into each controller. Interface options are also available to retrieve data from the unit via Modbus RTU/RS-485, Modbus TCP or Ethernet IP. With the Cell Modem option, periodic transmission of data to a user specified data storage location (cloud site) provides remote data collection.

MetriNet is a modular system consisting of a controller (Q52) and at least one sensing node (M-Node or Q32). Controllers may be connected to up to 8 M-Nodes using bus bars to consolidate communication signals. Currently available M-Nodes are as follows:

<u>Parameter</u>	<u>Range</u>	<u>Resolution</u>
Free Chlorine	0-5.00 ppm	0.01 ppm
Combined Chlorine	0-5.00 ppm	0.01 ppm
Total Chlorine	0-5.00 ppm	0.01 ppm
Turbidity	0-40.00 NTU	0.01 NTU
pH	0-14.00 pH	0.01 pH
Conductivity	0-2000 $\mu$ S	1 $\mu$ S
ORP	0-1000 mV	1 mV
Dissolved Oxygen	0-20.00 ppm	0.01 ppm
Fluoride	0.1-10.00 ppm	0.01 ppm
Dissolved Ozone	0-5.00 ppm	0.01 ppm
Chlorine Dioxide	0-5.00 ppm	0.01 ppm
Peracetic Acid	0-200 ppm	1 ppm
Hydrogen Peroxide	0-20.00 ppm	0.01 ppm
Pressure	0-300 PSI	1 PSIG
Nitrite	0-2.00 ppm	0.01 ppm
4E Conductivity	0-20.00 mS	0.01 mS

MetriNet systems are powered by either battery packs or local 12-24 VDC power supplies. The power source must be specified when ordering. A controller designed for battery operation should not be used on an external DC power supply. Units supplied for 12-24 VDC operation may be run from a battery pack but will draw more current than a unit designed strictly for battery power.

The MetriNet controller communicates with sensor nodes using the Modbus RTU protocol. Each measuring node is a complete sensor and Modbus transmitter with submersible multi-pin connector on the back. If only one sensor is used, that sensor is connected directly to the controller.

If more than one sensor is used, sensors plug into a multi-sensor bus bar, which is then connected to the controller. Systems with more than 5 sensors require 2 bus bars. Bus bar connectors are protected by push-on vinyl protective caps. Leave caps in place for any connectors not in use.

M-Nodes are installed in modular flow chambers, secured with twist-lock pins on the front of the node. Each node requires one chamber and chambers clamp together with locking rings on each end. Push-to-connect fittings are installed on each end but end fittings contain 1/8" NPT female threads to accommodate other fittings. The outlet side of the flow assembly will normally contain a fixed-flow regulator to maintain a constant flow of 200 ml/min. when sample line pressure is 1-100 PSI (.07-6.6 bar). Maximum pressure on flow chambers should not exceed 100 PSI. Recommended inlet pressure is 15-60 PSI (1-4 bar).

In operation, MetriNet controllers log measurement data at an interval programmed by the user, from a minimum of every 0.1 minute to a maximum of 99.9 minutes. Data is stored in on-board non-volatile memory which may be written to an internal SD card. If the controller contains the optional modem, data is transmitted to a cloud-based data site.



**Figure 1 – MetriNet System with 3 M-Nodes**

## 1.2 System Components

MetriNet systems are supplied in one of two ways, either as an assembled panel similar to that shown in Figure 1 or in individual components that can be mounted in an arrangement that better suits a specific application. Sensor nodes will normally not be installed in the flow chambers when packed for shipment as many sensors require preparation and/or calibration prior to use.

When unpacking the MetriNet hardware, check to verify that all items listed on the packing list have been received. Contact ATI if any discrepancies are noted. Each sensor node is marked with a part number and measurement designation on a label under the connector.



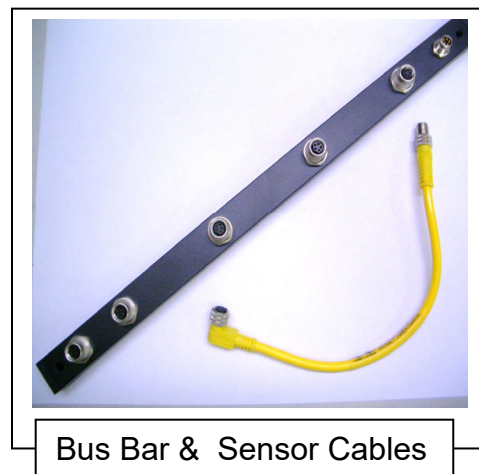
Flow Chamber Assembly



Typical M-Node



MetriNet Controller



Bus Bar & Sensor Cables

## Part 2 - Specifications

---

### 2.1 MetriNet Controller (Q52)

<b>Displayed Parameters</b> (for each M-Node)	Four-digit node measurement (ppm, NTU, mV, etc.) Sensor temperature, -10.0 to 55.0 °C (14 to 131 °F) Other measurement displays on lower line dependent on specific sensor
<b>Display</b>	0.75" (19.1 mm) high 4-digit main display with sign 12-digit secondary display, 0.3" (7.6 mm) 5x7 dot matrix.
<b>Maximum Sensors</b>	8 digital Q31/Q32 sensors, of any measurement type
<b>Data Logger</b>	Internal 4MB SPI Flash memory with removable micro SD card. Although data is only held until cellular upload, internal logger can hold 230,000 data points. Running 4 sensors and collecting data every 10 minutes is 239 days of time stamped data storage.
<b>Controls</b>	4-key polycarbonate keypad, UV resistant coating
<b>Power</b>	<b>115 VAC/60Hz Version</b> , 6W max. <b>12-24 VDC Isolated Line Version</b> - @12V, 24 mA + 3 mA/Node Max. *Lower in cycle mode <b>12 VDC (8-16 VDC) Non-Isolated Battery version</b> - @12V, 6 mA + 3 mA/Node Max. *Lower in cycle mode <b>(*See section 3.83-3.88 for more detail on lowest power.)</b>
<b>Bus or Node Connection</b>	Data cable with M8 5-pin waterproof connector, 13 ft. (4 m)
<b>Ambient Temperature</b>	Controller Service, -20 to 60 °C (-4 to 140 °F) Sensor Node Service, -5 to 55°C (23 to 131 °F) Storage, -5 to 70 °C (23 to 158 °F)
<b>Ambient Humidity</b>	0 to 95%, indoor/outdoor use, non-condensing to rated ambient temperature range.
<b>Electrical Certification</b>	CE/EMC to EN 61326-1:2013. Cellular modem is FCC/PTCRB and carrier certified for AT&T/Verizon. 3G GCF available.
<b>Environmental</b>	RoHS Compliant
<b>Cellular Modem</b>	GSM/GPRS, 3G, 4G/LTE, CAT-M1(LTE-M.) ATI supplied Aeris/AT&T global SIM card is standard.
<b>Enclosure</b>	NEMA 4X, polycarbonate, stainless steel hardware HWD: 4.4" (112 mm) x 4.4" (112 mm) x 3.5" (89 mm)
<b>Conduit Openings</b>	Two PG-9 cable glands, one ½" NPT 2-hole cable gland.
<b>Mounting Options</b>	Wall or pipe mount bracket standard. Bracket suitable for either 1.5" or 2" I.D. U-Bolts for pipe mounting.
<b>Weight</b>	1 lb. (0.45 kg)

## 2.1 MetriNet Performance Specifications (Q52)

<b>Accuracy</b>	1% of range
<b>Repeatability</b>	0.5% of range
<b>Sensitivity</b>	0.1% of range
<b>Non-Linearity</b>	0.1% of range
<b>Warm-up Time</b>	3 seconds to rated performance (electronics only)
<b>Supply Voltage Effects</b>	+/- 0.05% of range

## 2.2 MetriNet Flow Chambers

<b>Sample Pressure</b>	5-60 PSI recommended, 100 PSI Max.
<b>Material</b>	Glass filled Ryton® (polyphenylene sulfide)
<b>O-ring</b>	Ethylene-propylene (EP)
<b>Inlet</b>	1/8" FNPT with 1/4" O.D. push-connect tube fitting.
<b>Outlet</b>	1/8" FNPT with 1/4" O.D. push-connect right angle tube fitting.
<b>Flow Control Option</b>	200 ml/min. flow control element installed in outlet assembly.
<b>Mounting</b>	DIN rail adapter on bottom for 35 x 7.5 mm rail

## 2.3 MetriNet Bus Bar

<b>Material</b>	Powder coated aluminum.
<b>Connectors</b>	Six M8 connectors, 5 female, 1 male (connections for 5 nodes and 1 controller)
<b>Size</b>	12" x 1/2" x 1/2" (30 x 12 x 12 mm)
<b>Rating:</b>	IP-67 when all connections made or capped



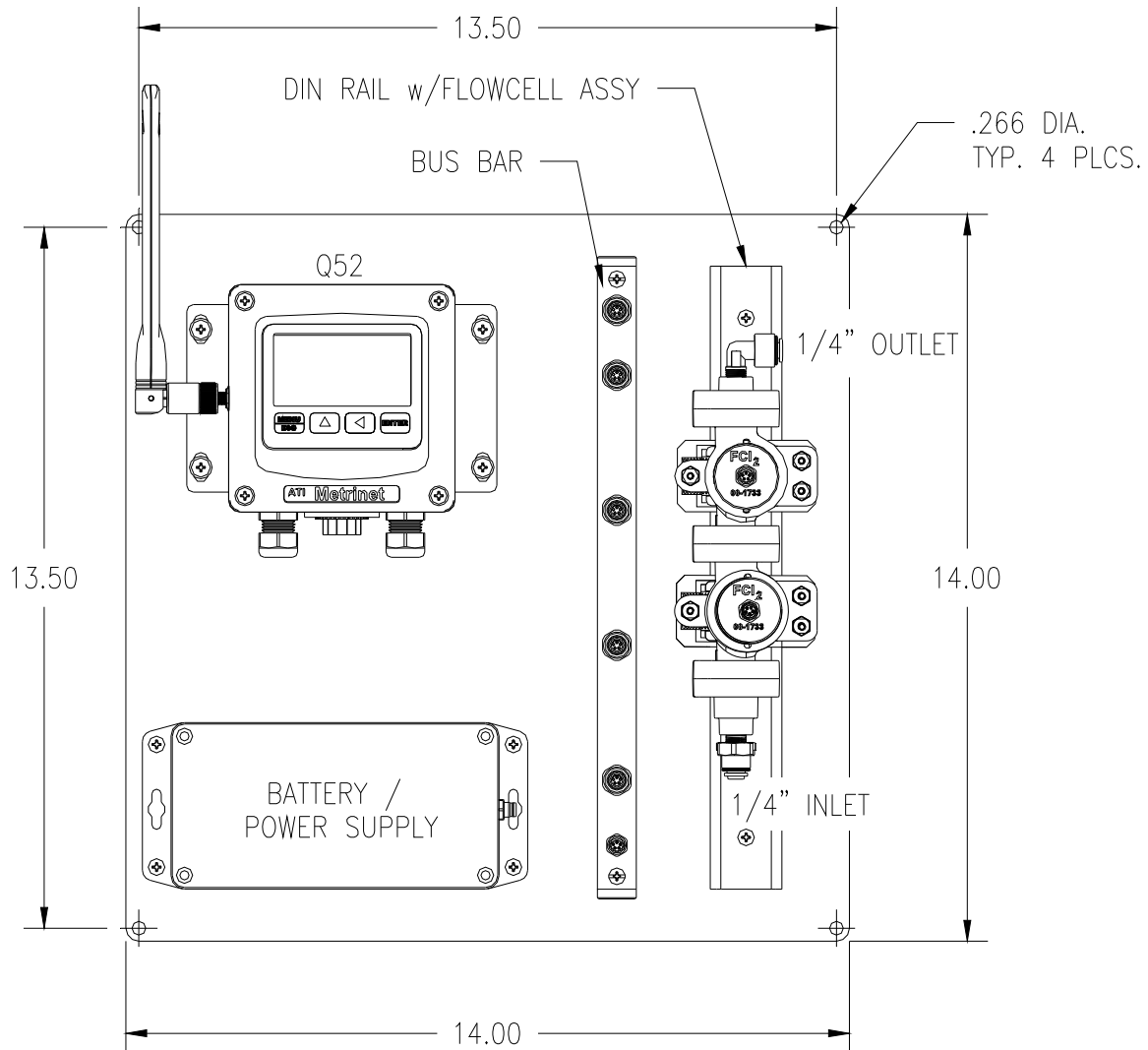
Equipment bearing this marking may not be discarded by traditional methods in the European community after August 12 2005 per EU Directive 2002/96/EC. End users must return old equipment to the manufacturer for proper disposal.



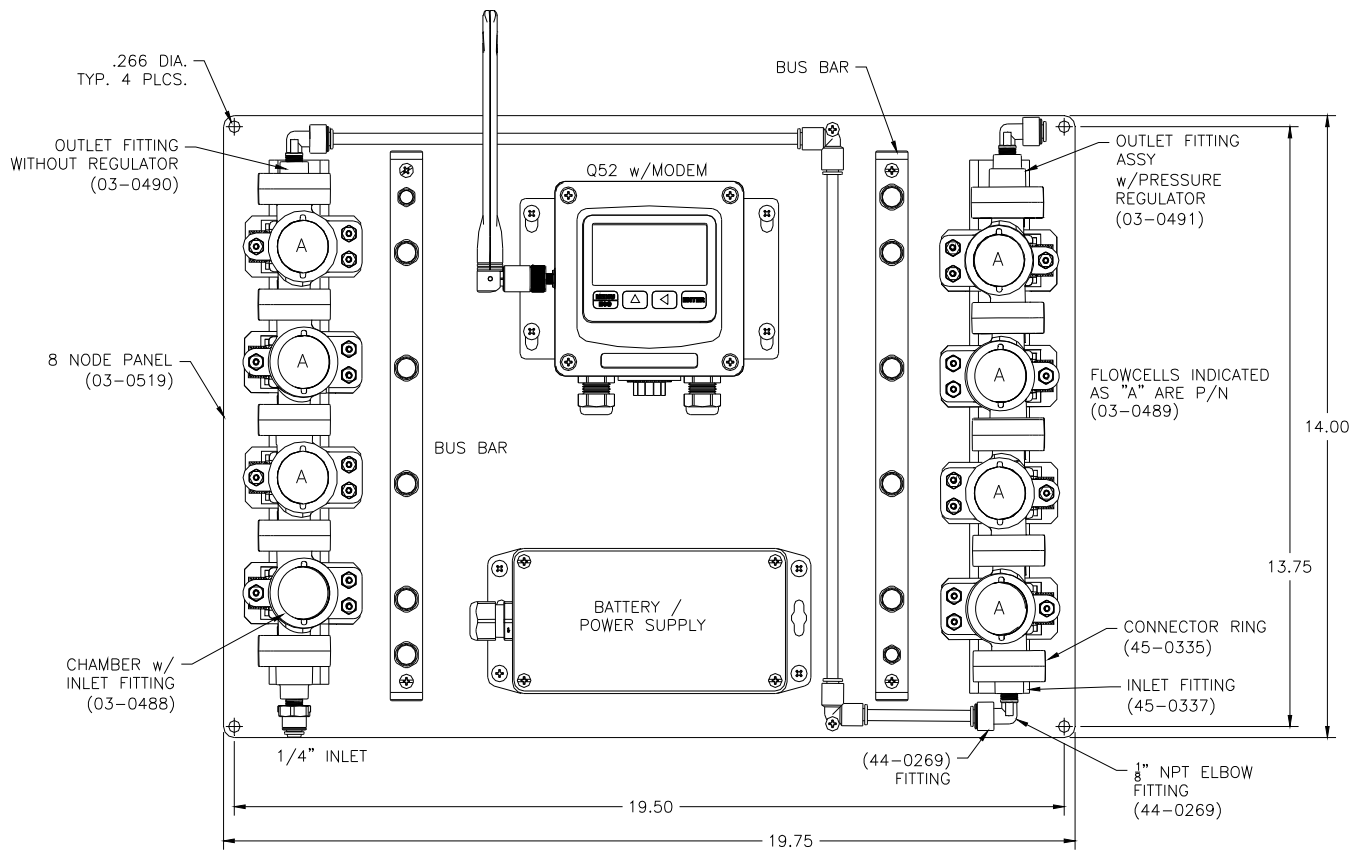
## Part 3 - Installation

### 3.1 Panel Mount

If your MetriNet system was purchased as a complete assembly mounted on a non-metallic plate, all that's needed is to mount the plate. Systems with up to 4 Nodes are supplied on a 14" x 14" plate, 1/4" thick. Mounting holes are located in each corner as shown below. Larger systems are generally custom sizes with dimensions provided separately. For systems of 5-8 sensors, a 20" x 14" plate is available as shown in Figure 3 on the next page.



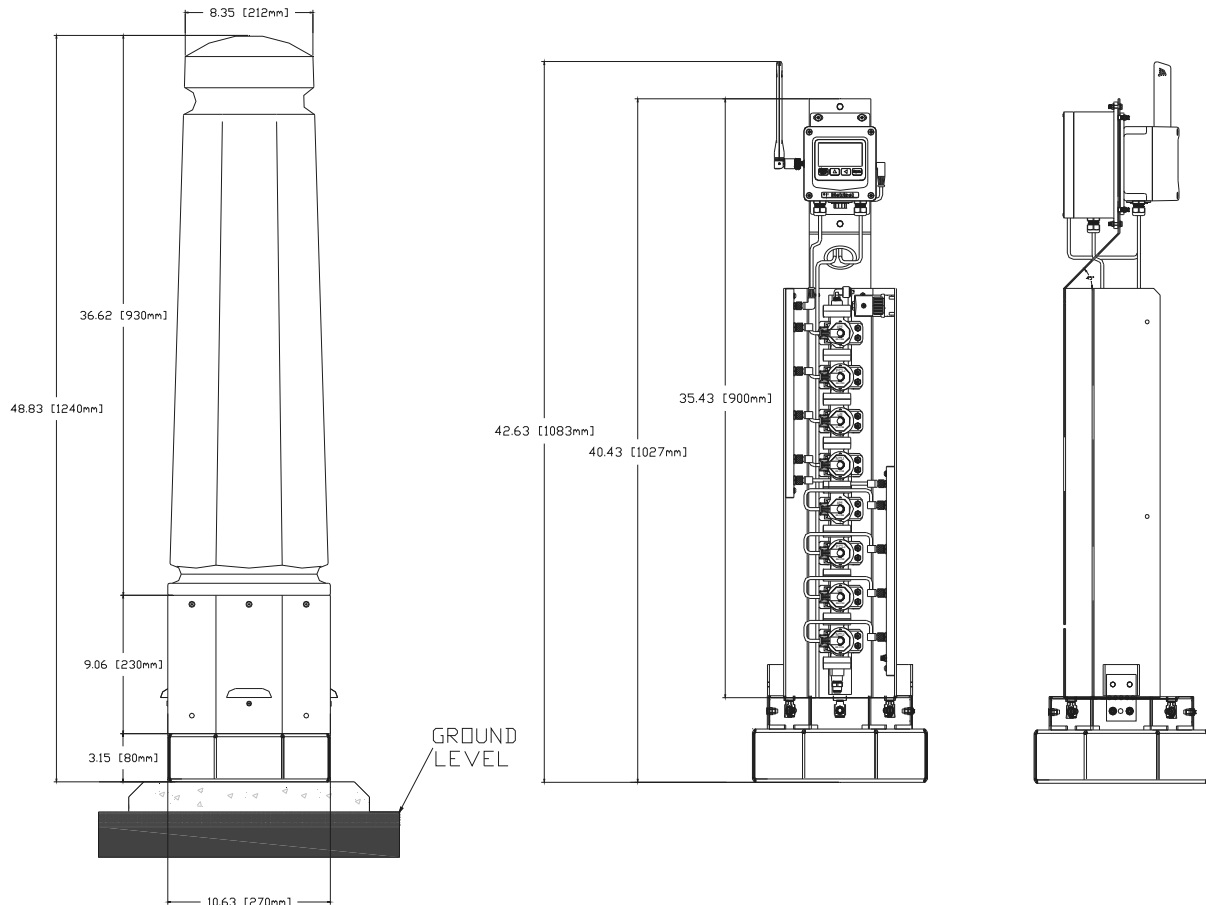
**Figure 2 – 1 to 4 Node System Panel**



**Figure 3 – 5 - 8 Node System Panel**

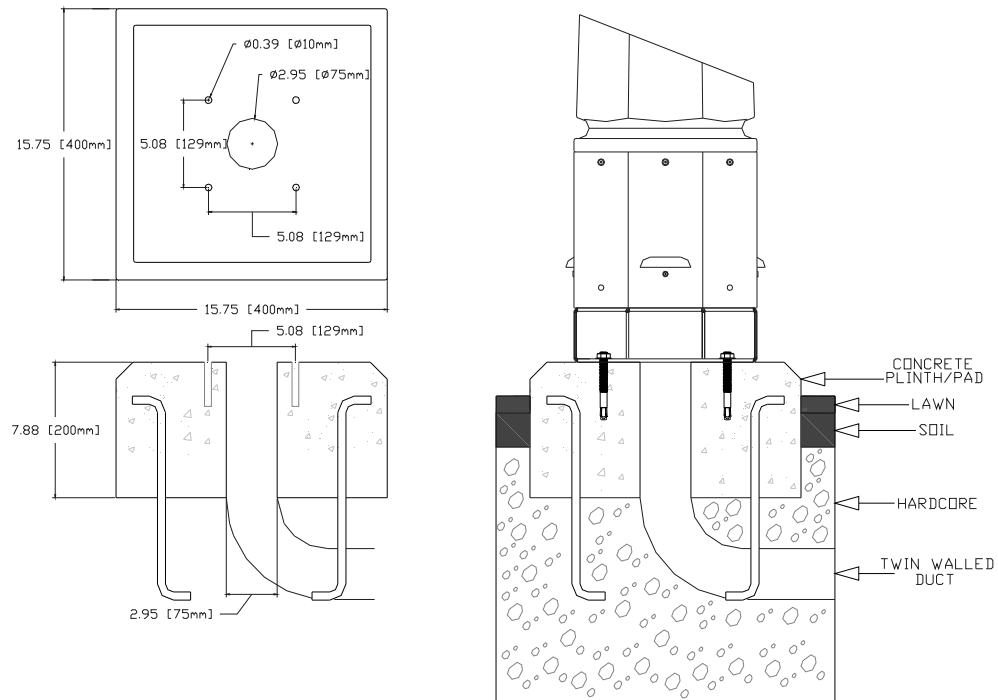
### 3.2 Bollard Mount

For MetriNet systems purchased with the bollard assembly, the bus bar(s), flow cells, Controller, and other optional additions are mounted to the internal chassis at the factory. Once sensors are prepared and installed, the cover should be placed over the chassis and secured to the base with the included hardware.



**Figure 4 – Bollard Mount**

Dimensions for mounting holes of the bollard base are shown in Figure 5 along with a platform design option for securing the bollard.

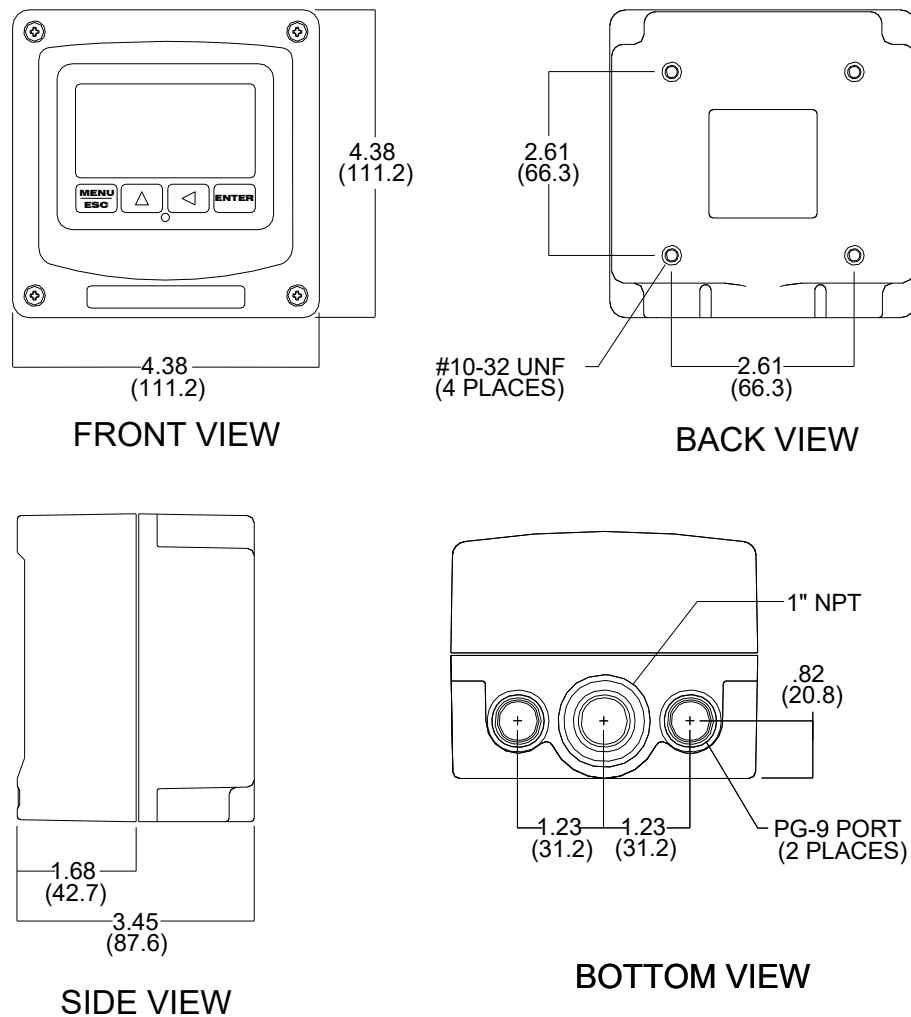


**Figure 5 – Bollard Site Preparation**

**Note:** The specifications in Figure 5 are for reference only. Always follow your local government building codes during construction.

### 3.3 Controller Mounting

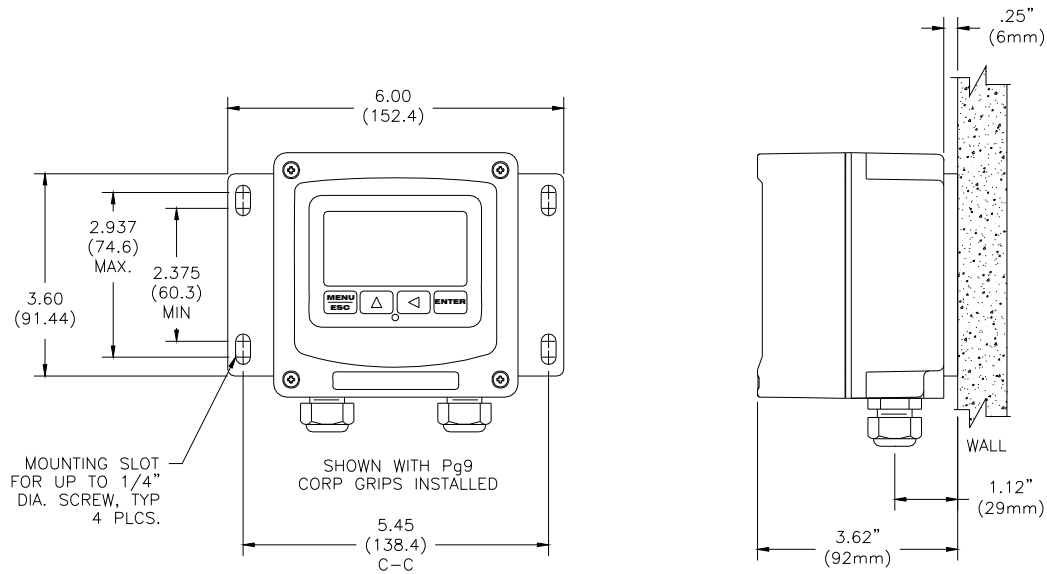
MetriNet controllers are supplied with a PVC mounting plate that attaches to the back of the enclosure.



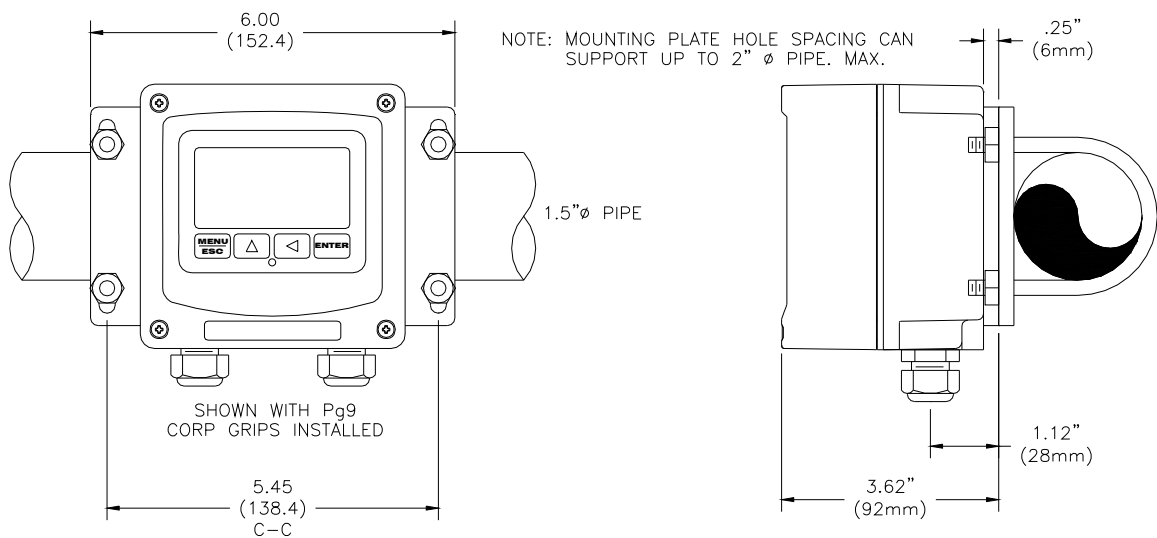
**Figure 6 – Enclosure Dimensions**

### 3.4 Wall or Pipe Mount

A PVC mounting bracket with attachment screws is supplied with each controller. The bracket is attached to the rear of the enclosure. The bracket provides for either wall or pipe mounting as shown in Figure X. Note that bracket slots are for u-bolts with 1/4-20 threads. The 1½" pipe u-bolt (2" I.D. clearance) is available from ATI in type 304 stainless steel under part number 47-0005



**Figure 7 – Wall Mount**

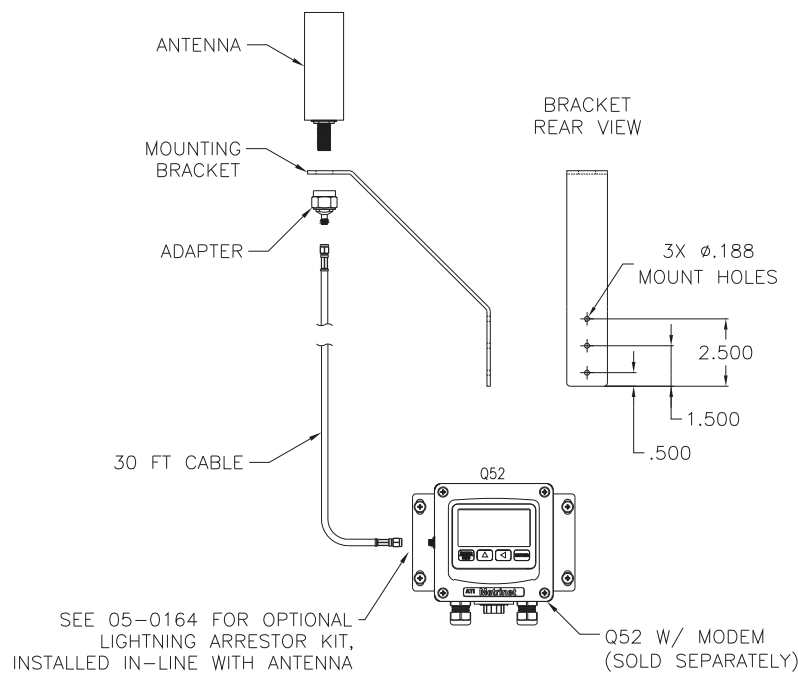


**Figure 8 – Pipe Mount**

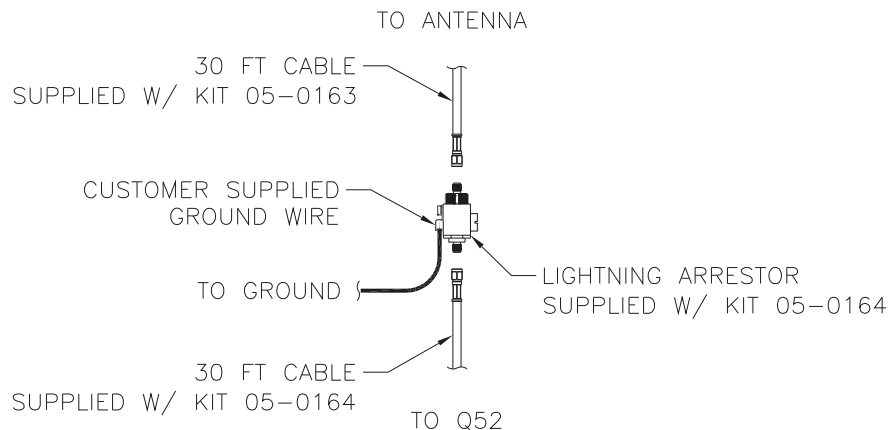
### 3.5 Remote Antenna Extension Mounting

If the MetriNet is equipped with the optional cellular modem and the system is located in an area with little or no cell service, an antenna extension kit (Part No. 05-0163) is available to locate the antenna in a more optimal location for cellular connectivity. The extension kit includes an antenna that can be mounted indoors or outdoors, mounting bracket, adapter, and 30' (9.1 m) cable. Figure 10 shows the components, connections, and bracket mounting hole pattern.

A lightning arrestor kit (Part No. 05-0164) is also available if the antenna is mounted outdoors in a vulnerable location. This kit includes a lightning arrestor and an additional 30' extension cable. It is recommended that a grounding cable (customer supplied) be connected to the arrestor.



**Figure 9 – Antenna Extension Kit**



**Figure 10 – Optional Lightning Arrestor Kit**

### 3.6 Flow System Mounting

Flow chambers for MetriNet systems are modular so the size will vary depending on the number of M-Nodes to be used. Flow chambers should always be mounted vertically, with sample entering at the bottom and exiting at the top. This arrangement ensures that air does not collect near a sensor and cause inaccurate readings. Conductivity and turbidity sensors can be extremely sensitive to trapped air.

Flow chambers are supplied with DIN rail adapters for 35x7.5 mm rail. The adapters are spring loaded to allow assembled flow chambers to snap onto the rail. All chambers should be clamped together prior to putting them on the rail. Chambers clamp together using clamping rings. The picture below shows two flow chambers disconnected. Although not shown, there is an O-ring in the inlet side of the flow chamber for sealing. When disconnecting, be sure the O-ring remains in place.

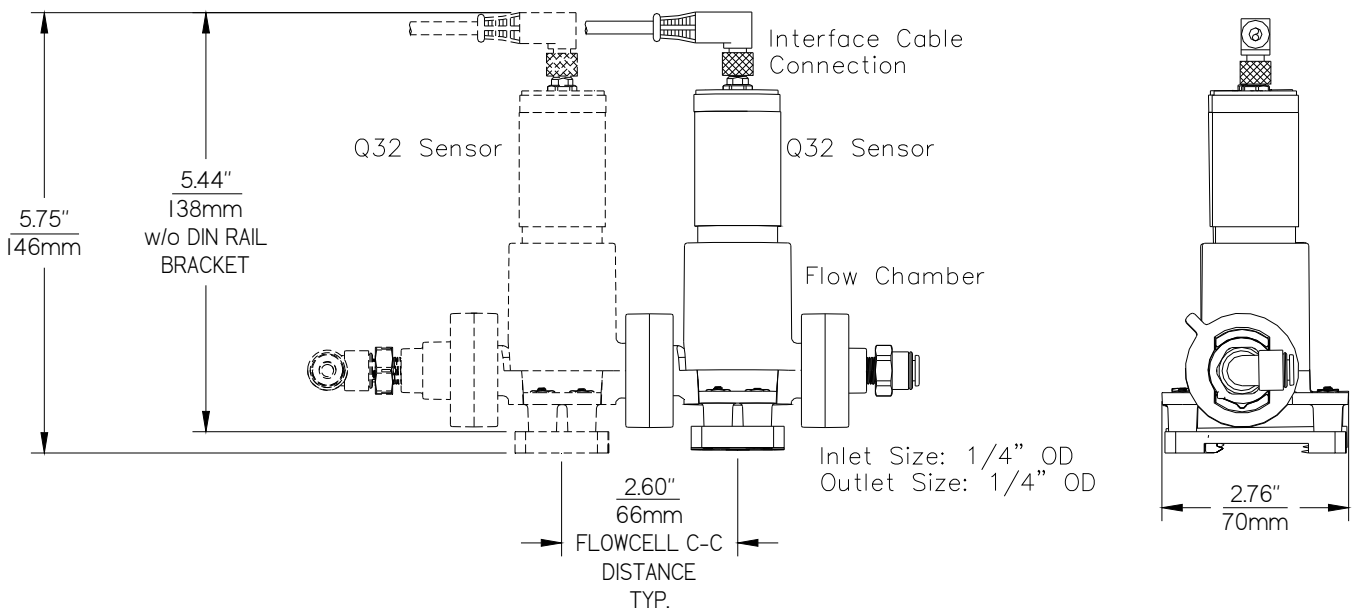
The lock rings between flow chambers and inlet/outlet fittings rotate downward by about 45 degrees to open and back up to close again. Opening and closing flow assemblies is not normally required except possibly for cleaning or inspection. It takes a bit of practice to reassemble these chambers.



**Figure 11 – Disconnected Flow Chambers**

The overall size of a flow assembly will depend on how many M-Nodes are to be used. Shown below are dimensions for height and width. The overall length will vary from about 6" (152 mm) for a single assembly to about 13" (330 mm) for a 4-chamber assembly. It is best to limit assemblies to no more than 5 M-Nodes, using a second assembly and interconnecting the two assemblies if larger systems are to be used. For example, a 6 Node system would be easier to handle with two 3-chamber flow assemblies connected by tubing. If two flow assemblies are used, run tubing from the outlet of the first back down to the bottom of the second so the flow is in the UP direction through both assemblies.



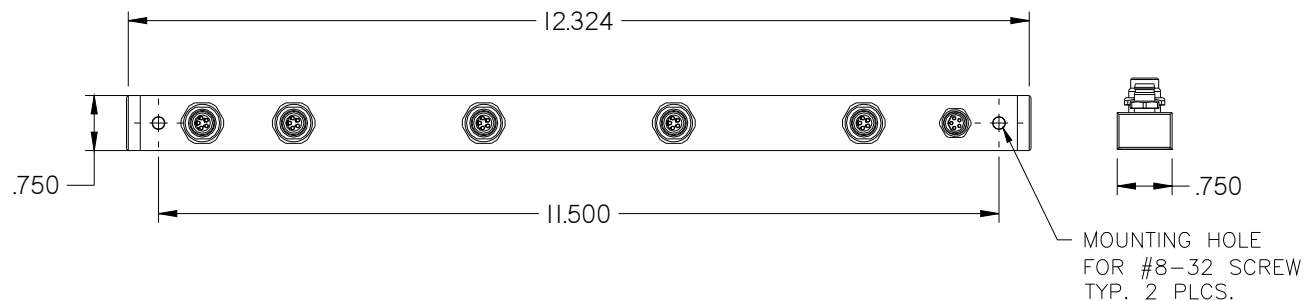


**Figure 12 – Flow Chamber Dimensions**

### 3.7 Bus Bar Mounting

MetriNet controllers connected to only one sensing node will not use a bus bar. All systems with more than one sensor will need at least one. The bus bar is an assembled communication network allowing the controller to speak to any node connected to the bus bar.

There are connectors for up to 5 nodes on each bar. If more than 5 nodes are to be used, 2 bars will be needed plus a jumper cable to connect the 2 bars together. The use of 2 bus bars allows a maximum of 8 nodes to be connected to a single controller. Bus bar dimensions are shown below. Bus bars should always be mounted close to and parallel to the flow assembly so that node cables can reach the connectors on the bus bar.

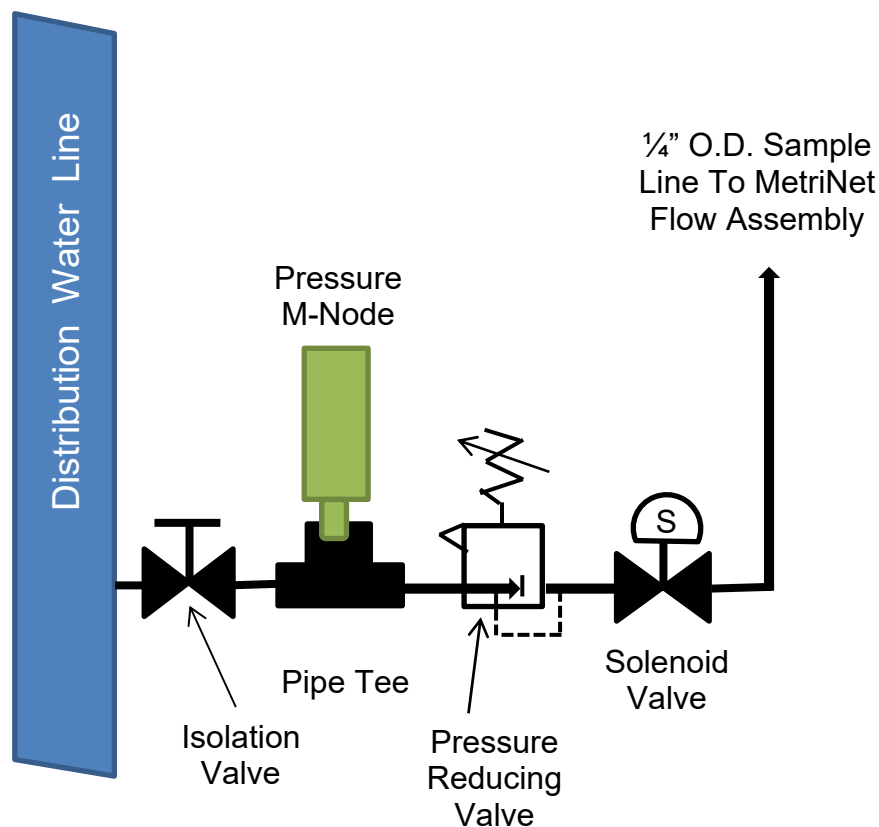


**Figure 13 – Sensor Bus Bar Interface**

### 3.8 Sample Connection

Flow systems are designed to use 1/4" OD polyurethane or other semi-rigid tubing. Sample is normally coming from pressurized water pipe and flow systems can handle sample pressures as high as 100 PSIG. However, we recommend that inlet pressure be reduced to about 30 PSI if source water pressure is above 60 PSI. A typical sample arrangement is shown in Figure 5 below. It consists of a shutoff valve, an optional tee with Pressure Node, and pressure reducer. The optional flow control solenoid is also shown, followed by tubing connection to the flowcell. If a pressure sensor is to be used in the MetriNet system, it should be installed between the shutoff valve and the pressure regulator as shown in order to properly measure line pressure.

If pressure measurement is not needed and flow control is not used, your sampling system would only consist of an isolation valve and pressure regulator. Even the pressure regulator may not be required when monitoring lines that don't exceed 60 PSI (4 bar).



**Figure 14 – Typical Installation Sample Connection**

### 3.9 Intermittent Sampling, Cycle Mode

Water samples for MetriNet systems often run continuously, controlled at 200 ml/min. by a flow control device in the outlet assembly. However, the MetriNet controller can turn on flow intermittently to greatly reduce water consumption, operating in “Cycle Mode” as opposed to “Continuous Mode.”

In Cycle Mode, an optional latching solenoid valve is available for this purpose. The solenoid valve is located after the pressure regulator as shown in Figure 10 and is wired to terminals inside the controller. When used, sample flows from the pipe for a short time prior to sensor measurements being recorded. The exact amount of time depends on sample line length but can reduce water consumption from 75 gallons per day down to 5 or 10% of that value depending on the frequency of measurement. The Cycle mode is used to either extend battery life, reduce sample water consumption, or both. Reduction in sample water consumption requires the use of an external latching solenoid valve available from ATI under part number 36-0067.

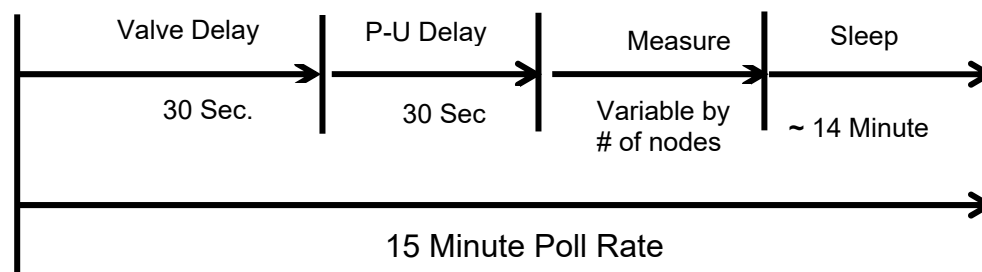
When a MetriNet controller is programmed for Cycle mode, operation of the measuring system is intermittent. During part of the cycle, all sensors are powered down and the controller is in “sleep mode”. The linear events of Cycle Mode operating are defined as follows. These appear as menus in the CONFIG listing –

**^Poll Rate, Definition of complete cycle period length.**

**^Valve Delay, Wait-time after solenoid opens. Allows for stabilization of flow.**

**^PU Delay, Power up time of sensors prior to an actual reading.**

During an operation cycle, the controller remains in sleep mode until a measurement is required at the poll rate period start time. At that time, if a solenoid is in the system, the solenoid opens to allow sample to flow for the time entered in Valve Delay. The solenoid change of state happens in 200 ms by a pulse, so power is still very low when it changes state. After the value of Valve delay expires, sensors are powered up and the P-U Delay period begins. P-U Delay is the power-up delay. This is the time during which measurement nodes are energized so that a measurement may be made on the flowing sample. At the end of that period, a measured data point is stored, nodes are again powered down, and the solenoid valve is closed (if used). The line diagram below shows a typical sequence schematically.



**Figure 15 – Cycle Mode Schematic**

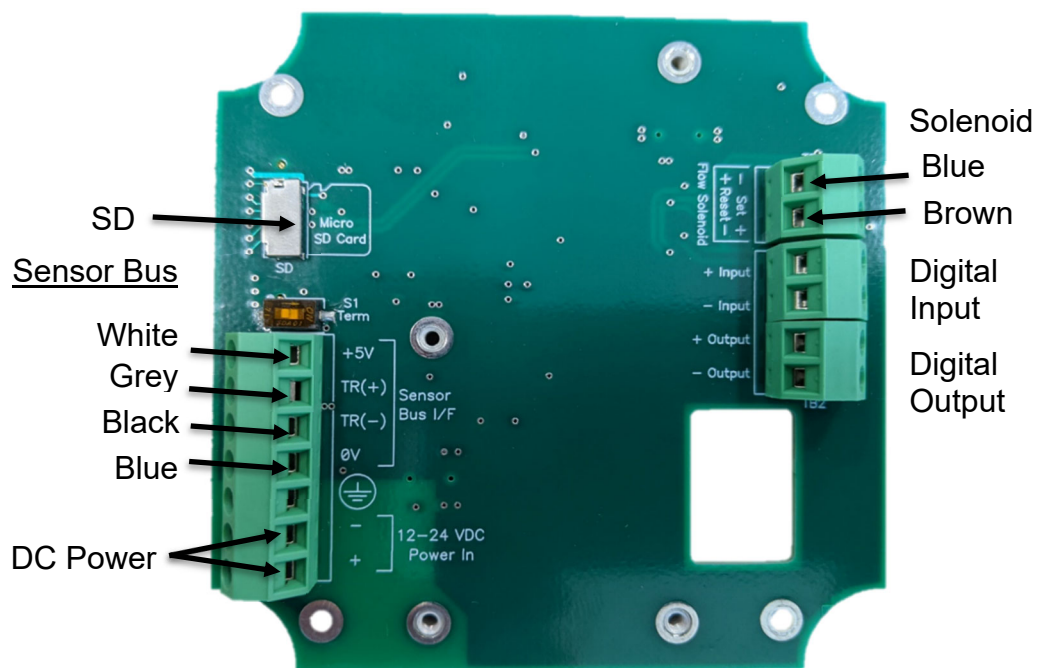
The purpose of the valve delay is to ensure that sensing nodes are exposed to fresh sample for a long enough period of time to get good measurements. For systems where flow is continuous, the valve delay setting should simply be left at the lowest value.

If a system is using solenoid flow control, be sure that the valve delay is long enough so that fresh sample reaches sensors for at least 30 seconds. For estimating the required time, you must take into account the length of your sample line. Using standard ¼" O.D. polyurethane tubing, you will need approximately 1 second for every 1 foot (3 seconds per meter) of sample tubing from the source pipe to the flow assembly. Assuming you have a 20 ft. sample line, you will need a valve delay of 20 + 30 or a total of 50 seconds in order to ensure that sensors have seen fresh sample for at least 30 seconds prior to measurement.

### 3.10 Electrical Connections

There are only a few connections required for installation of a MetriNet system. All connections are in the controller and the main communication cable connection is made at the factory during testing. Customer connections are DC power and the external solenoid valve, if that option is used.

Figure 12 below identifies DC connection terminals as well as terminals for the sensor bus and optional external solenoid. Note that controllers are supplied with only 2 cable glands installed. A third cable gland is supplied but not installed. The red plug on the bottom can be removed to install the additional gland. That gland will accommodate 2 cables, one for the solenoid wiring and a second for an external trigger. If only one hole is used, put a short piece of cable in the second hole to act as a seal.



**Figure 16 – External Connections**

MetriNet controllers are powered from either a local 12-24 VDC power supply or from a battery pack. Controllers designed for 12-24 VDC should be used on installations powered with either an external power supply or a battery system connected to a float charger. Battery powered controllers should only be connected to battery packs. These units are designed for minimum power consumption and some protective components have been removed.

### 3.10.1 Digital Input

Under some conditions, a user may wish to initiate a measurement cycle using an externally generated contact closure. As an example, an alarm from another device might be used to tell the MetriNet controller to take a reading. Digital input terminals are provided for that purpose.

### 3.10.2 Digital Output

A digital output is available to provide an external indication of an alarm condition. The output toggles on and off in parallel with the backlight flash function. This output will toggle even if the backlight is programmed to OFF.

### 3.10.3 General Power Overview

MetriNet components are designed to minimize power usage. The total amount of power used depends on the number of M-Nodes used, whether operation is full-power or cycle-power, whether a cellular modem is used, the frequency of call out, and whether the controller is 115VAC, 12-24 VDC or battery only. For systems with a cell modem enabled, predicting the exact usage is not possible due to the wide variation in modem power usage based on cellular signal quality, but here are some guidelines on power usage in the different operating modes.

The MetriNet can be set for “continuous” operation,” or for “cycled operation” in the CONFIG menu (“Cont” or “Cycl.”) Cycled operation is the mode that saves the most amount of power, as the unit sleeps most of the time and only wakes up periodically to take a reading and store data. Continuous operation is intended for applications where non-battery line power is available and measurement frequency is higher, perhaps every minute. Table 12 below summarizes the various general power configurations. Note that all cases are in “steady state,” so measurements reflect at least 3 minutes after power is first applied. **Also, sleep modes only reach low power state if no key has been touched for at least 30 seconds. Touching any key wakes unit up.**

System Type	ON Always, Full Power Mode (12V)	ON/OFF, CYCL Mode (12V)
12-24 VDC with modem, Backlight ON, SD IN	24 mA + 3 mA/node, ON Always	23 mA + 3 mA/node, ON Cycle 21 mA, OFF Cycle
12-24 VDC without modem, Backlight ON, SD IN	24 mA + 3 mA/node, ON Always	23 mA + 3 mA/node, ON Cycle 21 mA, OFF Cycle
12 V battery with modem Backlight OFF, SD OUT	6 mA + 3 mA/node, ON Always	3 mA + 3 mA/node, ON Cycle <b>1.3 mA, OFF Cycle (sleep)</b>
12 V battery without modem Backlight OFF, SD OUT	6 mA + 3 mA/node, ON Always	3 mA + 3 mA/node, ON Cycle <b>1.3 mA, OFF Cycle (sleep)</b>

**Figure 17 – General MetriNet Power**

In addition to the mode setting, the MetriNet can be ordered with either the 12VDC battery board, or with the 12-24VDC DC-DC isolated converter board. The 12VDC battery board is not isolated and is intended only for use with an external 12VDC battery pack. It provides the optimum power savings from battery packs. The 12-24VDC converter board is intended more for line power continuous operation systems. It provides maximum protection from external power supplies, isolation, and allows a wider range of input voltage. This power option consumes considerably more power and is therefore not really intended for battery usage.

**NOTE – When power is first applied to the instrument, the modem powers up and configures itself, so current consumption is high. If making active current measurements, you must wait about 2 minutes after power is first applied to see the true steady state current.**

### 3.10.4 Power in 115VAC Unit

In this version of the panelized MetriNet, ATI adds its own AC-DC power supply to the panel. The MetriNet itself utilizes the DC-DC converter, and power is not critical so it is assumed the unit is set for continuous operation. Maximum power is about 6W, or 52 mA @115VAC.

### 3.10.5 Power in 12-24VDC Unit

In this version, the MetriNet generally consumes the same amount of base power continuously. This mode of operation is based on the 12-24VDC converter version to provide isolation, maximum spike/surge protection, and a wide input voltage range. Although base power is continuous, there is a brief increase in power during a cellular transmission. The user frequency of that transmission does affect average power.

**A-Run Power (backlight ON)** - At 12VDC, the MetriNet will consume 24 mA + 3 mA/node

**B-Modem Power** – At 12VDC, the modem consumes 100 mA for a few minutes at each call.

So, assume the user sets the modem to upload all data twice per day, and therefore the modem consumes about 100 mA@12VDC for 2 minutes on each call. This intermittent modem transmission power over 24 hours can be added to the base power to get the average continuous power.

Average power of “pulsed” 100 mA modem twice per day for 2 minutes – 3.33 mW per day

Average power of base run mode with one sensor (27 mA x 12 VDC) - 324 mW per day

Total average power = 3.33 + 324 = **327 mW, or 27.3 mA average @ 12VDC**

You can see here that the modem power at only 2 uploads per day has very little impact on the total average power of this system. Even doubling the number of call-ins to 4 times a day will have very little impact on power increase. Each additional sensor will add 36 mW to the average power calculation.

### 3.10.6 Power in 12VDC Battery Unit

In this mode of operation, the MetriNet consumes maximum power only when it is “awake,” and then only a small amount of power when sleeping. The system sleeps most of the time. Backlight is OFF in this mode, and SD card is removed. To calculate power, you need to determine the “average” power over time using the user set cycle settings. Here is an example based on a 15-minute cycle time (poll rate is 15 mins.) This system is also available with a flow solenoid, so that will be part of the calculation here.

**A-Sleep Power** - At 12VDC, sleep current for the entire system is extremely low at 1.3 mADC, so about 15.6 mW. Sensors are not powered at all during sleep mode.

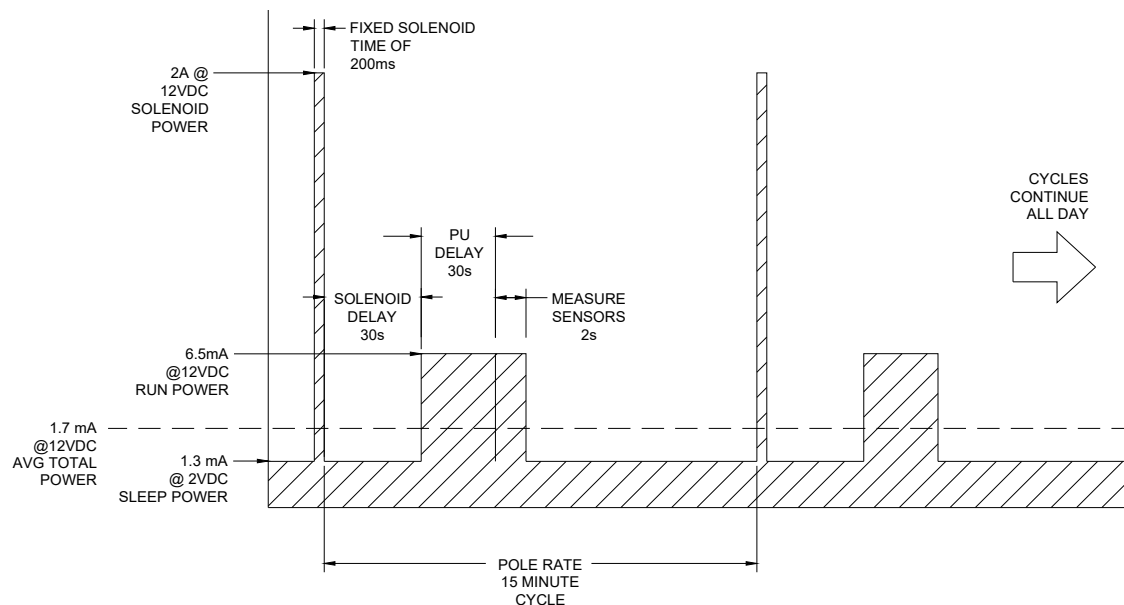
**B-Run Power (backlight OFF, no SD installed)** - At 12VDC, run current for the entire system is about 3.5 mA + 3 mA/node, but that power only appears for 30 seconds every 15 minutes.

**C-Solenoid Power** - At 12VDC, the flow solenoids is pulse driven for only an instant, 2A @ 200 ms) to change state. The solenoid is used to limit water loss.

**D-Modem Power** – At 12VDC, the modem consumes 100 mA max for about 2 minutes max at each call.

Assume user sets the following cycle settings on a system with 1 sensor –

- Modem uploads twice per day (not shown in Fig 14 below)
- Poll rate 15 minutes. Sensor power-up and measurement rate.
- PU delay 30 seconds, On-time of sensors once powered up.
- Solenoid delay 30 seconds, Wait time after solenoid changes state



**Figure 18 – Average vs Pulse Power, and State Diagram**

Using pulse-power calculations to get average power...

<https://www.vishay.com/resistors/pulse-energy-calculator/>

Average power of “pulsed” modem calling in twice per day for 2 minutes – 3.33 mW per day

Average power of 30 second “pulsed” run mode w/1 sensor – 1.2 mW per day

Average power of 14 minutes of Sleep mode (1.3 mA x 12 VDC) – 15.6 mW per day

Total average power = 3.33 + 1.2 + 15.6 = **20.1 mW, or 1.7 mADC average @ 12VDC**

### 3.10.7 Battery Pack Sizing

For the cycled battery mode MetriNet, the calculations of section 3.86 can be used to estimate the size of the battery required for the desired run time.

For example, one of the variations of the MetriNet is available directly with 8 common alkaline D-cell batteries, each with 19 Ahr of available power. This represents a power source of about 12VDC @ 19 Ahr total.  $19000 \text{ mAh} / 1.7 \text{ mA} = 11176 \text{ Hours}$ , or about 465 days – **roughly 16 months of operation on this 8-cell battery pack with the settings in section 3.86.**

So, realistically, over a year of operation can conservatively be expected under the following conditions ...

- Battery power board installed
- 12V 19000 mAh power source
- LTE-M modem (standard)
- Cycle mode operation, backlight OFF, no SD installed
- One sensor
- Calling in only twice per day to upload all collected data
- Measuring for only 30 seconds every 15.

Adding sensors, increasing the number of uploads per day, or increasing the frequency of measurement all have an impact on power usage over time. These deviations can be roughly calculated using the information above. As an example - Using all the same settings, adding two more sensors (3 total) increases average power by an additional 2.4mW, which ultimately reduces battery run time to 416 days vs 465 days. **Powering up sensors longer, and uploading more often, have the biggest impact on power consumption.**

### 3.10.8 Installation Site Factors

While things like the number of sensors can be easily adjusted in these power calculations above, as well as the frequency of call-ins and the actual cycle measurement time of the sensors, modem signal quality does play a large role at some point. You can see with two call-ins per day, the 7.5 mW average power from the modem is about 10% of the calculated total power. So increasing call-in frequency has a much bigger impact to the lower average power of the cycled system.

However, another thing that cannot be easily shown here is the “quality” of the cellular connection, often related to distance to the nearest cell tower. If the cell modem has a difficult time calling in, the MetriNet will automatically do two things –

1-It will retry three times and then simply continue to log data until the next scheduled call-in. No data is lost. At the next call-in, it will try again three times, and continue the process.

2-It will automatically adjust modem cellular transmission power in an attempt to overcome weak signals.

So, while collected data is protected, these efforts dramatically increased call-in attempts can consume a lot of battery power. To prevent these problems, the site should be evaluated carefully during installation to determine good cellular quality. In addition, the MetriNet reports cellular signal strength and battery level in the area in the uploaded data file, so the user can quickly see that connections are a problem in a particular location – and adjust position if necessary.



### 3.11 M-Node Preparation

Sensor nodes are packed individually, and some require preparation prior to use. Some require removal of a wetting cap and some simply require installation into the flow chamber. The table below provides guidance.

**Instructions for preparing individual sensor nodes are provided separately, as are the calibration instructions for that node.**

<b><u>Parameter</u></b>	<b><u>Preparation Required</u></b>	<b><u>Calibration</u></b>
Free Chlorine	Membrane & Electrolyte	After startup
Combined Chlorine	Membrane & Electrolyte	After startup
Total Chlorine	Membrane & Electrolyte	After startup
Turbidity	None	Before startup
pH	Remove wetting cap	Before startup
Conductivity	None	Before startup
ORP	Remove wetting cap	Before startup
Dissolved Oxygen	Membrane & Electrolyte	Before startup
Fluoride	Remove cap	Before startup
Dissolved Ozone	Membrane & Electrolyte	After startup
Chlorine Dioxide	Membrane & Electrolyte	After startup
Peracetic Acid	Membrane & Electrolyte	After startup
Hydrogen Peroxide	Membrane & Electrolyte	After startup
Pressure	None	Not Required
Nitrite	Membrane & Electrolyte	After startup
4E Conductivity	None	Before Startup

### 3.12 Node Installation

Do not install nodes until sample has been connected to the flow chamber assembly and you are ready to turn on the sample flow. When ready, install a node in each chamber, aligning the pins and pressing them into the chamber. Once inserted, turn about 90 degrees to lock in place.

For systems that include conductivity as part of a multi-node assembly, it is best to put the conductivity sensor in the first flow chamber. This ensures that any small amounts of electrolyte leakage from other sensors do not affect the conductivity measurement.

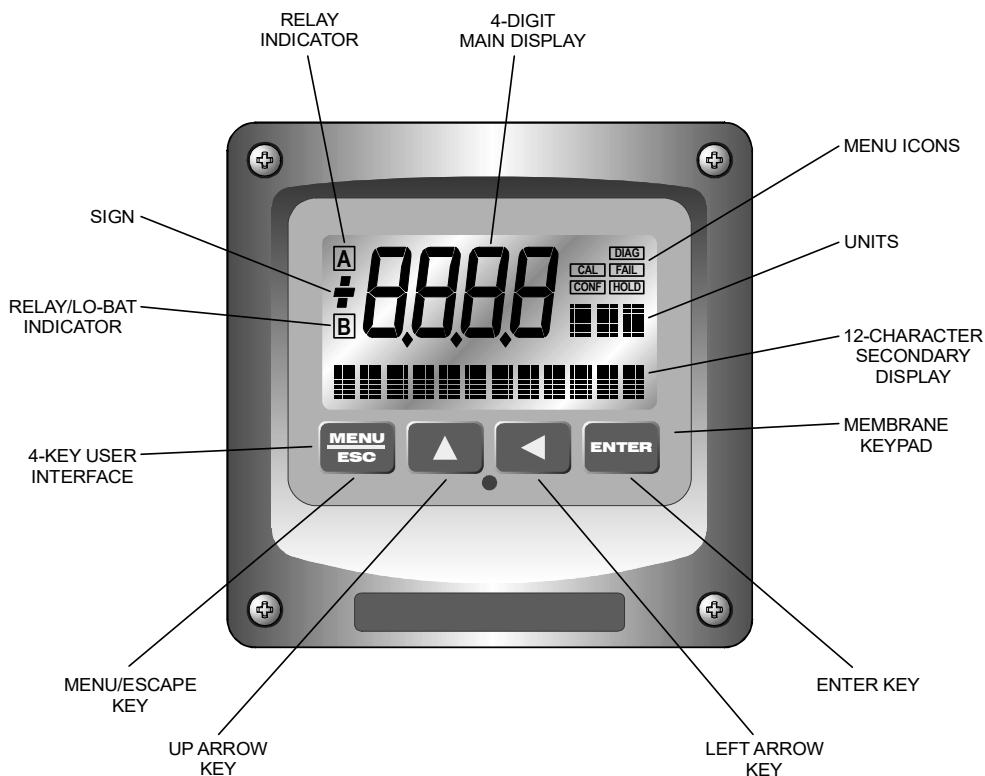
## Part 4 – Operation

### 4.1 General

Check to see that sample is running through the flow assembly. Sample flow is controlled at 200 ml./min. If the system was not purchased with the flow control element, adjust the flow through the system with a valve placed on the outlet side of the flow assembly. Recheck all wiring and verify that the power supply is in the range of 12-24 VDC for external DC systems, and 12VDC for battery systems. Note that battery powered systems will run from 12VDC down to about 7 VDC. The controller does not contain a power switch. It will operate as soon as DC power is applied. Once power is applied, the system will go through an initialization routine and then will begin to operate.

### 4.2 Controller Interface

The user interface for the MetriNet controller consists of a custom display and a membrane keypad. All functions are accessed from this user interface.



**Figure 19 – MetriNet Controller Interface**

### 4.3 M-Node Assignment

Each measurement node must have a unique sensor number. By default, all sensors are shipped at address #1. If there is more than one sensor in your system, a new sensor number must be assigned to each additional sensor, 1-8. For fully assembled systems, sensor numbers are set at the factory. For other systems, use the following procedure.

**NOTE:** *Only 1 node may be connected to the controller during this procedure. Connect each node separately to assign a sensor number and then disconnect it prior to connecting another.*

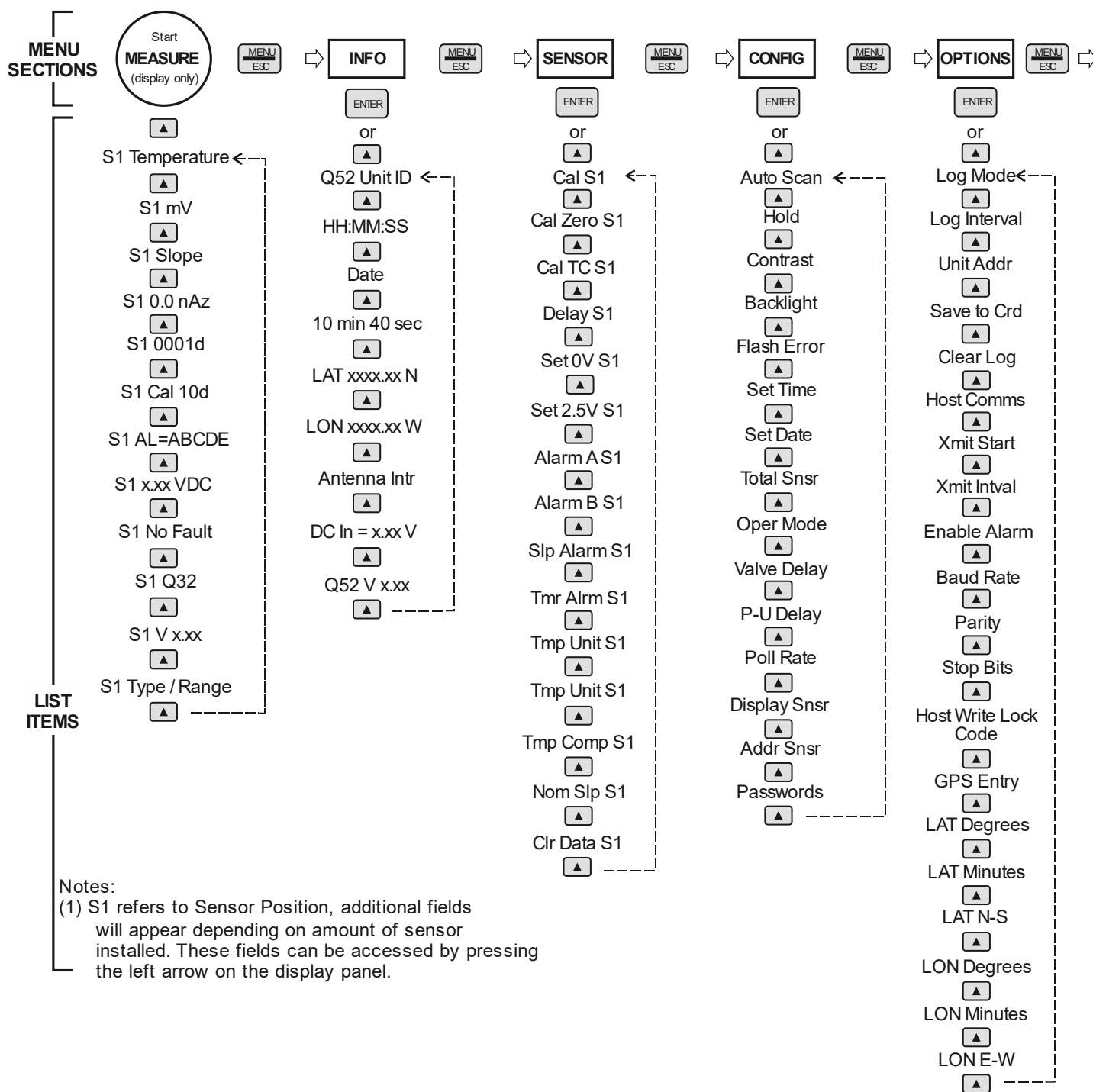
1. Press Menu key to access CONFIG menu.
2. Press ▲ key until lower line display shows “Total Snr”.
3. Press Enter and the main number on the display will flash.
4. Use the ▲ key to adjust the flashing number to the total number of sensors in your system and then press Enter.
5. Press the ▲ key 3 times to access “Addr Snr” and then press Enter.
6. The display will flash “NO”. Press ▲ once for “YES” and press Enter.
7. The controller will show the current sensor number assigned to that node and it will be flashing. Use the ▲ key to set the required sensor number and press Enter.
8. Repeat steps 1-7 for each M-Node in the system until you have assigned a unique number to each one.

After each sensor has been assigned a unique number, connect all nodes to the bus bar. The controller will now be able to communicate with all nodes.

### 4.4 Controller Programming

The MetriNet controller is used to calibrate the measurement nodes, to store data supplied by the nodes, and to communicate the stored data to the outside world. The nodes are really independent analyzers, measuring a water quality parameter and feeding the data back to the controller. Data is stored in non-volatile flash memory, and then transmitted by cellular modem to cloud storage sites.

The controller program is organized into MEASURE, INFO, SENSOR, CONFIG, and OPTIONS menus. The software map on the following page lists those menus and the sub-menus below each of them.



**Figure 20 – Controller Software Map**

#### 4.41 MEASURE Menu

The default controller menu is MEASURE. This menu is display-only. When left alone, the unit will return to the MEASURE menu after 30 minutes. Note that the main display variable will scan through each node automatically. The lower line information applies to the node currently displayed. To stop the scan and look at information on an individual node, press the ◀ key. The scan will stop for 30 minutes but you can advance through each node using the ◀ key.

After selecting the node you wish to look at, use the ▲ key to scroll through variables on the lower display line. The information is not exactly the same for every node but includes the following.

**NOTE:** The S1 designation means sensor #1 and will change for each sensor.

<b>S1 25.7°C</b>	Temperature display. Can be displayed in °C or °F, depending on user selection.
<b>S1 32.0 nA</b>	Raw sensor data. Could be mA, mv., or other.
<b>S1 100%</b>	Sensor output response vs. ideal calibration. Also referred to as sensor “slope” and indicates sensor condition. Value updates after each calibration
<b>S1 0.0 nAz</b>	Sensor output current at a zero ppm input. Value updates after a zero-calibration.
<b>S1 0001d</b>	Sensor life run-time in days. Indicates how long the sensor has been in operation.
<b>S1 Cal 10d</b>	Calibration timer. Indicates number of days since last calibration.
<b>S1 AL=ABCDE</b>	Alarm indicator. Shows which alarms are active.
<b>S1 2.50VDC</b>	Sensor voltage output.
<b>S1 No Fault</b>	Sensor fail message to define detected fault condition.
<b>S1 Q32H0</b>	Sensor type code.
<b>S1 VX.XX</b>	Sensor firmware version
<b>S1 Res Clr/0-5.00</b>	Identifies type of measurement and overall range. Display alternates between measurement type and range. On some sensors, this field can be edited with the Q51 portable calibrator. This allows unique text to be inserted for each sensor. See the Q51 calibrator manual, or the specific sensor Q31/Q32 manual for more details.

#### 4.42 INFO Menu

The INFO menu provides some basic information on the MetriNet controller, also called the Q52. These menu items are for reference only.

<b>Q52 UNIT 10</b>	Specific ID of this Q52. User set.
<b>13:59:40</b>	Hour/Minute/Sec time. 24 hour format.
<b>Dec 31, 2016</b>	Current date
<b>10min 40sec</b>	Time until next data point is recorded. Useful if you wish to perform service before next logged data point.
<b>LAT 1234.56N</b>	GPS entered latitude position
<b>LON 1234.56W</b>	GPS entered longitude position
<b>DC In = 12.1</b>	Measured DC input voltage (from battery or power supply)
<b>Q52 Ver X.XX</b>	Q52 software version number

#### 4.43 SENSOR Menu

The SENSOR menu provides all M-Node information and calibration controls. This menu information largely originates from sensor memory and there is some variation from sensor type to sensor type. The information on typical displays use a free chlorine sensor as an example. See the specific Q32/Q31 sensor manual for the listing of the SENSOR menu.

The routines outlined below allow users to adjust various parameters and calibrate sensors. When making adjustments, pressing Enter will normally start the process. Values may be adjusted using the ▲ and ◀ keys. Pressing Enter again will accept the changes. Pressing Menu/Esc during a routine will cancel the adjustment and go back to the starting screen.

<b>Cal Chlr S1</b>	Calibration routine for sensor span adjustment
<b>Cal Zero S1</b>	Calibration routine for sensor zero adjustment
<b>Cal TC S1</b>	Temperature calibration routine
<b>Delay S1</b>	Routine for adjustment of sensor “damping” or response time
<b>Set 0V S1</b>	Routine to adjust zero value for 0-2.5 V output. No adjustment necessary for sensors used with MetriNet systems. Used to set up sensors for other applications.
<b>Set 2.5V S1</b>	Routine to adjust full scale value for 0-2.5 V output. No adjustment necessary for sensors used with MetriNet systems. Used to set up sensors for other applications.
<b>Alarm A S1</b>	Setpoint for Alarm A. User may define an alarm limit above which the A alarm will be shown in the MEASURE menu.

<b>Alarm B S1</b>	Setpoint for Alarm B. User may define a second alarm limit above which the B alarm will be shown in the MEASURE menu.
<b>Slp Alrm S1</b>	User may define a “slope” alarm limit. If the sensor slope falls below that limit after a calibration, Alarm C is shown in the MEASURE menu.
<b>Tmr Alrm S1</b>	User may define an alarm limit for the time between calibrations. If a calibration is not done within the defined time period, Alarm D is shown in the MEASURE menu.
<b>Tmp Unit S1</b>	Allows temperature reading in degrees C or degrees F.
<b>Tmp Comp S1</b>	Allows modification of sensor temperature compensation.
<b>Nom Slp S1</b>	Normalizes slope to 100%. May be done after a sensor has been serviced and calibrated for the first time. Does not affect calibration, and is only used to set a nominal 100% point for slope alarm. Generally, leave this setting as is.
<b>Clr Data S1</b>	Resets all sensor stored data to factory default values.

#### 4.44 CONFIG Menu

The CONFIG menu provides access to Q52 controller configuration settings. Routines defined here are not sensor specific. They define the overall function of the controller.

<b>Auto Scan</b>	Turns sensor scanning on and off. When ON, each sensor value is displayed for 4 seconds.
<b>Hold</b>	Freezes data being written to the data logger. Useful when sensor calibration or service is needed.
<b>Contrast</b>	Used to adjust LCD contrast. Default is 7. Range is 1-8.
<b>Backlight</b>	Turns LCD backlight on and off. Turn off when operating from battery power.
<b>Flash Error</b>	Programs LCD backlight to flash if an error is detected. Select “All” to flash on any sensor error. Select Sn9I (single) to flash display only when the sensor causing the error is displayed.
<b>Set Time</b>	Used to program current time. After pressing Enter, use a combination of the ▲ and Enter keys to adjust hours, minutes, and AM/PM.
<b>Set Date</b>	Used to program current date. After pressing Enter, use a combination of the ▲ and Enter keys to adjust year, month, and day.
<b>Total Snsr</b>	Defines how many sensor nodes are connected to the controller.
<b>Power Mode</b>	Defines whether the controller runs continuously (Cont) or only intermittently (CYCL). When operating from battery power, cyclic operation greatly reduces power consumption. In addition, an external solenoid may be controlled in Cycle mode in order to conserve water.

<b>Valve Delay</b>	If the optional solenoid is used to turn flow on and off, the valve delay value defines the delay time, starting from when the solenoid is opened, before sensor nodes are powered up to make measurements. Delay time depends on length of sample lines. Delay may be set from 1-99 seconds.
<b>P-U Delay</b>	When in CYCL mode, P-U delay defines the time period after the nodes are energized until the controller polls the nodes for data. Range is 1-99 seconds.
<b>Poll Rate</b>	When in CYCL mode, this defines the rate at which data will be recorded. In other words, this is the cycle rate. Range is 1-99 minutes.
<b>Display Snsr</b>	Tests communication to each sensor. Press Enter and status of comms for each sensor is tested. Sensor found indicate “Yes” while sensors not found indicate “No”. Press Enter again to exit.
<b>Addr Snsr</b>	Routine used to add sensors to a controller network. Use of this routine is describe in section 4.3 (Node Assignment).
<b>Passwords</b>	Sets a user specified Supervisor password. The default is 0000, which means the password is disabled. Once a supervisor password is set, only those with that code may change the overall system configuration items and option items. After 5 unsuccessful attempts, the unit will lock for 30 minutes. An additional 5 “User” passwords may be assigned by the supervisor. Those assigned a user password may make adjustments to items in the SENSOR menu, such as sensor calibrations. Detailed instructions on setting passwords are found in section 4.5.

#### 4.45 OPTIONS Menu

The OPTIONS menu contains settings related to the data logging function and the internal cell modem, Modbus option or Ethernet module option if installed.

<b>Log Mode</b>	Turns the data logger on or off and defines whether logging is continuous or stops when memory is full. If the data logger is shut off, the modem is disabled.
<b>Log Interval</b>	Sets the data storage interval. Range is 0.1 to 99.9 minutes.
<b>Unit Addr</b>	It is best to have a unique address for each. This number is part of the data log and is used to identify the controller that supplied the data. It is also used as the Modbus address if the unit is connected to an external Modbus network. Range is 1-247.
<b>Save to Crd</b>	This routine allows data stored in flash memory to be written to an SD memory card. The SD card is removable for data transfer to a laptop or PC.
<b>Clear Log</b>	This routine clears all data stored in flash memory. Once cleared, it cannot be recovered. Verify that all data has been saved (or is not needed) prior to clearing the log.
<b>Host Comms</b>	Enables internal cell modem or other digital communications interface if installed. For this cellular unit, should be set to “Cell.”



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<b>Xmit Start</b>	Defines when the first data transmission by the cell modem will occur. Range is 00-23, 00=midnight, 23=11 PM.
<b>Xmit Intval</b>	Sets the interval between cell modem data transmissions.
<b>Enable Alarm</b>	Enables sending the Alarm Record when the Cell Modem option is installed. Also enables call-on-alarm functionality.
<b>Host Baud Rate</b>	Sets the Baud Rate for the Modbus Interface. 9600 or 19.2K Baud. Only visible for serial Modbus RTU systems.
<b>Host Parity</b>	Sets parity for Modbus interface. None, Even or Odd. Only visible for serial Modbus RTU systems.
<b>Host Stop Bits</b>	Sets number of stop bits for Modbus interface. 1 or 2. Only visible for serial Modbus RTU systems.
<b>Host Write Lock Code</b>	Range is 0 – 9999. Host must write unlock code when calibrating or changing any settings via Modbus interface. Only used for serial Modbus RTU systems.
<b>GPS Entry</b>	Allows Manual entry of GPS Latitude and Longitude Data.
<b>Lat Degrees</b>	Range is 0 – 90. Enter the first two digits (DD) of the Latitude. Format for Latitude is DDMM.MM N/S.
<b>Lat Minutes</b>	Range is 00.00 – 99.00. Enter the next four digits (MM.MM) of the Latitude.
<b>Lat N-S</b>	Enter N for North, enter S for South.
<b>Lon Degrees</b>	Range is 0 – 90. Enter the first three digits (DD) of the Longitude. Format for Longitude is DDDMM.MM E/W
<b>Lon Minutes</b>	Range is 00.00 – 99.00. Enter the next four digits (MM.MM) of the Longitude.
<b>Lon E-W</b>	Enter E for East, enter U for West.

## 4.5 Set Passwords

MetriNet systems are designed with 2 levels of password protection to prevent unauthorized adjustments. There is one Administrator password and up to 5 separate User passwords. All passwords are numerical, consisting of 4 digit numbers.

As shipped, controllers are not password protected. All passwords are disabled and the user must decide whether to use password protection or not. Some of the events recorded in the Event Log are tied to the password entered in order to perform the recorded function.

The Administrator sets the administrator password and programs all user passwords. The following steps are needed to set passwords.

1. Go to OPTIONS Menu and press ▲ repeatedly until bottom line indicates Passwords.
2. Press Enter. Display will show 0000 with right digit flashing. Using the ▲ and ◀ keys, enter a 4-digit supervisor password.
3. Press Enter and that number will be recorded.

## 4.6 Sensor Display

Controller units can display measurements from up to 8 M-Nodes. The display operates either in Auto-Scan or Manual modes. The first routine in the CONFIG menu turns the Auto-Scan function on or off. The default mode is ON. With Auto-Scan on, the display will show the measured value of each node for 4 seconds and then switch to the next one. All measurements may be observed by simply watching the display.

To manually sequence through the nodes, press the ◀ key. The first time the key is pressed, the scanning mode will stop. By pressing the ◀ key repeatedly, you can cycle through all measurements. If no key is activated for 30 minutes, the display will revert to scan mode.

Interrupting the scan mode allows you to look at specific sensor data and do calibrations or other adjustments. When you select a specific sensor using the ◀ key, you can then sequence through the information screens on the bottom line using the ▲ key. The contents of each information screen are summarized in section 4.41.

Once you have selected a specific node, you can go to the SENSOR menu for that node by pressing Menu twice. From the SENSOR menu, you can adjust sensor zero and sensor span, calibrate temperature, set alarms, and adjust other settings as outlined in section 4.43.

**NOTE:** If passwords are enabled, you must enter your password in order to make sensor adjustments.

## Part 5 – Data, Alarm & Event Log

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### 5.1 General

The primary purpose of a MetriNet system is to monitor water quality parameters and log the data. The data may then be either transmitted to a remote data storage cloud site by modem or collected manually by writing data to the SD RAM card located in the controller. The amount of data depends on the number of sensors used and the logging frequency.

### 5.2 Data File Format

Data is stored internally and is transmitted in a standard .CSV format. Once offloaded, data can be easily displayed and analyzed using Excel or other spreadsheet programs. Shown below is part of a typical data file that has been sent by modem to a storage cloud data site.

When sent to a FTP site, the actual data file name includes unit ID and time stamp to show when and where the file came from. The format of the file name is Data\_Dev\_ID\_YYMMDD\_HHMM where Data indicates it is a data file as opposed to an alarm file, Dev\_ID is the unit address number, Date and Time as entered in the Q52. Time is in 24 hour format.

Other information included in the header of each data file includes:

-**The Radio Model number**, 16 digit Radio IMEI number, and 20 digit SIM Card number.

-**The Signal Level and Bit Error Rate** indicated reported radio signal strength. A value of 10 or more is typical, A Signal level less than 10 may still connect, but may take longer to send data, or intermittently have problems calling out.

-**The Supply Voltage** is the measured DC voltage powering the Q52. For battery powered systems, this provides the user with an indication of battery charge status and can be used to know when it is time to change out or charge a battery pack.

-**The Latitude and Longitude** displays the physical location of the unit. This information manually enter values.

Data Record										
Radio Model	HE910-D									
IMEI Number	35613607	4512551								
SIM Number	89011702	27202478	6805							
Signal Level	11									
Bit Error Rate	3									
Supply Voltage	12.1									
Latitude	5453.34N									
Longitude	8531.52W									
Date	HH:MM:SS	Temp	Sensor 1	Sensor 2	Sensor 3	Sensor 4	Sensor 5	Sensor 6	Sensor 7	Sensor 8
9/23/2018	15:10:58	26040	2374	7000	13040	1000	0	0	0	0
9/23/2018	15:25:58	26130	2368	7000	13030	1000	0	0	0	0
9/23/2018	15:40:58	26190	2364	7000	13030	1000	0	0	0	0
9/23/2018	15:55:58	26410	2349	7000	13040	1000	0	0	0	0
9/23/2018	16:10:58	26430	2348	7000	13020	1000	0	0	0	0
9/23/2018	16:25:58	26600	2336	7000	13000	1000	0	0	0	0
9/23/2018	16:40:58	26640	2334	7000	12990	1000	0	0	0	0
9/23/2018	16:55:58	26700	2330	7000	13020	1000	0	0	0	0
9/23/2018	17:10:58	26670	2332	7000	13020	1000	0	0	0	0
9/23/2018	17:25:58	26640	2334	7000	13020	1000	0	0	0	0
9/23/2018	17:40:58	26630	2334	7000	13010	1000	0	0	0	0
9/23/2018	17:55:58	26550	2339	7000	13020	1000	0	0	0	0
9/23/2018	18:10:58	26480	2344	7000	13010	1000	0	0	0	0
9/23/2018	18:25:58	26480	2344	7000	13020	1000	0	0	0	0
9/23/2018	18:40:58	26430	2348	7000	13010	1000	0	0	0	0
9/23/2018	18:55:58	26430	2348	7000	13010	1000	0	0	0	0

**Figure 21 – Stored Raw Measured Data Format**

All data is stored as 16-bit data with 4 decimal resolution. In order to convert raw data to actual engineering units, simply divide each value by 1000. Since each controller can accommodate up to 8 nodes, zero values are stored for each unused sensor input. Data manipulation such as appending files and generating graphical reports is left to the user.

### 5.3 Alarm File Format

In addition to the data log CSV file, the controller also generates an alarm log file. The alarm file format is similar to the data file format. When copied to the SD Card, the file name is Q52ALnnn where nnn is the unit address number. The alarm file logs an alarm event any time one of the sensor setpoints A or B changes state. If communications are lost to a sensor, Error is shown. The time stamp shows when the alarm occurred. Up to 200 alarm events may be stored.

While this file is generated as alarms happen, the file is not uploaded via the cellular modem unless menu “Enable Alarm” is ON. If enabled, the MetriNet will immediately call out on alarm, and not wait for the next scheduled upload. So, alarm events are handled with very high priority.

To prevent nuisance uploads (excessive uploads) and excessive power consumption, once a sensor alarms, the system will not continue to call in repeatedly unless an additional sensor alarms. Then, at the regularly scheduled data upload time, the system will check to see if all alarms are cleared, and if so, the system will reset to call in again at the first alarm. The logic of alarm management is designed to prevent excessive call-ins that result in high data handling over cellular (excess SIM charges) and also to maintain battery life.

There is an assumption here that any alarm that is uploaded is also immediately acknowledged and acted up by the user's data site, as they will know the instant an alarm record appears in the package upload.

Q52 Alarm Record									
Date	HH:MM:SS	Sensor 1	Sensor 2	Sensor 3	Sensor 4	Sensor 5	Sensor 6	Sensor 7	Sensor 8
8/22/2018	1:28:43	OK	OK	OK	OK	0	0	0	0
8/22/2018	21:18:36	A	OK	OK	OK	0	0	0	0
8/22/2018	21:20:58	OK	B	OK	OK	0	0	0	0
8/22/2018	23:09:22	OK	OK	A B	OK	0	0	0	0
8/22/2018	23:23:10	OK	B	A B	OK	0	0	0	0
8/22/2018	23:26:20	OK	OK	AB	OK	0	0	0	0
8/25/2018	20:26:48	OK	OK	OK	OK	0	0	0	0
8/25/2018	20:28:24	OK	OK	OK	Error	0	0	0	0
8/25/2018	21:02:06	OK	OK	OK	OK	0	0	0	0

**Figure 22 – Stored Raw Alarm Data Format**

## 5.4 Event File Format

In addition to the data log file, the controller also generates an event log file. The event file format is similar to the data file format. When copied to the SD Card, the file name is Q52ELnnn where nnn is the unit address number. The event file does not contain a lot of information and many times has nothing at all. However, it is intended to record certain changes as they occur. The following are the events currently stored. Up to 100 events may be stored. This file is not uploaded via cell.

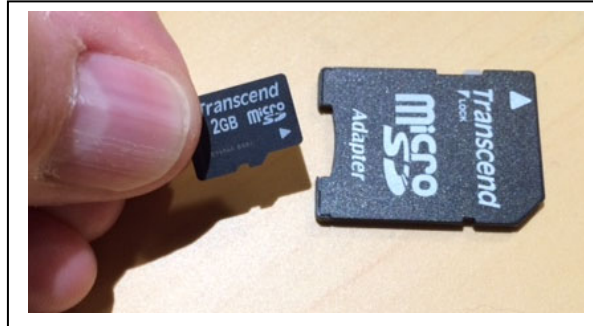
Q52 Event Record				
Supply Voltage	12.1			
Latitude	GPS Off			
Longitude	GPS Off			
Date	HH:MM:SS	Sensor	Event	
9/10/2018	10:57:45	0	EventLog Cleared	
9/10/2018	14:33:43	0	Sup Passwd Entry	
9/10/2018	14:40:25	0	User1 Passwd Entry	

**Figure 23 – Stored Event Data Format**

## 5.5 SD RAM Card

MetriNet controllers contain a micro-SD card slot on the terminal block circuit board just above the bus connections (see photo in section 2.7). As previously mentioned, data is stored in flash memory in the controller. Data can be manually removed by writing the data to a micro-SD card and then removing the card from the controller.

Controllers are supplied with 4 GB SD cards. To retrieve data manually, simply write stored data to the SD card using the “Save to Crd” routine in the OPTIONS menu. Many new computers have micro-SD slots while others will only accept the larger format SD card. An adapter is supplied so that micro-SD cards can be inserted into standard SD card slots.



**Figure 24 – Micro-SD Card With Adapter**

## 5.6 Local Data Storage Capacity

MetriNet controllers can store large amounts of data. The time period required to fill the memory depends on how many nodes are connected and how often data is stored. A controller with a maximum of 8 nodes logging data every 6 seconds can store 48 hours of data. That's about 230,000 data points. A more typical application with 4 M-Nodes taking data once every 10 minutes will hold about 239 days of data.

Data held in flash memory may be recorded until the memory is full or it may be stored in a circular file, with the oldest data overwritten by the newest data once the memory is full. The selection is made in the “Log Mode” routine of the OPTIONS menu. Choosing “Cont” selects a circular file mode of operation. Selecting “Full” stops the data logging when the memory is full.

## 5.7 Transmitted Data

MetriNet controllers are designed to log large amounts valuable data, and then periodically upload that data to a secure cloud data site. The amount of data moved via cellular connection has an impact on the billable data moved each month by the cellular service provider (SIM.) ATI SIMS allow 1M of data total to be moved each month, but more capability is available if needed.

1-Meg of data is more than adequate for a typical logging application, and is enough to store 8 sensors worth of data recording every 5 minutes, and then uploading every 4 hours. The maximum data movement each month for a MetriNet is about 3-4 Meg – assuming 8 sensors worth of data is reordered every minute and uploads occur every hour. So, the user should consider this during installation as unplanned data “overages” can affect monthly billing rates from some cell service providers.

Every time the MetriNet connects with a data file, the following is an estimate of data transfer – 1-2.5K of overhead for each call. This is the cellular connection/registration data.

2-456 bytes for the info section header of the MetriNet data file.

3-Approximately 70 bytes per line of time stamped data, for 8 sensors, or 44 bytes per line for 4 sensor systems.

So, with the minimum of 2.5K of data moved as overhead for the cell connection and no data file, a MetriNet that calls in twice a data moves about 150K of just connection/registration data per month (5K x 30) just to establish proper connections. The actual sensor data file size simply corresponds to the number of time stamped entries in the file, and the number of sensors recorded.

Some typical examples, all based on the most common 4-sensor systems -

**Example 1**

4 sensors of data logged at 15 minute intervals, uploaded every 4 hours. That will result in 16 full time stamped records (lines of measured data) in the data file. So, there are 6 connections and uploads per day.

-So, 6 x 2.5K for cell connection each day = 15K of data

-Each file has 16 lines of data + 456b header, sent 6 times/day.  $(6 \times ((16 \times 44) + 456)) = 7K$

-Each day then equals 15K + 7K = 22K transferred.

-In one month, a total of 30 x 22K = 660K total data transferred each month.

**Example 2**

4 sensors of data logged at 5 minute intervals, uploaded every 12 hours. That will result in 16 full time stamped records in data file. So, there are 2 connections and uploads per day.

-So, 2 x 2.5K for cell connection each day = 5K of data

-Each file has 144 lines of data + 456b header, sent 2 times/day.  $(2 \times ((144 \times 44) + 456)) = 13.6K$

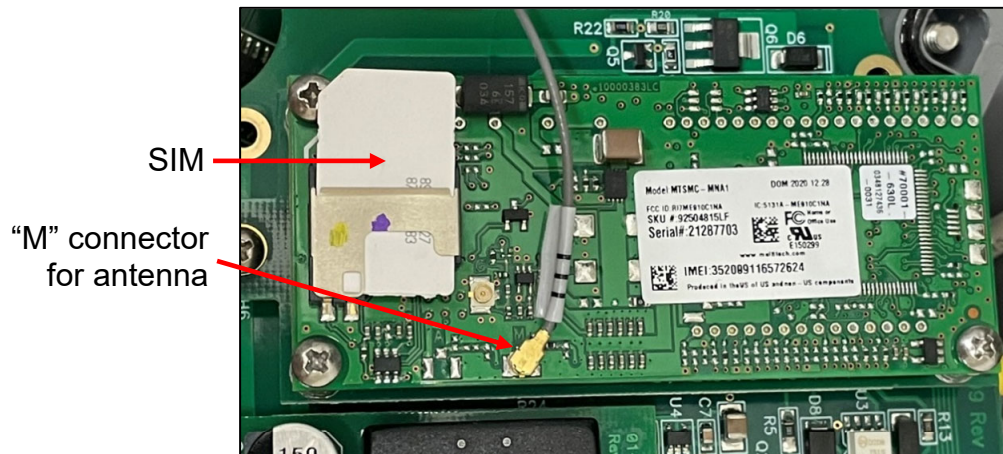
-Each day then equals 5K + 13.6K = 18.6K transferred.

-In one month, a total of 30 x 18.6K = 558K total data transferred each month.

Notice that uploading less often greatly reduces SIM data charge as it minimizes the overhead from connection/registration charges of 2.5K per call. Even though the polling rate has increased to 5 minutes, resulting in more data logged - the total data charge per month is less. Even so, both of these cases are well under the standard 1 Meg/month limit.







**Figure 26 – MetriNet Cellular Modem Board with SIM Card**

After installing the SIM card, plug the terminal board/modem assembly back into the display board. If you carefully line up the 4 corner screw locations with the standoffs on the display board, the multi-pin connector between the two boards will align properly. If the antenna cable gets disconnected, be sure to plug it back onto the connector labeled “M” (main), not “A” (aux).

## 6.2 Controller Programming

The OPTIONS menu contains all Q52 settings related to the data logging function and the internal cell modem.

<b>Log Mode</b>	Turns the data logger on or off and defines whether logging is continuous or stops when memory is full. If the data logger is shut off, the modem is disabled.
<b>Log Interval</b>	Sets the data storage interval. Range is 0.1 to 99.9 minutes.
<b>Unit Addr</b>	This number is part of the data log file name that is uploaded and is used to identify the controller that supplied the data. It is also used as the Modbus address if the unit is connected to an external Modbus network. Range is 1-247.
<b>Clear Log</b>	This routine clears all data stored in flash memory as well as the data that is held in the cell modem flash memory. Once cleared, it cannot be recovered. Verify that all data has been saved (or is not needed) prior to clearing the log.
<b>Host Comms</b>	Enables internal modem or communications interface if installed. Set this to CELL to enable the cell modem option.

<b>Xmit Start</b>	Defines when the first data transmission by modem will occur. Range is 00-23, 00=midnight, 23=11 PM.
<b>Xmit Intval</b>	Sets the interval between modem data transmission.
<b>Alarm Enable</b>	Enables uploading the Alarm Log record.
<b>GPS Entry</b>	Allows manual entry of GPS Latitude and Longitude Data.
<b>Lat Degrees</b>	Range is 0 – 90. Enter the first two digits (DD) of the Latitude. Format for Latitude is DDMM.MM N/S.
<b>Lat Minutes</b>	Range is 00.00 – 99.00. Enter the next four digits (MM.MM) of the Latitude.
<b>Lat N-S</b>	Enter N for North, enter S for South.
<b>Lon Degrees</b>	Range is 0 – 90. Enter the first three digits (DD) of the Longitude. Format for Longitude is DDDMM.MM E/W
<b>Lon Minutes</b>	Range is 00.00 – 99.00. Enter the next four digits (MM.MM) of the Longitude.
<b>Lon E-W</b>	Enter E for East, enter U for West.

## Part 7 – Cellular Configuration Utility

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### 7.1 General

The ATI Q52 Utility is a PC application program that is used to setup and configure the MetriNet Cell Modem option for a specific customer application. It also includes diagnostic troubleshooting capability required to assure proper operation or to monitor operation should a problem occur.

Requirements:

Windows based PC

FTDI-232R-3V3-AJ USB Communications Cable

Install the ATI Q52 Utility software on your PC by clicking on the ATI Utility.exe file. The program is available at [www.analyticaltechnology.com](http://www.analyticaltechnology.com). Follow the instructions when prompted to install the program. When you install the utility, it will create an executable file in your Program Files directory. You should find an entry in your directory that looks like this:

"C:\Program Files (x86)\Analytical Technologies\ATI Q52 Utility\ATI Q52 Utility.exe"

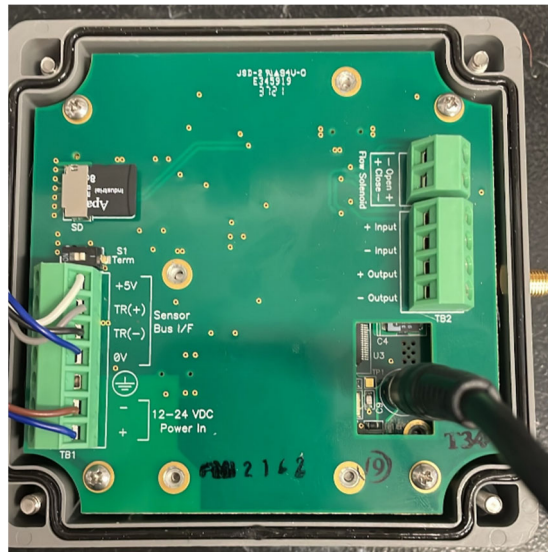
### 7.2 Modem Programming

MetriNet systems supplied with cellular modems may already be programmed at the factory to transmit data to a cloud site where the information can be viewed, stored, and downloaded to your computer via the web. Users may wish to direct data to a site other than the pre-configured site. This is not a problem provided that your alternate site supports FTP transmission, as many cloud storage sites do.

Redirection of modem data requires that the modem be reprogrammed using the ATI Q52 Utility program. A special cable for connection between the modem and a USB port on your computer is included with each MetriNet controller that contains a cell modem option. This cable has a USB plug on one end and an audio plug to the modem on the other.

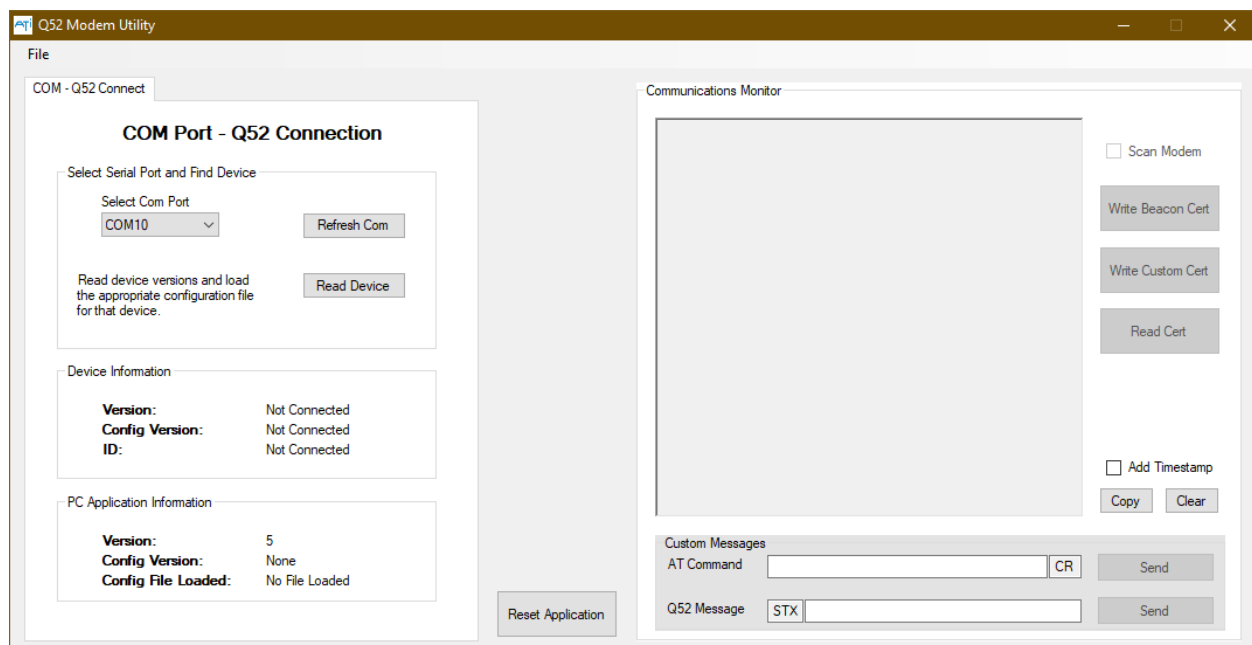
**Note: Wait until the serial cable from the PC is plugged into the modem option before powering up the Q52 instrument. Once the modem sees the cable connected, it will stay powered up. Otherwise, the modem option will power down when not sending data, and you may get a communications error.**

Plug the USB cable into a USB port on your PC. The first time you do this, it may take a few minutes to install the device driver. Plug the other end of the serial cable into the jack on the PCB inside the monitor as shown.



**Figure 27 – MetriNet PC Cable Connection**

Once the device is ready for use, click on the ATI Icon to start the program. The ATI Splash screen will be displayed, then the following window will open.



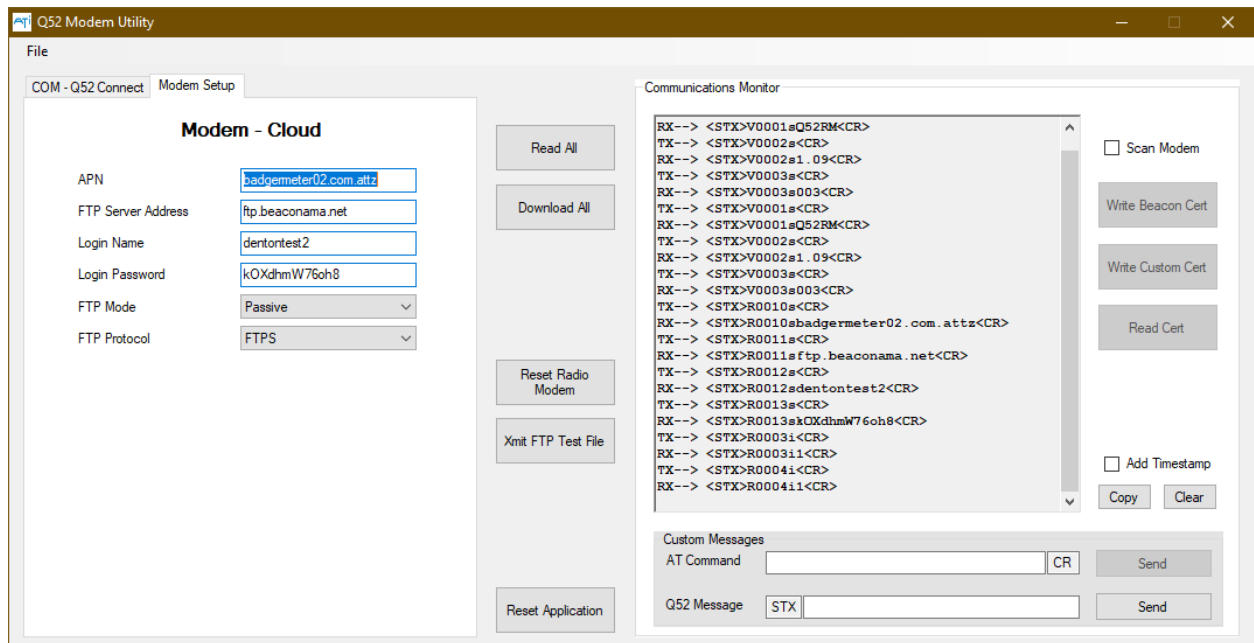
**Figure 28 – Q52 Modem Utility Connection Screen**

Click on the **Refresh Com** option. The program will search for all available Com ports. Then click on the Com Port drop down list and select the com port for the USB cable. If not sure which com

port it is, unplug it and click Refresh Com. Plug the cable back in and click Refresh Com again to see what new port appears.

Once port is selected, click on the **Read Device** button. The program will attempt to communicate with the Cell Modem.

Next click the **Read All** button. The PC will query the device and display current setup/configuration settings as shown below.



**Figure 29 – PC Utility Config APN Screen**

### APN

Access Point Name. This will vary depending upon your data plan provider.

BEACON connection with US AT&T SIM: badgermeter02.com.attz  
Custom SIM Card: APN must be obtained from service provider

### FTP Server Address

The address of the web site where the data is being sent. This may be up to 40 characters in length.

BEACON connection: ftp.beaconama.net  
Custom connection: Determined by cloud-based site

### Login Name

Unique name for each MetriNet and is required by the site for connection. This may be up to 40 characters in length.

BEACON connection: Device Name from BEACON setup (unit serial number is standard)  
Custom connection: Set by customer

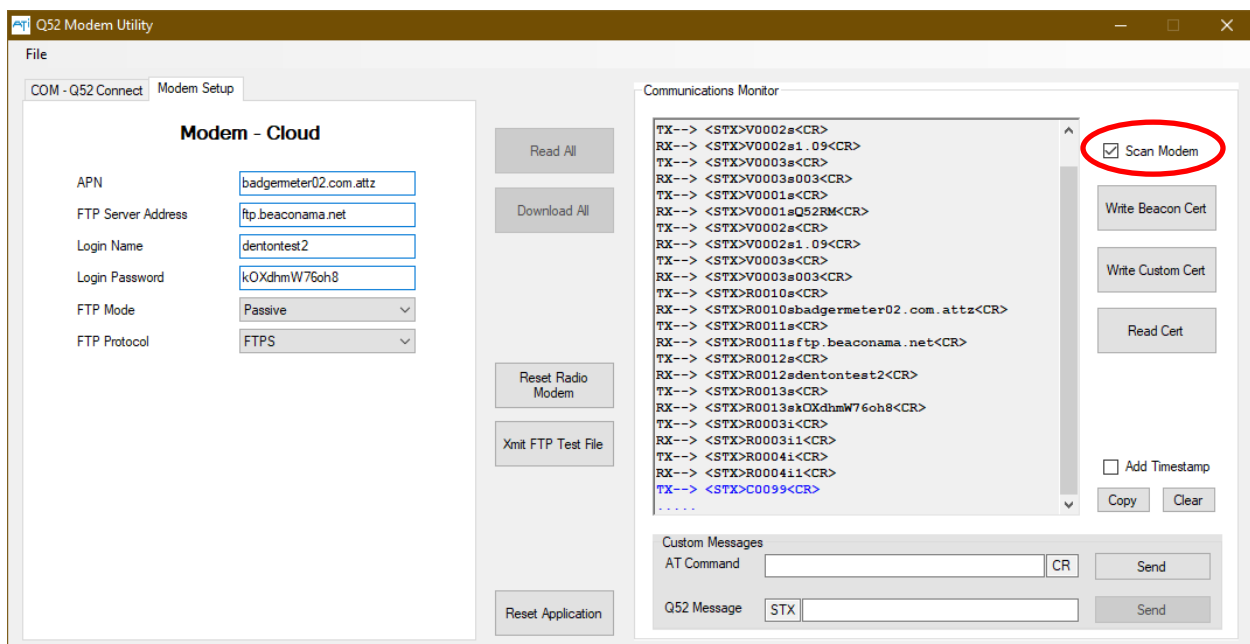
<b>Login Password</b>	<p>Unique password for each MetriNet and is required by the site for connection. This may be up to 40 characters in length.</p> <p>BEACON connection: Automatically set during BEACON setup (must be obtained during setup) Custom connection: Set by customer</p>
<b>FTP Protocol</b>	<p>FTP or FTPS depending on the server.</p> <p>BEACON connection: FTPS required <i>Note: FTPS will require a server certificate for authentication that needs to be uploaded to the modem. See the Certificate Update section below.</i></p>

After all setup/configuration data has been entered, click on the **Download All** button. All of the setup data will be downloaded to the cell modem and stored in flash memory.

### 7.3 Certificate Update

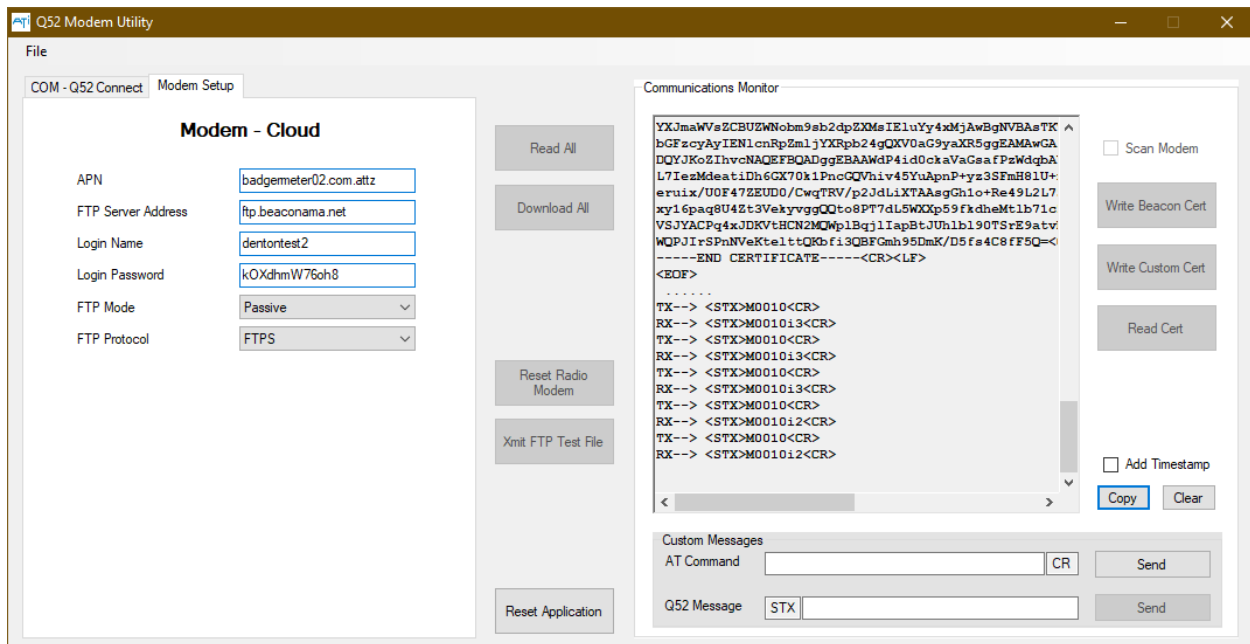
When using FTPS, the internal modem will require a server authentication certificate. This allows the modem to ensure secure communications between modem and server.

To upload the certificate to the modem, close any open instances of the Q52 Modem Utility. Open a new instance of the Q52 Modem Utility and connect to the Q52 by selecting the correct Com Port then clicking **Read Device** followed by **Read All** as before. After a successful connection, click the **Scan Modem** checkmark.

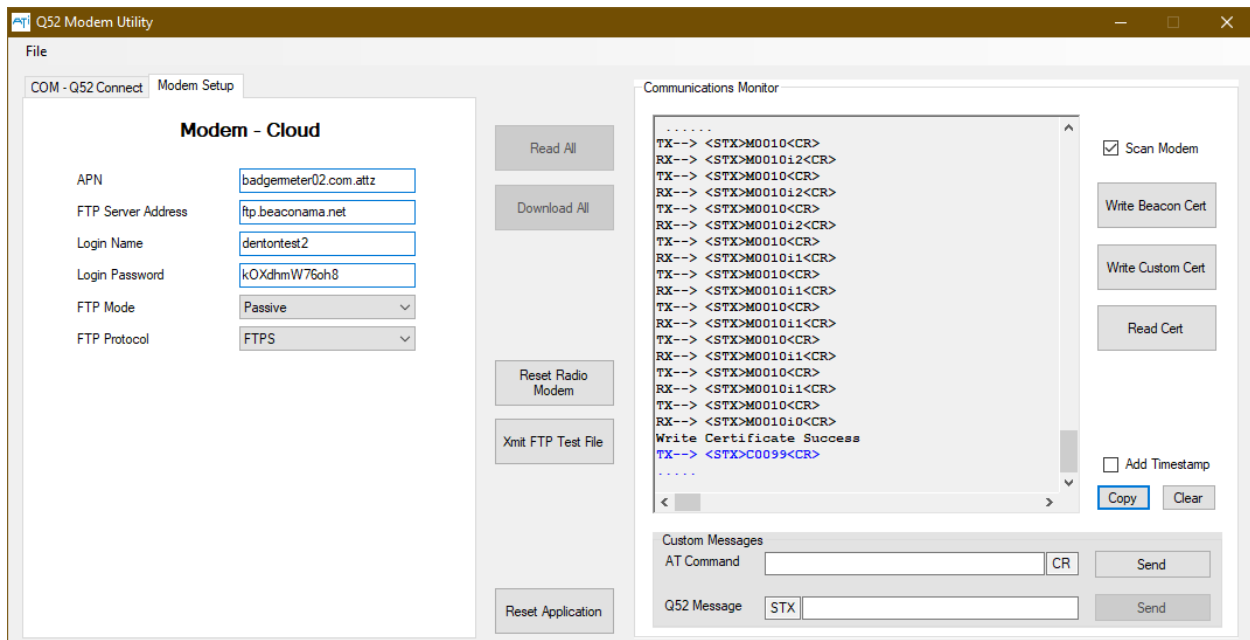


The modem monitor will either show that the modem is in use with modem traffic, or it will show “...” meaning that the modem is not busy with other communications. This should unlock the certificate read / write buttons on the right.

To upload a Beacon compatible certificate, click the **Write Beacon Cert** button on the right. Most of the buttons on the screen will become disabled. After a few seconds delay, the process interactions will be shown on the monitor.



The certificate write progress will be shown in the monitor window – this can take a few minutes. A successful update message will appear, and buttons will be unlocked.



If other units need to be configured, it is strongly suggested to close this utility and restart the process.

## 7.4 BEACON Configuration

The creation of a BEACON account requires the completion and submission of an onboarding questionnaire, which is typically completed during the sales process (also available from the badgermeter.com website by searching for “BEACON Water Quality Monitoring Onboarding Questionnaire”). The questionnaire requires that a BEACON Primary Admin be specified. The initial user login invitation is sent to this designated contact.

If it is desired for other users to have access to the account, those users must be configured by the Primary Admin within the BEACON portfolio by going to Users → Staff then selecting the New User option. Once the contact information and role are specified, select the Invite User option. An invitation email will be sent to the provided email address.

MetriNet systems supplied with cellular modems and a BEACON connection are pre-configured to communicate with the BEACON site from the factory.

### 7.41 Instrument Login Name and Password

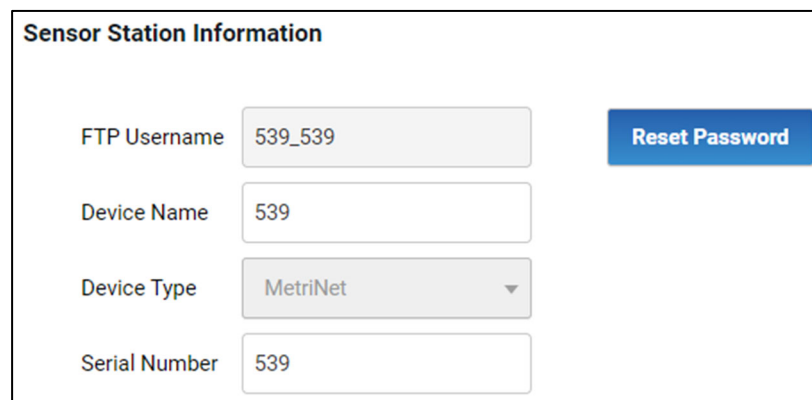
The Login Name and Login Password for a BEACON connection are entered into the Q52 at the factory.

This information should not be modified to ensure the integrity of the data connection.

**(Note: user account credentials are NOT the same as the Instrument Login Information).**

If the Device Information should need to be modified, changes can be made by logging into the BEACON user account and navigating to the Assets page. Select the Sensors asset type and click on the Device Name of interest. Select the Edit option. The Instrument login name entered in the Q52 is the listed FTP Username (**combination of the Device name and Serial number**). The password is not displayed but can be reset by selecting the Reset Password option.

**Note: If the Reset Password option is selected, data will not be sent to the BEACON site until the updated password is correctly entered through the ATi Q52 Configuration Utility and the Download All option is initiated (see Modem Programming section).**



The screenshot shows a web form titled "Sensor Station Information". It contains four input fields: "FTP Username" with the value "539\_539", "Device Name" with the value "539", "Device Type" with a dropdown menu showing "MetriNet", and "Serial Number" with the value "539". To the right of the "FTP Username" field is a blue button labeled "Reset Password".

**Figure 30 – BEACON Sensor Station Information**



## 7.42 Sensor Data and Display

The order of the connected sensors can be seen and modified by selecting the Device Name of interest then clicking Edit or by right-clicking the Device Name and selecting the Edit Sensor option.

The sensor order should match the sensor addressing order (see M-Node Assignment section). Temperature will always be first and assigned to channel 0. Sensors can be added by selecting the Add Sensor option and inputting the Sensor Type, Channel, Units, Y-axis Max, and Y-axis Min. Individual sensors can be deleted by clicking on the trash can icon on the far right. If any changes are made, click the Save option at the bottom of the page.

**Note:** For systems that include conductivity as part of a multi-node assembly, it is best to put the conductivity sensor in the first flow chamber and should therefore be assigned to Channel 1. If systems contain conductivity and Turbidity, then Turbidity should be assigned to Channel 1 and inserted into the first flowcell, then followed by the Conductivity node. All other parameters can then be assigned in any particular order.

The screenshot shows a web interface titled "Connected Sensors". It contains a table with five rows of sensor data. Each row has columns for Sensor Type, Channel, Units, Y-axis Max, and Y-axis Min. To the right of each row is a trash can icon for deletion. At the bottom left of the table is an "Add Sensor" button.

Sensor Type	Channel	Units	Y-axis Max	Y-axis Min	
Temperature	0	C	60	0	
Conductivity	1	uS	500	0	🗑️
ORP	2	mV	10	0	🗑️
Pressure	3	psig	150	0	🗑️
Fluoride	4	ppm	10	0.1	🗑️

Add Sensor

**Figure 31 – BEACON Connected Sensors**

## 7.43 Location Information

For each MetriNet system, the location information can be updated from the Edit menu as desired. If entered, the Location Name will be displayed on the main Sensor Asset page. When the latitude and longitude of the unit location are entered, the map viewport will display the location.

**Location Information**

Location Name

Address Line 1

Address Line 2

Address Line 3

City

State/Province

Select... ▼

ZIP/Post Code

5 or 9 digits no hyphen for US, A1A 1A1 with space for Canada, no restrictions otherwise.

Latitude

Negative for South of the equator, positive for North.

Longitude

Negative for West (North America), positive for East (Europe/Asia).

**Figure 32 – BEACON Location Information**

## 7.44 Configure Events

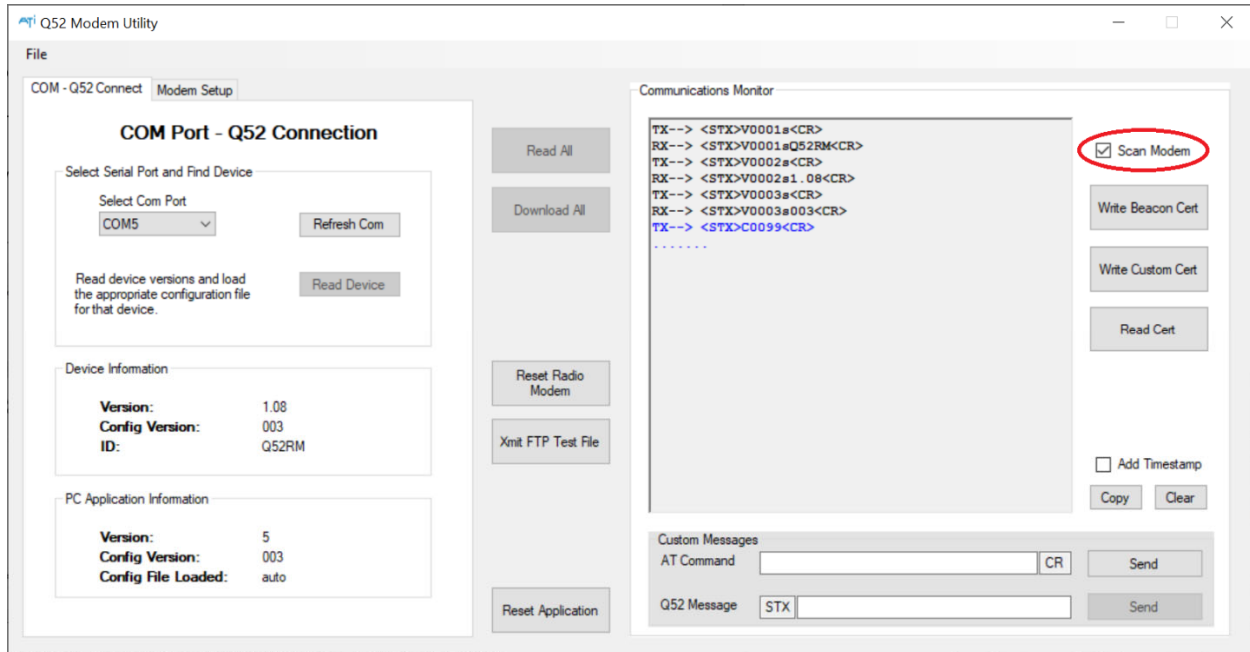
An event or notification with detailed conditions can be configured within BEACON for any sensor. To create an event, navigate to the desired device from the Assets page in BEACON then scroll down to the “Configure Events” section. Select the **Set up Events** option then select the sensor channel, enter a name for the event, and set the conditions, schedule, and date range as desired. To receive notification when the event conditions are triggered, additionally enter an email address under the Subscribe heading. Click **Save**.

When the conditions of the event are met, the name of the Event will appear under the “Active Events” heading and, if configured, an email notification will be sent.

*Note: If immediate notification is desired, the same conditions of the event should be entered as Alarm A or Alarm B for the sensor on the Q52 and the Enable Alarm setting from the Options menu should be activated.*

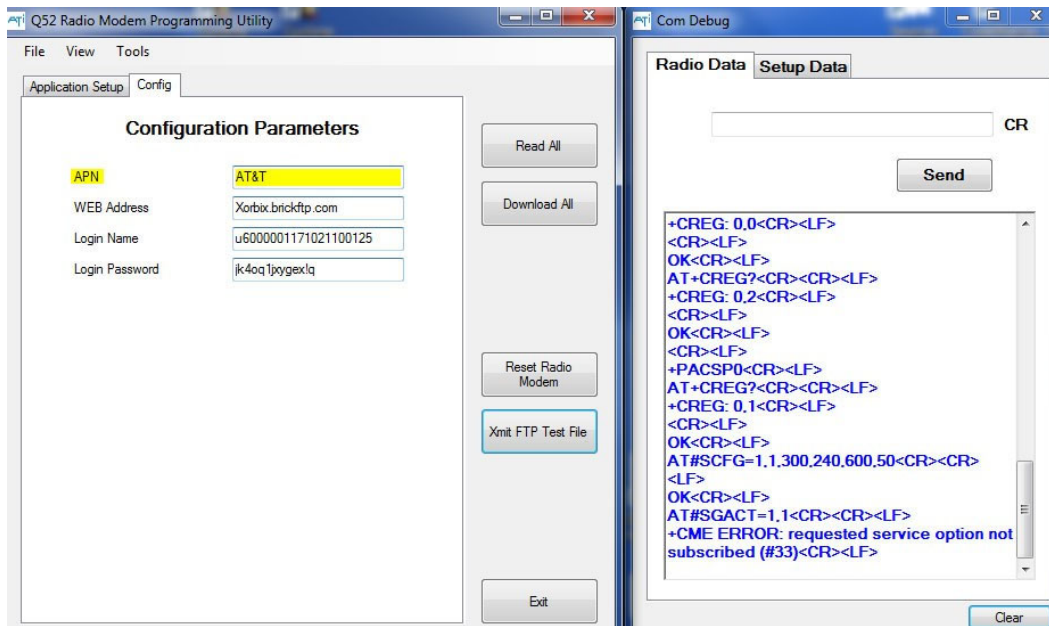
## Part 8 – MetriNet Cell Troubleshooting

The following section can be used to correct problems associated with modem communication problems. With the PC utility connected, click on the Tools option on the menu bar and select Com Debug.



**Figure 33 – Troubleshooting - The MetriNet Comm Debug Feature.**

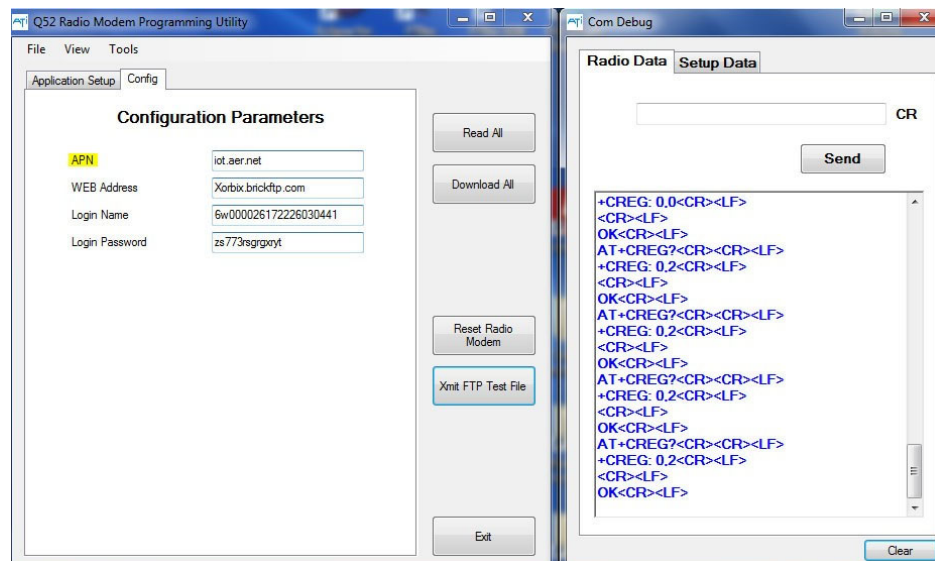
An additional window will appear. Select the Radio Data tab. Click on Reset Radio Modem, then Click on Xmit FTP Data. It takes 6 to 10 seconds for the radio modem to boot up. After that delay, you should see data appear in the Radio Data window. If no data appears, the CPU is not communicating with the Radio Modem. This would indicate some type of hardware failure.



**Figure 34 – Troubleshooting – Radio Modem Reset.**

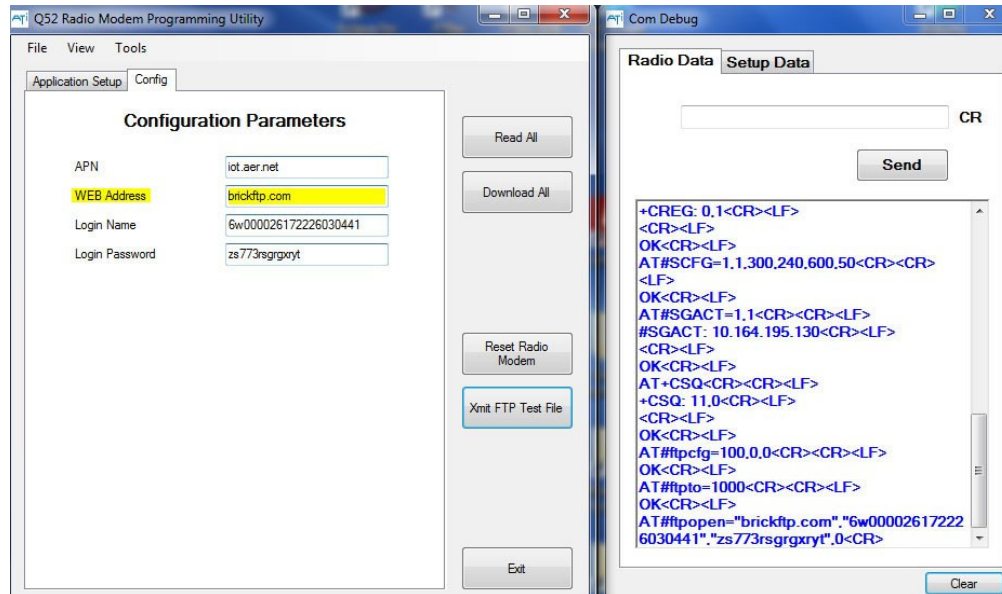
The above example shows that there is no SIM card installed in the radio modem. When there is no SIM card, data communications to the cell network is not possible. In the example below, the response indicates that an incorrect APN name is entered.

The next example below shows that the radio modem is not able to register itself with the cell network. When it begins the process, +CREG 0,0 is displayed. Once it registers, +CREG 0,1 is displayed. A value of +CREG 0,2 or +CREG 0,4 indicates some problem communicating with the cell network. In this case the antenna is not connected to the radio modem. Make sure the antenna is screwed onto the connector all the way, and that the antenna cable inside the monitor is plugged onto the radio modem connector labeled M.



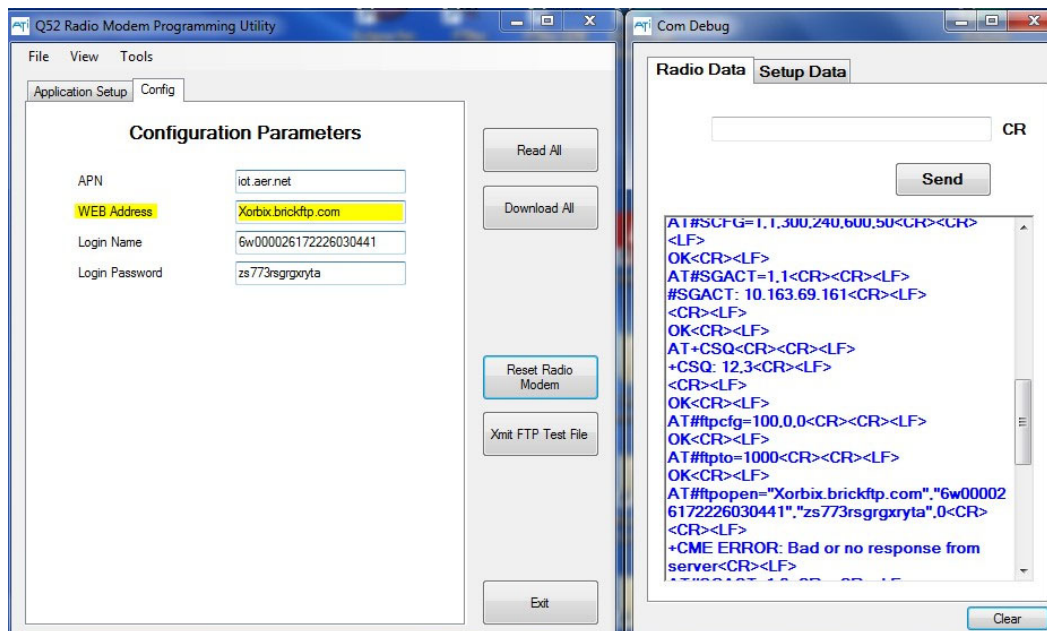
**Figure 35 – Troubleshooting – Modem Registration Issue, CREG.**

The next example shows that the radio modem is getting out to the network but having a problem logging onto the file server. If the process hangs at this step, check the WEB address, login name and the login password to make sure they are correct. In this example, the sub domain name is missing from the WEB address.



**Figure 36 – Troubleshooting – Cannot Log Into Cloud Server.**

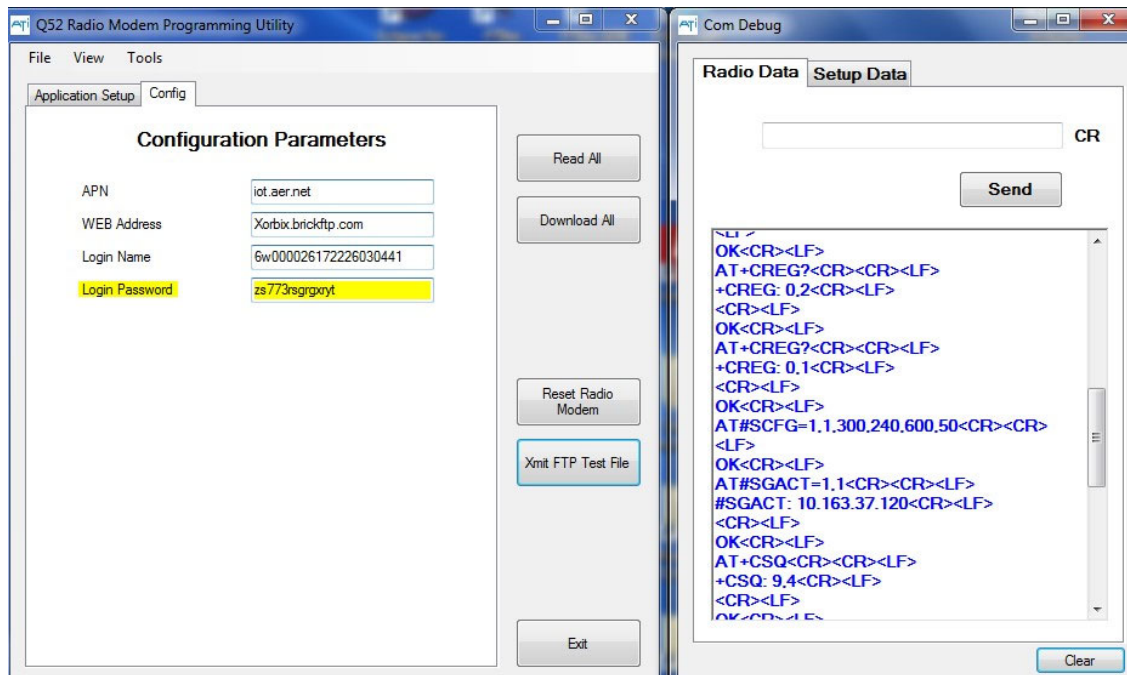
The next example below shows the response from the file server where the WEB address is correct, but the login password is not correct.



**Figure 37 – Troubleshooting – Possible Password Issue On Cloud Server.**

One bit of data that is displayed is the signal quality as shown below (+CSQ: 11,1). This indicates how good the connection is from the radio modem to the cell tower. A value of 10 or more is good. Less than 10 may still work, but connections may be intermittent, or data transfer may take longer due to the number of retries required to get data uploaded.

The data in this window is absolutely required to aid in diagnosing a communications problem with the radio modem, or between the radio modem and the web site. The data in this window may be copied and pasted into an email message or text file to be sent to tech support.



**Figure 38 – Troubleshooting – CSQ Data.**

# Spare Parts

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## **Part No.**      **Description**

### **Electronics**

00-1795	Controller, 12-24 VDC w/ SD Card
00-1811	Controller, 12V Battery w/ SD Card
00-1796	Controller, 12-24 VDC w/ SD Card & Modem
00-1812	Controller, 12V Battery w/ SD Card & Modem
00-1885	Controller, 12-24 VDC w/ SD Card & Modbus RTU
00-1891	Controller, 12-24 VDC w/ Ethernet/IP
36-0067	Latching solenoid valve, 12 VDC

### **Spare Sensors**

00-1733	Free Chlorine, 0-5.00 ppm
00-1734	Conductivity, 0-2000 uS
00-1735	pH, 2-12 pH
00-1736	ORP, 0-1000 mv
00-1737	Dissolved Oxygen, 0-20.00 ppm
00-1738	Dissolved Ozone, 0-5.00 ppm
00-1739	Turbidity, 0-40.00 NTU
00-1758	Combined Chlorine, 0-5.00 ppm
00-1780	Total Chlorine, 0-5.00 ppm
00-1781	Fluoride, 0.1-10.00 ppm
00-1782	Chlorine Dioxide, 0-5.00 ppm
00-1783	PAA, 0-200 PPM
00-1784	Dissolved H2O2, 0-20.00 PPM
00-1785	NH4+, 0.1-10.00 PPM
00-1786	Nitrite, 0-2.000 PPM
00-1787	Nitrate Ion, 0.1-10.00 PPM
00-1802	4E. Cond., 0-20.00mS
00-1806	Pressure

## **Part No.**      **Description**

### **Flow System**

45-0332	Flow chamber only
45-0335	Flow chamber connector ring
03-0490	Flow assembly outlet fitting, no flow regulator, 90° fitting
03-0491	Flow assembly outlet with flow regulator, 90° fitting
05-0130	O-ring kit (5- flowcell o-rings, 5- Node o-rings)
44-0290	Inlet fitting, 1/8" MNPT x 1/4" O.D. tube
44-0269	Outlet fitting, 1/8" MNPT x 1/4" O.D. tube elbow

### **Cable Assemblies**

31-0202	Node to bus bar cable, 12" (30 cm)
31-0204	Q52 to bus bar cable, 155" (4 m)
31-0208	Q52 power supply cable, 12" (30 cm)
31-0212	Bus bar jumper cable, 18" (46 cm)

### **Misc Components**

44-0260	Pg9 Cord Grip (each)
44-0009	Pg11 Cord Grip (each)

# PRODUCT WARRANTY

Analytical Technology (Manufacturer) warrants to the Customer that if any part(s) of the Manufacturer's equipment proves to be defective in materials or workmanship within the earlier of 18 months of the date of shipment or 12 months of the date of start-up, such defective parts will be repaired or replaced free of charge. Inspection and repairs to products thought to be defective within the warranty period will be completed at the Manufacturer's facilities in Collegeville, PA. Products on which warranty repairs are required shall be shipped freight prepaid to the Manufacturer. The product(s) will be returned freight prepaid if it is determined by the manufacturer that the part(s) failed due to defective materials or workmanship.

This warranty does not cover consumable items, batteries, or wear items subject to periodic replacement including lamps and fuses.

Gas sensors carry a 12 months from date of shipment warranty and are subject to inspection for evidence of misuse, abuse, alteration, improper storage, or extended exposure to excessive gas concentrations. Should inspection indicate that sensors have failed due to any of the above, the warranty shall not apply.

The Manufacturer assumes no liability for consequential damages of any kind, and the buyer by acceptance of this equipment will assume all liability for the consequences of its use or misuse by the Customer, his employees, or others. A defect within the meaning of this warranty is any part of any piece of a Manufacturer's product which shall, when such part is capable of being renewed, repaired, or replaced, operate to condemn such piece of equipment.

This warranty is in lieu of all other warranties (including without limiting the generality of the foregoing warranties of merchantability and fitness for a particular purpose), guarantees, obligations or liabilities expressed or implied by the Manufacturer or its representatives and by statute or rule of law.

This warranty is void if the Manufacturer's product(s) has been subject to misuse or abuse, or has not been operated or stored in accordance with instructions, or if the serial number has been removed.

Analytical Technology makes no other warranty expressed or implied except as stated above.



## WATER QUALITY MONITORS

Dissolved Oxygen  
Free Chlorine  
Combined Chlorine  
Total Chlorine  
Residual Chlorine Dioxide  
Potassium Permanganate  
Dissolved Ozone  
pH/ORP  
Conductivity  
Hydrogen Peroxide  
Peracetic Acid  
Dissolved Sulfide  
Residual Sulfite  
Fluoride  
Dissolved Ammonia  
Turbidity  
Suspended Solids  
Sludge Blanket Level  
**MetriNet** Distribution Monitor

## GAS DETECTION PRODUCTS

NH <sub>3</sub>	Ammonia
CO	Carbon Monoxide
H <sub>2</sub>	Hydrogen
NO	Nitric Oxide
O <sub>2</sub>	Oxygen
CO	Cl <sub>2</sub> Phosgene
Br <sub>2</sub>	Bromine
Cl <sub>2</sub>	Chlorine
ClO <sub>2</sub>	Chlorine Dioxide
F <sub>2</sub>	Fluorine
I <sub>2</sub>	Iodine
H <sub>x</sub>	Acid Gases
C <sub>2</sub> H <sub>4</sub> O	Ethylene Oxide
C <sub>2</sub> H <sub>6</sub> O	Alcohol
O <sub>3</sub>	Ozone
CH <sub>4</sub>	Methane (Combustible Gas)
H <sub>2</sub> O <sub>2</sub>	Hydrogen Peroxide
HCl	Hydrogen Chloride
HCN	Hydrogen Cyanide
HF	Hydrogen Fluoride
H <sub>2</sub> S	Hydrogen Sulfide
NO <sub>2</sub>	Nitrogen Dioxide
NO <sub>x</sub>	Oxides of Nitrogen
SO <sub>2</sub>	Sulfur Dioxide
H <sub>2</sub> Se	Hydrogen Selenide
B <sub>2</sub> H <sub>6</sub>	Diborane
GeH <sub>4</sub>	Germane
AsH <sub>3</sub>	Arsine
PH <sub>3</sub>	Phosphine
SiH <sub>4</sub>	Silane
HCHO	Formaldehyde
C <sub>2</sub> H <sub>4</sub> O <sub>3</sub>	Peracetic Acid
DMA	Dimethylamine